

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value and cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the basis of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Line No.	Materials, parts, and supplies (A)	Census material code 571 (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company		
				Quantity 573 (D)	Cost, including delivery cost (freight-in) (E)	
					574 Millions	Thou-sands
1	Purchased yarn, all fibers (including transfers from other plants of your company)	228101 2	Thousand pounds		\$	
2	Purchased broadwoven fabrics (piece goods) (including transfers from other plants of your company)	220211 7	Thousand square yards			
3	Purchased knit fabrics (including transfers from other plants of your company)	225078 5	Thousand pounds			
4	Dyes, lakes, and toners	280031 6				
5	Cost of all other materials, parts, containers, and supplies consumed <i>Describe the principal materials, etc., included in this value.</i>	970099 8				
6	TOTAL Sum of lines 1–5 should equal item 10, line a				\$	

CONTINUE WITH ITEM 18A ON PAGE 6

Item 18A. OPERATIONS PERFORMED IN THIS ESTABLISHMENT DURING 1997
 Mark (X) "Yes" on the line for each operation performed; (X) "No" for all others

Line No.	Item (A)	Key	Mark (X) appropriate boxes (B)	
			Yes	No
1	Weaving fabrics	401	3053 <input type="checkbox"/>	3061 <input type="checkbox"/>
2	Knitting fabrics	402	3079 <input type="checkbox"/>	3087 <input type="checkbox"/>
3	Spinning yarn	403	3152 <input type="checkbox"/>	3160 <input type="checkbox"/>
4	Finishing broadwoven fabrics	404	3178 <input type="checkbox"/>	3186 <input type="checkbox"/>
5	Finishing knit fabrics	405	3194 <input type="checkbox"/>	3202 <input type="checkbox"/>
6	Finishing yarn, raw stock, and narrow fabrics (except knit and wool)	406	3210 <input type="checkbox"/>	3228 <input type="checkbox"/>
7	Contracting the finishing of broadwoven fabrics and selling wholesale	407	3251 <input type="checkbox"/>	3269 <input type="checkbox"/>
8	Other manufacturing operations – Specify			
		408	3277 <input type="checkbox"/>	3285 <input type="checkbox"/>

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

- 1. General** – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.
 If quantities are requested, please use the unit of measure specified.
 If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.
- 2. Valuation of Products** – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.
 If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.
- 3. Products Shipped and Other Receipts** – Report each specified product finished and physically shipped from the plant during 1997. Include products shipped for the account of the converting or sales department of your company. Include products shipped to other plants and warehouses of your company, and on consignment. Deduct returned goods.
- 4. Contract Work**
 - a.** Products made by others for you from your materials: Report such products on the specified lines of this section as if they were made in this establishment.
 - b.** Products that you made from materials owned by others:
 - (1)** Job or commission finishing of broadwoven fabrics should be reported on lines 1 through 21 in part I below.
 - (2)** Receipts for commission finishing of knit fabrics should be reported on lines 61 through 64.
 - (3)** Receipts for commission finishing of cotton and manmade fiber textiles, except broadwoven fabrics and threads should be reported on line 70.
 - (4)** For all other products report the amount that you received for "commission or contract receipts" on line 71, code 93000 14 9. Do not report on the specific product lines for these products.
- 5. Resales** – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

Part I. JOB OR COMMISSION FINISHING OF BROADWOVEN FABRICS

Fabrics finishing includes – bleaching and white finishing, plain dyeing and finishing, printing and finishing, flameproofing, mildewproofing, mercerizing, embossing, etc.

Independent job finishers – Report yardage of fabrics finished in this plant for the account of other companies in column (D). Finishing charges should be reported in column (E).

Multiunit companies – If this plant is treated as a commission finisher in your company records, report the yardage of fabrics finished for sale to other companies and fabrics finished and shipped to other plants of your company for further processing in column (D). Report finishing charges in column (E).

Report in Part II the finishing of fabrics which you own or for which you contract others to finish.

CONTINUE WITH ITEM 18B ON PAGE 7

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued
Part I. JOB OR COMMISSION FINISHING OF BROADWOVEN FABRICS – Continued

Line No.	Products and services (A)		Census product code (B)	Products shipped and other receipts			
				Quantity (Thousand finished square yards) (D)	Value, f.o.b. plant (E)		
					584 Millions	Thou- sands	Dollars
1	JOB OR COMMISSION FINISHING OF COTTON BROADWOVEN FABRICS (22619)	Plain weave, except pile: Print cloth	22619 01 9		\$		
2		Poplin and broadcloth	22619 03 5				
3		Sheeting, including bedsheets and osnaburgs	22619 05 0				
4		Tobacco, cheese, and bandage cloth	22619 07 6				
5		Duck	22619 09 2				
6		Other, including lawns, voiles, and batistes	22619 11 8				
7		Twill weave, except pile	22619 13 4				
8		Other weaves, except pile: Sateens	22619 15 9				
9		Other, including oxfords, table damask, jacquard and dobby shirting, and birdseye diaper cloth	22619 19 1				
10		Pile fabrics (velvets, plushes, corduroy, terry toweling, terry cloth, and others)	22619 23 3				
11	Job or Commission Finishing of Manmade Fiber and Silk Broadwoven Fabrics (22629)	85% OR MORE SPUN YARN FABRICS	Plain weave, except pile: Print cloth	22629 01 8			
12			Poplin and broadcloth, carded and combed	22629 03 4			
13			Sheeting, including bedsheets and osnaburgs	22629 05 9			
14			Other types	22629 12 5			
15			Twill weave, except pile	22629 13 3			
16			Other weaves, (except pile) including sateens, oxfords, table damask, and jacquard and dobby shirting	22629 18 2			
17			Pile fabrics (velvets, plushes, corduroy, and others)	22629 23 2			
18	85% OR MORE FILAMENT YARN FABRICS	Chiefly rayon, acetate, and/or lyocell	22629 25 7				
19		Chiefly polyester	22629 27 3				
20		Other	22629 29 9				
21	Other fabrics, including combinations of spun yarn and filament, blends with wool, silk, and blends with silk		22629 31 5				

CONTINUE WITH ITEM 18B ON PAGE 8

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Part II. FINISHING OF OWN BROADWOVEN FABRICS AND CONTRACTING THE FINISHING OF BROADWOVEN FABRICS

Fabrics finishing includes; bleaching and white finishing, plain dyeing and finishing, printing and finishing, flameproofing, mildewproofing, embossing, etc.

who buy broadwoven fabrics in the grey and have it finished on contract should also report in this part.

Report in columns (D) and (E), respectively, the quantity and value of finished fabrics whether shipped for sale or transferred to another establishment of this company.

In part II, report the finishing of fabrics which are owned by this plant whether for sale, for own use, or for transfer to another establishment of this company. Converters

Commission finishers should report in part I, job or commission finishing.

Line No.	Products and services (A)		Census product code (B)	Products shipped and other receipts			
				Quantity (<i>Thousand finished square yards</i>) (D)	Value, f.o.b. plant (E)		
					584 Millions	Thou- sands	Dollars
22	FINISHED COTTON BROADWOVEN FABRICS (22617)	Plain weave, except pile:					
		Print cloth	22617 01 3		\$		
23		Poplin and broadcloth	22617 03 9				
24		Sheeting, including bedsheets and osnaburgs	22617 05 4				
25		Tobacco, cheese, and bandage cloth	22617 07 0				
26		Other, including lawns, voiles, batistes, and duck	22617 10 4				
27		Twill weave, except pile	22617 13 8				
28		Other weaves, (except pile) including sateens, oxfords, table damask, jacquard and dobby shirting, and birdseye diaper cloth	22617 18 7				
29		Pile fabrics (velvets, plushes, corduroy, terry toweling, terry cloth, and others)	22617 23 7				
30	Finished Manmade Fiber and Silk Broadwoven Fabrics (22628)	85% OR MORE SPUN YARN FABRICS	Plain weave, except pile:				
			Print cloth	22628 01 0			
31			Poplin and broadcloth, carded and combed	22628 03 6			
32			Sheeting, including bedsheets and osnaburgs	22628 05 1			
33			Other types	22628 12 7			
34			Twill weave, except pile	22628 13 5			
			Other weaves, except pile:				
35			Sateens	22628 15 0			
36		Other, including oxfords, table damask, and jacquard and dobby shirting	22628 19 2				
37		Pile fabrics (velvets, plushes, corduroy, and others)	22628 23 4				
38		85% OR MORE FILAMENT YARN FABRICS	Chiefly rayon, acetate, and/or lyocell	22628 25 9			
39	Chiefly polyester		22628 27 5				
40	Other		22628 29 1				
41		Other fabrics, including combinations of spun yarn and filament, blends with wool, silk, and blends with silk	22628 31 7				
42	Finished broadwoven wool fabrics and felts (not finished in weaving mill)		22316 21 0				

CONTINUE WITH ITEM 18B ON PAGE 9

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued
Part III. FINISHING OF GOODS EXCEPT BROADWOVEN FABRICS; AND ALL OTHER PRODUCTS AND RECEIPTS

Line No.	Products and services		Census product code 581	Unit of measure for quantity (C)	Products shipped and other receipts, including interplant transfers			
					Quantity 583	Value, f.o.b. plant (E)		
						584	Thou-	Dollars
(A)	(B)	(D)	Millions	sands				
43	Finished Yarn, Raw Stock, and Narrow Fabrics (Except knit and wool) (Not spun, thrown, woven, or braided in this plant)	Yarns bleached – <i>Specify fibers</i>		Thousand pounds				
			22690 12 7			\$		
44		YARNS DYED	Carded cotton		22690 21 8			
45			Combed cotton		22690 23 4			
46			Rayon, acetate and/or lyocell		22690 26 7			
47			Acrylic and/or modacrylic		22690 30 9			
48			Polyester blends with cotton		22690 31 7			
49			All other polyester		22690 33 3			
50			Other manmade fiber and silk yarns		22690 34 1			
51		Mecerized cotton yarns	22690 39 0					
52		Raw stock, bleached or dyed (except wool)	22690 42 4					
53		Printed plastics film	22690 61 4					
54		Finished braided or woven narrow fabrics	22690 71 3					
55	Finished wool yarn, top, raw stock, etc., not combed or spun at the same establishment	22311 00 5						
56	Finished garments, including stone washed and tie dyed, not cut and sewn or knit in the same establishment	22690 76 2						
57	FINISHED WEFT KNIT FABRICS FROM PURCHASED KNIT FABRICS	Narrow (12 inches wide or less)	22573 30 7	Thousand finished linear yards				
58		Broad (more than 12 inches wide)	22573 40 6					
59	FINISHED WARP KNIT FABRICS FROM PURCHASED KNIT FABRICS	Narrow (12 inches wide or less)	22584 30 4					
60		Broad (more than 12 inches wide)	22584 40 3					
61	COMMISSION RECEIPTS FOR FINISHING WEFT KNIT FABRICS OWNED BY OTHERS	Narrow (12 inches wide or less)	22579 50 2					
62		Broad (more than 12 inches wide)	22579 60 1					
63	COMMISSION RECEIPTS FOR FINISHING WARP KNIT FABRICS OWNED BY OTHERS	Narrow (12 inches wide or less)	22589 50 1					
64		Broad (more than 12 inches wide)	22589 60 0					

CONTINUE WITH ITEM 18B ON PAGE 10

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued
 Part III. FINISHING OF GOODS EXCEPT BROADWOVEN FABRICS; AND ALL OTHER PRODUCTS AND RECEIPTS - Continued

Line No.	Products and services (A)	Census product code 581 (B)	Unit of measure for quantity (C)	Products shipped and other receipts, including interplant transfers			
				Quantity 583 (D)	Value, f.o.b. plant (E)		
					584 Millions	Thou- sands	Dollars
65	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT <i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products write "Other" and report a single total value.</i>						
		18			\$		
66		26					
67		34					
68		42					
69	59						
70	CONTRACT WORK Receipts for commission finishing of cotton and manmade fiber textiles (except broadwoven fabrics and threads)	93226 91 8					
71		Receipts for work done for others on their own materials <i>Describe below products worked on and kind of work.</i>	93000 14 9				
72	MISCELLANEOUS RECEIPTS Sales of scrap refuse and other miscellaneous receipts (including receipts for repair work, etc.)	99980 00 5					
73	RESALES Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6					
74	TOTAL value of shipments and other receipts Sum of lines 1-73, column (E)	77000 00 8			\$		

Items 19-21 - Not applicable to this report

REMARKS - Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION - This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (Print or type)		Telephone	Area code	Number	Extension	
667	1	2				
Name of company			Address (Number and street, city, State, ZIP Code)			
Period covered	FROM: Month	Day	Year	TO: Month	Day	Year
	666	1		2		
Signature of authorized person		Title			Date	