

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

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Line No.	Materials, parts, and supplies		Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
					Quantity	Cost, including delivery cost (freight-in)		
						(E)		
	(A)	(B)	(C)	(D)	Millions	Thousands	Dollars	
1	Yarns	SPUN	Wool and chiefly wool	228301 8	↑ Thousand pounds ↓	\$		
2			Nylon	228141 8				
3			Polyester	228143 4				
4			Polypropylene	228146 7				
5			All other	228147 5				
6		FILAMENT	Nylon	282411 8				
7			Polyester	282423 3				
8			Polypropylene	282436 5				
9			All other filament yarns	282409 2				
10	STAPLE AND TOW	Nylon	282413 4					
11		Polypropylene	282414 2					
12		Polyester	282425 8					
13		All other manmade fiber staple and tow, (except glass) (acrylic, modacrylic, rayon, acetate, etc.)	282011 6					
14	All other fibers (silk, jute, reused wool, waste, etc.)		010014 9					
15	Primary Backing	MANMADE FIBER FABRICS	Polypropylene	220301 6	↑ Thousand square yards ↓			
16			All other manmade fiber fabrics	220303 2				
17		All other fabrics (except manmade)		220305 7				

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Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 - Continued								
Line No.	Materials, parts, and supplies (A)		Census material code 571 (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company			
					Quantity 573 (D)	Cost, including delivery cost (freight-in) (E)		
						574 Millions	Thou-sands	Dollars
18	SECONDARY BACKING	Jute	229961 8			\$		
19		Foam or high-density rubber cushion backing	308602 2					
20		Other cushion backings (including vinyl, polyurethane, etc.)	308603 0					
21		Woven and nonwoven manmade fiber fabrics	220307 3					
22		All other (including scrim, solid vinyl, etc.)	220308 1					
23	Dyes, lakes, and toners		280031 6					
24	Cost of all other materials, parts, containers, and supplies consumed		970099 8					
	Describe the three principal materials, etc., included in this value.							
25	TOTAL Sum of lines 1-24 should equal item 10, line a					\$		

Item 18A - Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

- General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.
- Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.
- Contract Work
 - Products made by others for you from your materials: Report such products on the specific lines of this section as if they were made in this establishment.
 - Products that you made from materials owned by others:
 - Receipts for commission finishing of tufted carpet and rugs owned by others should be reported on line 7, Census product code 93227 31 2.
 - For all other products, report the amount that you received for "commission or contract receipts" on line 8, Census product code 93000 14 9.
- Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."
- Detailed Data Reported Elsewhere - Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR forms, the sum of the detailed CIR products should equal the total reported on this census form.
NOTE: Only CIR totals are requested; do not duplicate detail reported on CIR.
- Yarns Spun at This Plant - Classify blends of two fibers or more according to the weight of the major fiber in the blend.

Line No.	Products and services (A)		Census product code 581 (B)	Unit of measure for quantities (C)	Products shipped and other receipts, including interplant transfers			
					Quantity 583 (D)	Value, f.o.b. plant (E)		
						584 Millions	Thou-sands	Dollars
1	YARNS SPUN AT THIS PLANT	Polyester spun yarns (gray)	22814 20 6	Thousand pounds		\$		
2	(Classify blends of two fibers or more according to the weight of the major fiber in the blend)	All other spun noncellulosic fiber and silk yarns (except polyester) (gray)	22814 80 0					
3		Wool carpet (weaving and tufting) yarns (including new, reused, and reprocessed wool)	22815 20 3					

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Line No.	Products and services *Item corresponds to products reported on Current Industrial Reports (A)	Census product code 581 (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
				Quantity 583 (D)	Value, f.o.b. plant (E)		
					584 Millions	Thou- sands	Dollars
4	Woven carpet and rugs (22731) (MA22Q, Carpet and Rugs, for 1997, item code 1219)*	22731 00 4	↑ Thousand sq yds ↓		\$		
5	TUFTED CARPET AND RUGS (22732) Tufted only or tufted and finished in this plant (MA22Q, Carpet and Rugs, for 1997, item code 1311)*	22732 20 0					
6	Finished only in this plant	22732 40 8					
7	CONTRACT WORK Receipts for commission finishing of tufted carpet and rugs owned by others Receipts for work done for others on their own materials <i>Describe below products worked on and kind of work.</i>	93227 31 2					
8		93000 14 9					
9	Other carpet, rugs, and mats (including knitted, braided, hooked, needlepunched, woven paper yarn, coconut fiber, etc.) (22733) (MA22Q, Carpet and Rugs, for 1997, item codes 1410, 1474, 1481, 1485)*	22733 00 0	↑ Thousand sq yds ↓				
10	Carpet tiles (cut from broadloom)	23990 95 5					
11	Carpet and rugs made from carpeting not manufactured at this plant (cutting, sewing, and binding only)	23990 97 1					
12	Textured, crimped, or bulked filament yarns (including stretch yarns made from purchased filament yarn)	22825 00 4	Thousand pounds				
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT <i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single value.</i>						
13		18					
14		26					
15		34					
16		42					
17		59					
18		67					
19		75					
20		83					
21		91					

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued								
Line No.	Products and services (A)		Census product code 581 (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity 583 (D)	Value, f.o.b. plant (E)		
						584 Millions	Thou-sands	Dollars
22	MISCELLANEOUS RECEIPTS	Sales of scrap, refuse, and other miscellaneous receipts (including receipts for repair work, etc.)	99980 00 5				\$	
23	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6					
24	TOTAL value of shipments and other receipts Sum of lines 1–23 column (E)		77000 00 8				\$	

Items 19–21 – Not applicable to this report

REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)		Telephone	Area code	Number	Extension	
667	1	2				
Name of company			Address (<i>Number and street, city, State, ZIP Code</i>)			
Period covered	FROM: Month	Day	Year	TO: Month	Day	Year
	666	1		2		
Signature of authorized person			Title		Date	