

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by other manufacturing products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

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Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			(E)		
	(A)	(B)	574	Thou-	Dollars
			Millions	sands	
1	Textile fibers, manmade (staple and tow)	282014 0	\$		
2	Yarns, all fibers	228015 4			
3	FABRICS				
	Cotton	220234 9			
4	Manmade fiber fabrics	220241 4			
5	Paper (cellulosic wadding)	262104 3			
6	Adhesives and binders (resins)	289147 1			
7	Plasticizers	286935 2			
8	PLASTICS MATERIALS AND SYNTHETIC RESINS, VINYL AND VINYL COPOLYMER RESINS, ALL FORMS	282137 9			
9	Plastics resins (except vinyl) consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and other shapes	282109 8			
10	SBR-type (styrene-butadiene copolymers, including solution polymerized types with styrene content of 50 percent or less, polybutadienes, emulsion polymerized types, and butadiene-vinylpyridine copolymers)	282201 3			
11	Ethylene-propylene type	282215 3			
12	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	308007 4			
13	Other plastics materials and synthetic resins, synthetic rubber, cellulosic, and other manmade fibers, except glass	282099 1			
14	NATURAL RUBBER				
	Latex	083113 1			
15	Dry	083111 5			
16	Rubber compounds and mixtures purchased	306991 1			

CONTINUE WITH ITEM 17 ON PAGE 6

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 - Continued

Line No.	Materials, parts, and supplies (A)	Census material code 571 (B)	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in) (E)		
			574 Millions	Thou- sands	Dollars
17	Cost of all other materials, parts, containers, and supplies consumed <i>Describe the principal materials, etc., included in this value.</i>	970099 8	\$		
18	TOTAL Sum of lines 1-17 should equal item 10, line a		\$		

Item 18A - Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

- General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.
- Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.
- Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product codes 93000 14 9 and 93229 51 6.
- Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

Line No.	Products and services (A)		Census product code 581 (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity 583 (D)	Value, f.o.b. plant (E)		
						584 Millions	Thou- sands	Dollars
1	Vinyl Coated Fabrics (Including expanded vinyl coated fabrics)	LIGHTWEIGHT FABRICS (10 oz or less per square yard finished weight)	Woven fabrics base	22952 13 9		\$		
2		Knit fabrics base	22952 15 4					
3		Nonwoven base	22952 17 0					
4		MEDIUM-WEIGHT FABRICS (More than 10 oz up to and including 16 oz per square yard finished weight)	Woven fabrics base	22952 22 0				
5			Knit fabrics base	22952 24 6				
6			Nonwoven base	22952 26 1				
7		HEAVYWEIGHT FABRICS (More than 16 oz per square yard finished weight)	Woven fabrics base	22952 32 9				
8			Knit fabrics base	22952 34 5				
9			Nonwoven base	22952 36 0				
10	Pyroxylin coated fabrics			22953 11 1				
11	Polyurethane coated fabrics			22953 15 2				
12	Fiber coated fabrics (e.g., flocked)			22953 19 4				

CONTINUE WITH ITEM 18B ON PAGE 7

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity (D)	Value, f.o.b. plant (E)		
						Millions	Thousands	Dollars
13	LAMINATED FABRICS (Including polyolefin, polyamides, flouride polymers, etc.)	Lightweight fabrics (10 oz or less per square yard finished weight)	22953 21 0					
14		Mediumweight fabrics (more than 10 oz up to and including 16 oz per square yard finished weight)	22953 23 6					
15		Heavyweight fabrics (more than 16 oz per square yard finished weight)	22953 25 1					
16	Impregnated fabrics		22953 58 2					
17	All other coated fabrics and coated yarns, all types except rubber		22953 91 3					
18	Hard fiber cordage rope and cable (including products composed of three strands or more) each strand composed of two yarns or more		22981 11 2	Thousand pounds				
19	Hard fiber twine (including products laid or twisted, but not of stranded construction): twine made of hard fiber tow and of istle run over hard fiber machinery (including twine and cord made of a construction of hard fiber and paper)		22981 35 1					
20	Manmade Fiber Cordage and Twine	FISH LINE	Commercial	22982 01 1	Thousand pounds			
21			Recreational	22982 02 9				
22		FISH NETS AND FISH NETTING	Commercial	22982 03 7				
23			Recreational	22982 05 2				
24		Rope, 3/16 inch diameter and larger		22982 08 6				
25		Industrial and agriculture twine, less than 3/16 inch diameter		22982 14 4				
26		All other manmade fiber cordage and twine		22982 19 3				
27	Soft fiber cordage and twine (except cotton and manmade; including hemp, jute, and paper)		22982 28 4					
28	COTTON CORDAGE AND TWINE (22983)	Braided cord regardless of size		22983 11 8				
29		Wrapping, seine, and other twine		22983 25 8				
30		All other cotton cordage and twine, including fish nets		22983 98 5				
31	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products write "Other" and report a single total value.</i>						
				18				
32				26				
33				34				
34				42				
35				59				
36				67				
37				75				
38				83				
39	91							

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Line No.	Products and services (A)	Census product code 581 (B)	Unit of measure for quantities (C)	Products shipped and other receipts					
				Quantity 583 (D)	Value, f.o.b. plant (E)				
					584 Millions	Thou- sands	Dollars		
40	CONTRACT WORK	Receipts for commission coating of fabrics owned by others	93229 51 6						
41		Receipts for other work done for others on their own materials <i>Describe below products worked on and kind of work.</i>	93000 14 9						
42	MISCELLANEOUS RECEIPTS	Sales of scrap, refuse, and other miscellaneous receipts (including receipts for repair work, etc.)	99980 00 5						
43	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6						
44	TOTAL value of shipments and other receipts Sum of lines 1-43, column (E)		77000 00 8						

Items 19-21 - Not applicable to this report

REMARKS - Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION - This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)		Telephone	Area code	Number	Extension	
667	1	2				
Name of company			Address (<i>Number and street, city, State, ZIP Code</i>)			
Period covered	FROM: Month	Day	Year	TO: Month	Day	Year
	666	1		2		
Signature of authorized person			Title		Date	