

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others and used at this establishment in making products for others under contract in item 10, line b, should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

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Line No.	Materials, parts, and supplies (A)		Census material code (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company		
					Quantity (D)	Cost, including delivery cost (freight-in) (E)	
						Millions	Thousands
1	ROUGH LUMBER	Hardwood	242110 5	Thousand board feet			
2		Softwood	242121 2				
3	DRESSED LUMBER	Hardwood	242117 0				
4		Softwood	242128 7				
5	Softwood plywood		243601 2	Thousand sq ft 3/8 inch basis			
6	Gypsum building board		327511 2				
7	Builders' hardware (including door locks, locksets, lock trim; miscellaneous sash, screen, and shelf hardware; hinges and butts; hangers, tracks, and related items; cabinet hardware and all other builders' hardware)		342940 4				
8	Mineral wool insulation (fibrous glass, rock wool, etc.)		329601 9				
9	Windows and window units (including wood, metal, and vinyl)		190056 2	Number			
10	DOORS AND DOOR UNITS	Wood	243103 9				
11		Metal	344211 8	Number			
12	Kitchen cabinets, wood		243401 7				
13	Reconstituted wood products (including particleboard, oriented strandboard, hardboard, etc.)		249300 5				
14	Metal siding, including aluminum and steel		344451 0				
15	Fabricated structural iron and steel (including truss plates) and aluminum		344113 6				
16	Current-carrying wiring devices, including switches, connectors, lampholders		364002 6				

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Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued

Line No.	Materials, parts, and supplies (A)	Census material code 571 (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity 573 (D)	Cost, including delivery cost (freight-in) (E)		
					574 Millions	Thou- sands	Dollars
17	Floor coverings, textile	227001 5			\$		
18	Cost of all other materials and components, parts, containers, and supplies consumed <i>Describe the principal materials, etc., included in this value.</i>	970099 8					
19	TOTAL Sum of lines 1–18 should equal item 10, line a				\$		

Item 18A – Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

Line No.	Products and services (A)	Census product code 581 (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
				Quantity 583 (D)	Value, f.o.b. plant (E)		
					584 Millions	Thou- sands	Dollars
1	FABRICATED STRUCTURAL WOOD PRODUCTS (24390) Laminated veneer lumber	24390 11 4	Thousand cubic feet		\$		
2	Glued laminated timber, beams	24390 15 5	Thousand board feet				
3	Wood I-joists, I-beams	24390 21 3	Thousand linear feet				
4	Other engineered structural wood members – <i>Specify kind</i>	24390 25 4	Thousand cubic feet				
5	Wood roof trusses, metal plate connected	24390 61 9					
6	Wood floor trusses, metal plate connected	24390 65 0					
7	Other wood trusses	24390 71 8					
8	Lumber members manufactured from purchased lumber	24390 81 7					
9	Lumber members not manufactured from purchased lumber	24390 85 8					

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Line No.	Products and services		Census product code	Unit of measure for quantities	Products shipped and other receipts					
					Quantity	Value, f.o.b. plant (E)				
						584	Thou-	Dollars		
(A)	(B)	(C)	(D)	Millions	sands					
10	Prefabricated Wood Buildings and Components (Excluding mobile homes and mobile home components)	COMPONENTS FOR STATIONARY WOOD BUILDINGS (Not sold as complete units) (Including walls, partitions, floors, ceiling panels, etc.)	Residential (including homes, townhouses, and apartments)	24521 73 4			\$			
11		(24521)	Nonresidential (including motels and hotels)	24521 75 9						
12		PRECUT PACKAGES FOR STATIONARY WOOD BUILDINGS (Complete units) (24522)	Residential	Log homes	24522 17 9	↑ Number of units ↓				
13				Other (including homes, townhouses, and apartments)	24522 19 5					
14			Nonresidential (including motels and hotels)	24522 23 7						
15		STATIONARY WOOD BUILDINGS, SHIPPED IN PANEL FORM (Complete units) (24523)	Residential	Single family, including townhouses	24523 33 4	↑ Number of units ↓				
16				Multifamily	24523 35 9					
17			Nonresidential (including motels and hotels)	24523 37 5						
18		STATIONARY WOOD BUILDINGS SHIPPED WITH FLOORS AND WALLS, AND USUALLY CEILINGS AND ROOFS IN 3-DIMENSIONAL ASSEMBLIES (24524)	Residential (including homes, townhouses, and apartments)		24524 41 5	↑ Number of units ↓				
19				Nonresidential (including motels and hotels)	24524 47 2					
20		Millwork products (wood windows, doors, moldings, etc., sold separately) - Specify kind			24310 00 5					
21		ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single total value.		18					
22					26					
23					34					
24					42					
25					59					
26					67					
27					75					
28					83					

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity (Number) (D)	Value, f.o.b. plant (E)		
						584 Millions	Thou- sands	Dollars
29	CONTRACT WORK	Receipts for work done for others on their own materials <i>Describe below products worked on and kind of work.</i>	93000 00 8			\$		
30	MISCELLANEOUS RECEIPTS	Sales of scrap and refuse	99980 13 8					
31		Other miscellaneous receipts, including receipts for installation, repair work, etc.	99980 98 9					
32	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99980 00 6					
33	TOTAL value of shipments and other receipts Sum of lines 1–32 column (E)		77000 00 8			\$		

Items 19–21 – Not applicable to this report

REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)		Telephone	Area code	Number	Extension	
667	1	2				
Name of company			Address (<i>Number and street, city, State, ZIP Code</i>)			
Period covered	FROM: Month	Day	Year	TO: Month	Day	Year
	666	1		2		
Signature of authorized person			Title		Date	