If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. **General** – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " lir line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the DO materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including fraight and other discounts. discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory

3. Contract Work – Include as materials consumed those Contract Work - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10 the e, and should include freight in and out. On the drive hand, materials owned by the shoules at this establishment in making product of the should be excluded. Resales Cost is products bought and sold or the form of from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by

item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

			Census	Unit of	Consumption of purchased materials and of materials received from other establishments of your company				
Line No.		Materials, parts, and supplies	material code	measure for quantities	Quantity	Cost, including delivery cost (freight-in) (E)			
Lin		(A)	571 (B)	(C)	573 (D)	574 Millions	Thou-	l Dollars	
1	ROUGH LUMBER	Hardwood	242110 5			\$			
2		1							
3	DRESSED LUMBER	Hardwood	242117 0	Thousand board feet			 		
4		Softwood	242128 7	↓			 	1	
5	Softwood plywo	ood	243601 2	Thousand sq ft 3/8 inch basis			 		
6	Gypsum buildin	g board	327511 2				 		
7	trim; miscellane hinges and butt	are (including door locks, locksets, lock ous sash, screen, and shelf hardware; s; hangers, tracks, and related items; e and all other builders' hardware)	342940 4				 		
8	Mineral wool in	sulation (fibrous glass, rock wool, etc.)	329601 9						
9	Windows and w and vinyl)	190056 2	Number			 			
10	DOORS AND DOOR UNITS Wood		243103 9				 		
11		Metal	344211 8	Number			 	1	
12	Kitchen cabinets	s, wood	243401 7				l I		
13	Reconstituted w oriented strand	ood products (including particleboard, ooard, hardboard, etc.)	249300 5						
14	Metal siding, ind	cluding aluminum and steel	344451 0				 		
15	Fabricated struc and aluminum	tural iron and steel (including truss plates)	344113 6						
16	Current-carrying connectors, lam	wiring devices, including switches, pholders	364002 6						

CONTINUE WITH ITEM 17 ON PAGE 6

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 - Continued

item 17. CONSOMPTION OF SELECTED MATERIALS DORING 1997 – Continued											
		Census material code	Unit of measure for quantities	Consumption of purchased material and of materials received from othe establishments of your company							
Line No.	Materials, parts, and supplies			Quantity	Cost, including delivery cost (freight-in) (E)						
ine		571		573	574	Thou-					
	(A)	(B)	(C)	(D)	Millions		Dollars				
17	Floor coverings, textile	227001 5			\$	 					
18	Cost of all other materials and components, parts, containers, and supplies consumed	970099 8				 					
	this value.					1					
						1	1				
						1					
	TOTAL					 					
19	Sum of lines 1–18 should equal item 10, line a				\$	1					
lte	Item 18A – Not applicable to this report										

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

- If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.
- **3. Contract Work** Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. **Resales** Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

	Census Unit of Products shipped and other receipts											
Line No.		Products and services	product measure code for		Quantity	Value, f.o.b. plant (E)						
ine			581	quantities	583	584	l I Thou-	1				
		(A)	(B)	(C)	(D)			Dollars				
1	FABRICATED STRUCTURAL WOOD	Laminated veneer lumber	24390 11 4	Thousand cubic feet		\$	 					
2	PRODUCTS (24390)	Glued laminated timber, beams	24390 15 5	Thousand board feet			 					
3		Wood I-joists, I-beams	24390 21 3	Thousand linear feet			 					
		Other engineered structural wood members – <i>Specify kind</i>										
4			24390 25 4	Thousand cubic feet								
5		Wood roof trusses, metal plate connected	24390 61 9				 					
6	4	Wood floor trusses, metal plate connected	24390 65 0				 	1				
7	4	Other wood trusses	24390 71 8									
8		Lumber members manufactured from purchased lumber	24390 81 7				 					
9		Lumber members not manufactured from purchased lumber	24390 85 8									
		CONTINUE WITH I	TEM 18B ON	PAGE 7								

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

S S1 quantities S3 quantities S3 S4 Prefabricated Remonent Components (Echdding mobile bome complete units) (reducting intone, florid complete units) (reducting bome complete units) (reducting bome complete (reducting bome complete units) (reducting bome comp										rom the address I				
Products and services Composition of product or					RING 1997	SHMENT DU	HIS ESTABLIS	ET TOB. PRODUCTS AND SERVICES OF THIS ESTABLE						
Image: constraint of the second sec	-		Value, 1	Quantity	measure for	product					No.			
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13 WOOD BUILDINGS (Complete units) (24522) Other (Including homes, and adapartments) Other (Including homes, and adapartments) Including bomes, 24522 19 5 Including units 14 STATIONARY WOOD BUILDINGS SHIPPED IN PANEL FORM WOOD BUILDINGS (Casplete units) Residential (Including homes, and partments) 24522 33 7 Including units 16 STATIONARY WOOD BUILDINGS (Casplete units) Residential (Including homes, submouses, and partments) 24523 37 5 Including units 17 STATIONARY WOOD BUILDINGS, AND USUALLY CELINGS AND DIMENSIONAL ASSEMBUIES (24524) Residential (Including homes, nownouses, and partments) 24524 41 5 Including motels and hotels) 18 Millwork products (wood windows, doors, moldings, etc., sold separtely) - Specify kind Residential (Including homes, Icom houses, and partments) 24524 47 2 Including motels and hotels) 20 24310 00 5 Including homes, Icom houses, and partments) 24524 47 2 Including motels and hotels) 24310 00 5 Including motels and hotels) 24524 47 2 Including motels and hotels) 24310 00 5 Including motels and hotels) Including motels and hotels) Including motels and hotels) 24310 00 5 Including motels and hotels) Including motels and hotels) Including motels and hotels) 24310 00 5 Including motels and hotels) Including motels and hotels) Including motels and hotels)						24522 17 9	Log homes	Residential	PACKAGES FOR		12			
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27 83		 				83								
											28			

CONTINUE WITH ITEM 18B ON PAGE 8

FO	orm IVIC-240	5							ŀ	Page 8
It	em 18B. PROD	OUCTS AND SERVICES OF THIS	ESTABLIS	HMENT DUI	RING 1997	′ – Continue	ed			
				Census	Unit of	Products s			-	
o.		product	measure	Quantity		Value, f.o.b. plant		ant		
Line No.	Products and services		code	for quantities	(Number	r) 584	(E)			
Ľ.			-						Thou-	
		(A)		(B)	(C)	(D)	IVI	illions	sands	Dollars
	CONTRACT WORK	Receipts for work done for others	on	02000 00 0				1		
29	WORK	their own materials	on and	93000 00 8			\$			
		kind of work.								
								1	1	
									į	
	MISCELLA-									
30	NEOUS RECEIPTS	Sales of scrap and refuse		99980 13 8						
24		Other miscellaneous receipts, inclure receipts for installation, repair work	uding	00000 00 0				1	i	
31		Sales of products bought and sold		99980 98 9					1	
	RESALES	without further manufacture.						I		
		processing, or assembly in this establishment. The cost of such ite	ems							
32		should be reported in item 10, line	e b.	99980 00 6						
	TOTAL va	alue of shipments and other rec	eipts					i		
33	Sum of lin	nes 1–32 column (E)	01010	77000 00 8			\$			
It	tems 19–21 – N	Not applicable to this report								
R	EMARKS – Pleas	se use this space for any explanation	ons that ma	y be essentia	al in unders	tanding you	r reported	l data.		
It	em 22. CERTIE	ICATION – This report is substant	tially accura	te and has h	oeen prepa	red in accor	dance wi	th instr	uction	s.
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