lf not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. **General** – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " lir at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . , " Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials. Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and
- contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under control or on commission should be easily as a standard or other commission should be easily as a standard or other commission should be easily as a standard or other commission of the standard or other commissions and sold without further manufacture, processing, or a seal of the body. The value of these products shipped by The luld be reported in item 10, line b, not in the second of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

		Materials, parts, and supplies		Census	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
- 14 : 1	Line No.			material code		Quantity	Cost, including delivery cost (freight-in) (E)		
		(A)			(C)	(D)		Thou- sands	
				(B)	Thousand board feet (inter- national 1/4 inch	,=,			
Ľ	-	Logs and bolts		241113 0	scale)		\$		
2		ROUGH LUMBER	Hardwood	242110 5				 	
;	3		Softwood	242121 2	1]
4		DRESSED LUMBER	Hardwood	242117 0	Thousand board feet			 	
į	5		Softwood	242128 7	1			 	
	6	Veneer and plywood		243001 5				 	1
-	7	Cost of all other containers, and	materials and components, parts, supplies consumed	970099 8				 	
		Describe the thr this value	ee principal materials, etc., included in					i I	J
	+							 	<u> </u>
	L							 	
								l I	
8	8	TOTAL Sum of lin	es 1–7 should equal item 10, line a				\$	 	

Item 18A. TYPE OF OPERATION CONDUCTED DURING 1997									
e No.	Type of operation	Key	Mark (X) in appropriate boxes						
Line			Yes	No					
1	Logging or pulpwooding	401	3616	3624					
2	Sawing lumber from logs or bolts	402	3772	3780					
3	Manufacture of planing mill products (dressed and worked or patterned lumber, softwood cut stock, etc.)	403	3871	3889					
4	Manufacture of boxes, crates, box and crate shook, baskets, and hampers	404	3715 🗌	3723					
5	Manufacture of veneer and/or plywood	405	3954	3962					
6	Manufacture of miscellaneous wood products (handles, completely fabricated industrial parts, pallets, skids, etc.)	406	3665	3699					
	Other operations – Specify	407	3970	3988					
7									
14 40B DRODUCTO AND CERVICES OF THIS FOTABLICUMENT DURING 1007									

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

	Products and services				measure for	Products shipped and other receipts				
No.						Quantity	Value, f.o.b. plant (E)			
Line			583		584 Millions	Thou-	l Dollars			
	(A)			(B)	(C)	(D)	Willions	Janus	Dollars	
1	NAILED AND LOCK-CORNER WOOD BOXES	K-CORNER Made from lumber					\$	1		
2	(24411)	Made from vene wood and fiber o wood and part w	24411 63 9				 			
3		MADE FROM LUMBER	For fruits and vegetables	24412 11 6				1 [[
4	Shook (24412)		Not for fruits and vegetables	24412 15 7				 		
5	Made from veneer and plywood		24412 25 6				i I			
6	WOOD PALLETS AND PALLET	Pallets, wood, except skids		24480 62 6				 		
7	CONTAINERS (24480)	Skids, wood		24480 65 9				 		
8		Pallets, wood ar	nd metal combination	24480 66 7				 		
9		Pallet containers combination and	s, wood and metal d wood	24480 64 2				! ! !		
10	Wirebound Wood Boxes	Made from lum	per	24490 11 2				 		
11		MADE FROM VENEER AND	For fruits and vegetables	24490 21 1				 	1	
12		PLYWOOD	Not for fruits and vegetables	24490 43 5				 		
13	Veneer and plywood containers (including pails, drums, tubs, fruit and vegetable baskets and hampers, etc.) Wood slack and tight cooperage (hogsheads, barrels, kegs, tubs, etc.), new and recoopered used			24490 61 7				 		
14				24490 73 2				1		

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued											
	Т				Census product code		Products shipped and other receipts				
						Unit of measure		Value, f.o.b. plant			
2	<u>;</u>					for	Quantity 583	584	(E)	1	
2						quantities		Millions	Thou-	l Dollars	
F	╣	(A)		(B)	(C)	(D)	IVIIIIIOIIS	sands	Dollars		
1	5	Hardwood lumber, rough and dressed			24211 00 5			\$			
1	6	Softwood lumber, rough and dressed			24212 00 3				 		
1	7	Wood Chips (Except field chips) (24215)	SOFTWOOD (Report shipments on line 17 or 18 but not on both lines.)	Short tons	24215 16 2	Short tons			 		
1	8			Standard units (one standard unit – 200 cubic feet of gravity packed chips – one standard cord)	24215 18 8	Standard units			 	 	
1	9		HARDWOOD (Report	Short tons	24215 22 0	Short tons			 		
2	0		shipments on line 19 or 20 but not on both lines.)	Standard units (one standard unit – 200 cubic feet of gravity packed chips – one standard cord)	24215 24 6	Standard units			 	 	
		PRODUCTS product with a smore which can the lines above. MENT quantity. For all		port separately each sales value of \$50,000 or mot be assigned to one of Specify unit of measure for remaining products, write ort a single value.					 	 	
2	1				18				 		
2	2				26				 		
	3				34				 		
	4				42				<u> </u> 		
	5				59				 		
	6				67				 		
2	┫				75				 	 	
	8				83						
Н	7	CONTRACT WORK	Receipts for work done for others on their own materials		93000 00 8				 		
									 	I I	
									 	1 1	
									 	1 1	
										i I	
									 	I I	
									I	I	
3	0	MISCELLA- NEOUS RECEIPTS	Sales of scrap a	nd refuse	99980 13 8						
3	1	HEOLII 10	Other miscelland receipts for repairs	eous receipts (including air work, etc.)	99980 98 9				 		
3	2	RESALES	without further or assembly in t	ts bought and sold manufacture, processing, his establishment. The ns should be reported in	99989 00 6				 		
3	3	TOTAL va Sum of lin	llue of shipmen es 1–32, column	ts and other receipts (E)	77000 00 8			\$	 - -		

Items 19–21 – Not applicable to this report

Item 22. CERTIFICATION – This report is substantially	y accurate a	nd has been p	repared in a	ccordance wi	th instructions.
Name of person to contact regarding this report (Print or	type)	Telephone	Area code	Number	Extension
Name of company	Ad	dress (Number	and street, c	ity, State, ZIP	Code)
Period covered FROM: Month Day	Year	TO: Mor	nth	Day	Year
Signature of authorized person	Title				Date
			Please pho	otocopy this f	orm for your records