

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

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Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company										
			Cost, including delivery cost (freight-in)										
			(E)										
	(A)	(B)	574 Millions	Thou- sands	Dollars								
1	Fabricated metal products, including forgings	340004 1	\$										
2	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">Shapes and Forms (Except castings, forgings, and fabricated metal products)</td> <td style="width: 15%;">Steel</td> <td style="width: 70%;"></td> </tr> <tr> <td></td> <td>ALUMINUM AND ALUMINUM-BASE ALLOYS</td> <td>Sheet, plate, foil, and welded tubing</td> </tr> <tr> <td></td> <td></td> <td>All other aluminum and aluminum-base alloy mill shapes and forms</td> </tr> </table>	Shapes and Forms (Except castings, forgings, and fabricated metal products)	Steel			ALUMINUM AND ALUMINUM-BASE ALLOYS	Sheet, plate, foil, and welded tubing			All other aluminum and aluminum-base alloy mill shapes and forms	331002 6		
Shapes and Forms (Except castings, forgings, and fabricated metal products)		Steel											
		ALUMINUM AND ALUMINUM-BASE ALLOYS	Sheet, plate, foil, and welded tubing										
			All other aluminum and aluminum-base alloy mill shapes and forms										
3		335301 8											
4		335011 3											
5	Plastics coated fabrics and shade cloth	229506 1											
6	Cordage	229801 6											
7	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	308007 4											
8	Paperboard containers, boxes, and corrugated paperboard	265001 8											
9	Cost of all other materials and components, parts, containers, and supplies consumed <i>Describe the three principal materials, etc., included in this value.</i>	970099 8											
10	TOTAL Sum of lines 1-9 should equal item 10, line a		\$										

CONTINUE WITH ITEM 18B ON PAGE 6

Item 18A – Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value

to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

Line No.	Products and services (A)		Census product code (B)	Products shipped and other receipts		
				Value, f.o.b. plant (E)		
				584 Millions	Thou- sands	Dollars
1	Window Shades and Accessories (25913)	WINDOW SHADES Plastics window shades	25913 11 2	\$		
2		Other window shades, including cloth, paper, etc.	25913 13 8			
3		Window shade accessories and rollers sold separately	25913 15 3			
4	Venetian Blinds (25914)	COMPLETE VENETIAN BLINDS, VERTICAL AND HORIZONTAL Aluminum-slat blinds	25914 52 4			
5		All other venetian blinds, including wood, plastics, steel, etc.	25914 58 1			
6		Unassembled venetian blinds, parts, and components (fabricated in this plant)	25914 71 4			
7	OTHER SHADES AND BLINDS, N.E.C., AND CURTAIN AND DRAPERY RODS, POLES, AND OTHER HARDWARE (25915)	Other shades and blinds, except canvas and other textile fabrics, including wood, metal, plastics, chip, bamboo, rattan, reed, etc.	25915 11 7			
8		Curtain and drapery rods, poles, and fixtures (fabricated in this plant), excluding window shade accessories	25915 17 4			
9	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. For all remaining products, write "Other" and report a single value.</i>	18			
10			26			
11			34			
12	CONTRACT WORK	Receipts for work done for others on their own materials <i>Describe below products worked on and kind of work.</i>	93000 00 8			
13	MISCELLANEOUS RECEIPTS	Sales of scrap, refuse, and other miscellaneous receipts (including receipts for repair work, etc.)	99980 00 5			
14	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6			
15	TOTAL value of shipments and other receipts Sum of lines 1–14 column (E)		77000 00 8	\$		

CONTINUE WITH ITEM 22 ON PAGE 7

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Items 19-21 – Not applicable to this report

REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)				Telephone	Area code	Number	Extension	
667	1			2				
Name of company				Address (<i>Number and street, city, State, ZIP Code</i>)				
Period covered	FROM: Month		Day	Year	TO: Month		Day	Year
	666	1			2			
Signature of authorized person				Title			Date	

PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS