

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold, or transferred from other establishments of your company and sold without further manufacture, processing, or resale should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

INFORMATION COPY
DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies (A)	Census material code (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity (D)	Cost, including delivery cost (freight-in) (E)			
					Millions	Thousands	Dollars	
		571		573	574			
1	Paper and paperboard, except boxes and containers	260003 9	Short tons		\$			
2	Fabricated plastics products, including closures, ends, film, strapping, etc.	308011 6						
3	Steel sheet and strip, including tin plate	331022 4						
4	Aluminum sheet, plate, and foil	335302 6						
5	Metal closures and crowns for containers	346611 7						
6	Petroleum wax	291106 3	Thousand pounds					
7	Glues and adhesives	289101 8						
8	Printing inks (complete formulations)	289301 4	Thousand pounds					
9	Cost of all other materials and components, parts, containers, and supplies consumed <i>Describe the principal materials, etc., included in this value.</i>	970099 8						
10	TOTAL Sum of lines 1–9 should equal item 10, line a				\$			

CONTINUE WITH ITEM 18B ON PAGE 6

Item 18A – Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

If quantities are requested, please use the unit of measure specified.

3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity (D)	Value, f.o.b. plant (E)		
						584 Millions	Thou- sands	Dollars
1	SETUP (Rigid) PAPERBOARD BOXES CLASSIFIED BY END USE (26520)	Textiles, wearing apparel, and hosiery	26520 21 3			\$		
2		Department stores and other retail stores	26520 31 2					
3		Confections	26520 41 1					
4		Cosmetics (including soap)	26520 51 0					
5		All other end uses (including stationery and office supplies, and hardware and household supplies), not specified above	26520 97 3					
6	Corrugated and Solid Fiber Products (26530)	CORRUGATED SHIPPING CONTAINERS CLASSIFIED BY END USE	Food and beverages	26530 12 1	Thousand square feet			
7			Carryout boxes for retail food	26530 14 7				
8			Paper and allied products	26530 13 9				
9			Glass, clay, and stone products	26530 15 4				
10			Metal products, machinery, equipment, and supplies (except electrical)	26530 16 2				
11			Electrical machinery, equipment, supplies, and appliances	26530 18 8				
12			Chemicals and drugs (including paints, varnishes, cosmetics, and soaps)	26530 21 2				
13			Lumber and wood products (including furniture)	26530 22 0				
14			All other end uses not specified above (leather, rubber, plastics, petroleum, etc.)	26530 30 3				
15				Solid fiber containers		26530 51 9		
16		Corrugated paperboard in sheets and rolls, lined and unlined	26530 67 5					
17		Corrugated and solid fiber pallets, pads, and partitions	26530 68 3					
18		Other corrugated and solid fiber products, including point-of-purchase displays, etc.	26530 98 0					

CONTINUE WITH ITEM 18B ON PAGE 7

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity (D)	Value, f.o.b. plant (E)		
						584 Millions	Thou- sands	Dollars
19	Paperboard fiber drums with ends of any material (26551)		26551 00 2			\$		
20	FIBER CANS, TUBES, AND SIMILAR FIBER PRODUCTS (26552)	Cans, all fiber and composite	26552 21 6					
21		Cores and tubes	26552 31 5	Short tons				
22		Paperboard cones, reels, spools, bobbins, and blocks	26552 71 1					
23		All vulcanized fiber products (boxes, cans, tubes, drums, etc.)	26552 98 4					
24	Sanitary Food Containers and Serving Products (Except folding boxes) (See lines 47-53 for plastics and foam products.)	Milk and milk-type paperboard cartons (including juices, beverages, and other products) (26561)	26561 00 1	Short tons				
25		CUPS AND LIQUID-TIGHT CONTAINERS, PAPER AND PAPERBOARD (26562)	26562 33 0					
26		Drinking cups and portion serving cups	26562 35 5					
27		OTHER SANITARY PAPER AND PAPERBOARD FOOD CONTAINERS, BOARDS, AND TRAYS (Except folding) (26563)	26563 10 6					
28		Other paper and paperboard items, including tablecloths, soda straws, and ovenable paperboard food trays - Describe	26563 97 3					
29	BENDING PAPERBOARD PACKAGING AND PACKAGING COMPONENTS (Including die-cut, nonfolded packaging items: such as blister and skin packs, display rack-easel packages, etc.) (26570)	Dry food and produce (including pet and animal food)	26570 14 3					
30		Biscuits and crackers	26570 15 0					
31		Bottled and canned beverages (including carriers for alcoholic and nonalcoholic beverages)	26570 21 8					
32		Soaps and detergents	26570 31 7					
33		Tobacco	26570 41 6					
34		Hardware and household supplies	26570 51 5					
35		Candy	26570 61 4					
36		Cosmetics	26570 73 9					
37		Medicinal products	26570 75 4					
38		Paper goods or products (including book mailers)	26570 81 2	Short tons				
39		Sporting goods/toys/photographic equipment	26570 82 0					
40		Bakery, fresh	26570 84 6					
41		Butter and ice cream packages and food pails	26570 86 1					
42		Processed meats, margarine, lard, and shortening	26570 88 7					
43	Frozen foods	26570 90 3						
44	Folding carryout boxes and trays for retail food	26570 95 2						
45	Paperboard backs for blister and skin packaging	26570 96 0						
46	All other end uses, not elsewhere classified	26570 98 6						

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity (D)	Value, f.o.b. plant (E)		
						584 Millions	Thou- sands	Dollars
47	PLASTICS FOAM PRODUCTS (Consumer and institutional)	Cups, polystyrene foam	3086J 15 9				\$	
48		Plates and bowls, polystyrene foam	3086J 25 8					
49	PLASTICS PACKAGING (Except film and sheet, foam and bottles)	Closures for nonpressure containers, non-child-resistant (Report child-resistant on line 54)	30894 30 7					
50		Closures for pressure containers	30894 40 6					
51		Blister- and bubble-formed packaging	30894 05 9					
52	Plastics dinnerware and kitchenware (for serving food and drink) (except foam products and cups)		30895 01 5					
53	Plastics cups (except foam) (including vending machines, over-the-counter, carryout, etc.)		30896 11 2					
54	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single total value.</i>						
			18					
55			26					
56			34					
57			42					
58			59					
59	CONTRACT WORK	Receipts for work done for others on their own materials	93000 00 8					
		<i>Describe below products worked on and kind of work.</i>						
60	MISCELLANEOUS RECEIPTS	Sales of scrap and refuse	99980 13 8					
61		Other miscellaneous receipts (including receipts for repair work, etc.)	99980 98 9					
62	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6					
63	TOTAL value of shipments and other receipts Sum of lines 1–62, column (E)		77000 00 8				\$	

Items 19–21 – Not applicable to this report

CONTINUE WITH ITEM 22 ON PAGE 9

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)				Telephone	Area code	Number	Extension	
667	1			2				
Name of company				Address (<i>Number and street, city, State, ZIP Code</i>)				
Period covered	FROM: Month		Day	Year	TO: Month		Day	Year
	666	1			2			
Signature of authorized person				Title			Date	