

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

INFORMATION COPY
DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies (A)	Census material code 571 (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company		
				Quantity 573 (D)	Cost, including delivery cost (freight-in) (E)	
					574 Millions	Thousands
1	Paper	262108 4	Short tons	\$		
2	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and shapes	282104 9				
3	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	308007 4				
4	Glues and adhesives	289101 8				
5	Printing ink (complete formulations)	289301 4				
6	Paperboard containers, boxes, and corrugated paperboard	265001 8				
7	Coated or laminated fabrics, including vinyl coated	229508 7				
8	Cost of all other materials and components, parts, containers, and supplies consumed <i>Describe the principal materials, etc., included in this value.</i>	970099 8				
9	TOTAL Sum of line 1–8 should equal item 10, line a			\$		

Item 18A – Not applicable to this report

CONTINUE WITH ITEM 18B ON PAGE 6

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

If quantities are requested, please use the unit of measure specified.

3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts		
					Quantity (D)	Value, f.o.b. plant (E)	
						584 Millions	Thou- sands
1	PRINTING PAPER COATED AT OTHER THAN WHERE THE PAPER WAS PRODUCED (26721)	Coated, one side (for labels and similar uses)	26721 13 4				
2		Coated, two sides (for printing of magazines, directories, catalogs, and similar uses)	26721 53 0				
3	GUMMED PRODUCTS (26722)	Gummed sealing tape, paper base and reinforced base, used for sealing and securing	26722 12 4				
4		Other gummed products, including flat gummed papers, unprinted stock labels, corrugators' kraft tapes, etc.	26722 30 6				
5	Pressure-Sensitive Products (26723)	PRESSURE-SENSITIVE TAPE (Excluding surgical tapes and rubber-backed tapes)	Single-faced tape: Paper backing, excluding electrical	26723 13 0			
6			Cloth backing, excluding electrical	26723 33 8			
7			Film backing, excluding electrical	26723 43 7			
8			Electrical, all backings	26723 45 2			
9			Reinforced and laminated tape, all backings	26723 53 6			
10			Other single-faced tape, excluding surgical and rubber-backed tape	26723 59 3			
11			Double-faced tape	26723 61 9			
12		Pressure-sensitive tape, rubber-backed, including friction	3069C 11 3				
13		Pressure-sensitive tape, surgical	38421 24 4				
14		Pressure-sensitive labels, unprinted	26723 75 9				
15	PRESSURE-SENSITIVE BASE STOCK	For labels	26723 81 7				
16		For other than labels	26723 85 8				
17	Other pressure-sensitive products, not elsewhere classified, unprinted - <i>Specify kind</i>		26723 98 1				

CONTINUE WITH ITEM 18B ON PAGE 7

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services (A)	Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
				Quantity (D)	Value, f.o.b. plant (E)		
					584 Millions	Thou- sands	Dollars
18	OTHER COATED AND PROCESSED PAPER, EXCEPT FOR PACKAGING USES (26724)	Processed paper (embossed, leatherette, etc.)	26724 45 0		\$		
19		Waxed and wax-laminated paper for nonpackaging uses (including household)	26724 53 4				
20		Carbonless paper	26724 55 9				
21		Plastics-coated paper	26724 56 7				
22		Other coated and processed paper, including oiled and similarly treated paper and soap impregnated paper but excluding sensitized paper	26724 69 0				
23	SINGLE-WEB PAPER, COATED ROLLS AND SHEETS, INCLUDING WAXED, FOR FLEXIBLE PACKAGING USES (26711)	Plastics-coated	26711 11 9	Short tons			
24		Other	26711 15 0				
25	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single total value.</i>					
			18				
26			26				
27			34				
28			42				
29			59				
30		67					
31	CONTRACT WORK	Receipts for work done for others on their own materials	93000 00 8				
		<i>Describe below products worked on and kind of work.</i>					
32	MISCELLANEOUS RECEIPTS	Sales of scrap and refuse	99980 13 8				
33		Other miscellaneous receipts (including receipts for repair work, etc.)	99980 98 9				
34	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6				
35	TOTAL value of shipments and other receipts Sum of lines 1-34 column (E)		77000 00 8		\$		

CONTINUE WITH ITEM 22 ON PAGE 8

Items 19-21 – Not applicable to this report

Remarks – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)				Telephone	Area code	Number	Extension	
667	1				2			
Name of company				Address (<i>Number and street, city, State, ZIP Code</i>)				
Period covered	FROM: Month	Day	Year	TO: Month	Day	Year		
	666	1		2				
Signature of authorized person			Title			Date		