If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. **General** – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if

Report materials, parts, and supple philed, transferred from other plants by our company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

 Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials. Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less that is the \$25,000 of a listed material, include the varte of the varte o inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission about the overladed commission should be excluded.
- Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in tiem 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

		Census	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company							
Line No.	Materials, parts, and supplies	material code		Quantity	Cost, including delivery cost (freight-in) (E)						
Lin	(A)	571 (B)	(C)	573 (D)		I Thou- I sands					
1	Paper	262108 4	Short tons		\$	 					
2	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and shapes	282104 9	Thousand pounds								
3	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	308007 4				 					
4	Aluminum foil, plain	335335 6	Thousand pounds			 					
5	Glues and adhesives	289101 8									
6	Printing ink (complete formulations)	289301 4	Thousand pounds			- 					
7	Paperboard containers, boxes, and corrugated paperboard	265001 8				 	1				
8	Cost of all other materials and components, parts, containers, and supplies consumed	970099 8									
	Describe the principal materials, etc., included in this value.										
						 	1				
							1				
9	TOTAL Sum of lines 1–8 should equal item 10, line a				\$						
lt	em 18A – Not applicable to this report										
	CONTINUE WITH ITEM 18B ON PAGE 6										

INSTRUCTIONS

 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

		Products and services				Unit of measure		Products shipped and other receipts						
	.				Census product				Value, f	.o.b. pl	ant			
Ż			Products and	services	code	fo quan		Quantity		(E)				
					581			583	584	Thou-				
			(A)		(B)	(0)	(D)	Millions	sands	Dollars			
		SINGLE-WEB PAPER,					•				1			
		COATED ROLLS AND								1				
	1	SHEETS, INCLUDING	Plastics-coated		26711 11 9				\$	 				
		WAXED, FOR								1				
		FLEXIBLE PACKAGING												
		USES (26711)	Other		00744 45 0									
	2	SINGLE-WEB	Other		26711 15 0									
		FILM, COATED ROLLS AND								 				
		SHEETS,	Cingle web film	acted	06740 44 7									
-	3 INCLUDING COEXTRUDED, FOR FLEXIBLE PACKAGING USES		Single-web film,	26712 11 7					 					
					Short	tone			1					
						. 10115			 					
	4	(26712)	Coextruded films		26712 12 5					1				
		Multiweb	_ / .								i			
-	5	Laminated Rolls and	Paper/paper mul	26715 11 0						1				
	6	Foil, for Flexible Packaging Uses	Film/paper multiv	26715 21 9										
	7		FILM/FILM MULTIWEB LAMINATIONS	Polypropylene/polypropylene	26716 12 6					 				
	8		(26716)	Cellophane/other film	26716 17 5					 				
_	9			Metalized film/film laminates	26716 15 9					 				
1	0			Other film/film laminates	26716 21 7	•				 				
1	11	Laminated Aluminum	Film/foil without paper		34972 10 9									
1	2	Foil Rolls and Sheets for Flexible Packaging Uses (34972)	FOIL/PAPER COMBINA-	Extrusion laminated foil/ paper combinations	34972 22 4									
1	3		foil/paper combinations	34972 25 7					 					
1	4		Foil/film/paper, a	34972 28 1					 					
1	5		Gift wrap (laminated)		34972 41 4	Thousand pounds				 				
1		CONVERTED UNMOUNTED ALUMINUM	Household, instit	34971 32 5					 					
1		FOIL PACKAGING			34971 33 3									
		PRODUCTS (Not laminated								 	1			
		to other												
1	8	materials) (34971)	Other unmounted products (includin	mounted foil flexible packaging (including gift wrap)			r							

CONTINUE WITH ITEM 18B ON PAGE 7

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

	om the address I										
lt	em 18B. PROI	DUCTS AND S	ERVICES OF		SHMENT DU	IMENT DURING 1997 – Continued					
Line No.		Products an			Census product code	Unit of measure for quantities					b. plant
	Bags,	(A Specialty bags,	pouches, and	liners, single-web	(B)	(C ↑	;)	(D)	Willions		
19	Paper,	paper, coated (SPECIALTY	(26731) Polyethylene Grocery and		26731 00 0				\$	 	
20	Plastics, and Foil Including	BAGS, POUCHES,		variety	26732 11 5					 	
21	Laminations	AND LINERS, SINGLE-WEB		Refuse	26732 12 3					 	
22		FILM (26732)		Produce	26732 13 1					 	
23				Textile and clothing	26732 14 9						
24				Drum and box liners	26732 15 6					 	
25				Shipping sacks	26732 16 4					 	
26				Household food storage (sandwich and freezer)	26732 17 2						
27				Other	26732 18 0					 	
28			Coextruded film Other film		26732 21 4	Short tons			1 1	i <u>I</u>	
29					26732 23 0					 	
30		SPECIALTY BAGS, POUCHES, AND LINERS, MULTIWEB LAMINA- TIONS AND FOIL	Paper/film combinations		26733 06 3		tons			 	
31			Film/film combinations Foil and all paper or film combinations with foil		26733 09 7					 	
32					26733 12 1				 	 	
33		(26733)	Other multiweb combinations including paper/paper		26733 15 4					 +	1
34	Bags: Uncoated Paper and	BAGS, POUCHES, AND UNCOATED PAPER, SINGLE-WEB (26741)	Grocers' bage uncoated pap	ber	26741 11 6	41 11 6				 	
35	Multiwall, Including		Variety bags and pouches (merchandise), uncoated paper Shopping bags, uncoated paper		26741 12 4					 	
36	Shipping Sacks				26741 13 2						
	-		and pouches,	oated paper bags, ies, not elsewhere (including mothproof, aggs, etc.) - nd		-					
37					26741 15 7					 	
38		SHIPPING SACKS AND MULTIWALL BAGS, ALL MATERIALS, EXCEPT TEXTILES (26742)	Single and do	ouble wall	26742 11 4						
39			Multiwall (thre	ee plies or more)	26742 12 2					 	
40	PLASTICS FILM AND	Cellulosic	Multiwall (three plies or more)		30810 10 5						1
41	SHEET, UN-	Polyethylene			30810 20 4					+ 	
42	(Report con- verted flexible	Polypropylene			30810 30 3						
43	packaging on lines 3, 4, and 6–10.)	Vinyl and vinyl	copolymer		30810 40 2					 	
44		Other unsuppo	rted plastics fil	m and sheet	30810 60 0					 	

CONTINUE WITH ITEM 18B ON PAGE 8

ONTRACT Network work Second Seco	Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued											
2 3 Code (a) Code (a) Code (a) Code (a) Code (a) Code (a) Code (b) Code (c) Code (c) <thcode (c) Code (c)<!--</th--><th></th><th colspan="7">Census Unit of</th><th colspan="3">d and other receipts</th></thcode 		Census Unit of							d and other receipts			
interval (B) (C) (D) Millions same balance PRINTING COMPERTATIN WHERE THE PAPER WAS PAPER WA	No.		Products and services		for	Quantity			ant			
Reference Cov C	Line											
45 COATED AT OTHER THAN WHERE T		PRINTING	(A)	(B)	(C)	(D)	IVIIIIONS	sands 	Dollars			
WERT First First PAPER W2 Soles of the products of the printing of magazines. (actions, catalogs, and similar uses). 28721 53 0 Presure-sensitive products, including tapes (except tubber- backed and surgical), unprinted labels, and pressure-sensitive backed and wax-leminated paper for nonpackaging applications and foil and laft 28721 53 0 Waxed and wax-leminated paper for nonpackaging applications and foil and laft 34973 00 8 Image: sensitive products, write PRODUCTS MADE IN THIS ESTABLES Describe and report separately each products, write 16 Image: sensitive products, write 50 For CONTERACT WORK Describe and report separately each products, write 16 Image: sensitive products, write 51 Set 18 Image: sensitive products, write 18 52 Image: sensitive products, write 18 Image: sensitive products, write 18 53 Image: sensitive products, write 18 Image: sensitive products, write 18 54 Image: sensitive products, write 19 3000 00 8 Image: sensitive products, write 18 55 NEOUS RECELIA- RESALES	45	COATED AT	Coated, one side (for labels and similar uses)	26721 13 4			\$	 	1			
PRODUCED (28721) Coated, two sides (for printing of magazines, indicatores, catalogs, and similar uses) 26721 53 0 26721 53 0 Pressure-sensitive products, including tapes (except tubber, base stock 22723 00 7 26723 00 7 Waved and wax-laminated paper for nonpackaging uses (including household) 26724 53 4 26724 53 4 Converted foil for nonpackaging applications and foil at leaf 34973 00 8 26724 63 4 ALL OTHER MENT Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of roguantity. For all remaining products, write roduct with a sales value of \$50,000 or more which cannot be assigned to one of roguantity. For all remaining products, write roduct with a sales value of \$50,000 or more which cannot be assigned to one of roguantity. For all remaining products, write roduct with a sales value of \$50,000 or more which cannot be assigned to one of roguantity. For all remaining products, write roduct with a sales value of \$50,000 or more which cannot be assigned to one of roguantity. For all remaining products, write roducts, write roduct work done for others on their passition motion or roguantity. For all remaining products, write roduct work done for others on their passition. 340 50 ECONTRACT WORK Receipts for work done for others on their passition to the complex excepts (including receipts for repair work dot. 39000 00 8 1000000000000000000000000000000000000		WHERE THE						 				
absected and surgical), unprinted labels, and pressure-sensitive 26723 00 7 Wased and wax-laminated paper for nonpackaging uses and leaf (including household) 26724 53 4 Overted foil For nonpackaging applications and foil safe value of \$50 (00 or product with a safe value of \$50 (00 or quantity, For all remaining products, write of the lines above, Specify unt of messure for quantity, For all remaining products, write of Other* and report a single total value. 18 50 Image: Specify the set of the line showe, Specify unt of messure for quantity. For all remaining products, write of Other* and report a single total value. 18 51 Image: Specify the set of the lines above, Specify unt of messure for quantity. For all remaining products, write of Other* and report a single total value. 19 52 Image: Specify the set of the lines above, Specify unt of messure for quantity. For all remaining products, write of the lines above, Specify unt of messure for quantity. For all remaining products, write of the lines above, Specify unt of messure for quantity. For all remaining products write of all of the lines above. Specify to the messure of quantity. For all remaining products write of all of the lines above. Specify the	46	PRODUCED	Coated, two sides (for printing of magazines, directories, catalogs, and similar uses)	26721 53 0				 				
48 Including household) 26724 53 4 49 Converted foil for nonpackaging applications and foil and leaf 34973 00 8 49 ALL OTHER PRODUCTS MADE IN THIS ENABLE VALUE of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write Quantity. For all remaining p	47	backed and surg	e products, including tapes (except rubber- cal), unprinted labels, and pressure-sensitive	26723 00 7				 				
49 and leaf 34973 00 8 1 ALL OTHER MADE INTS Bacirba and report separately each product with a sales value of \$50 000 or quantity. For all remaining products, write "Other" and report a single total value. 18 1 50 18 26 18 1 51 26 34 1 1 52 26 34 1 1 53 26 34 1 1 54 26 34 1 1 55 CONTRACT WORK Receipts for work done for others on their own materials 93000 00 8 1 1 55 MISCELLA- RECUPTS RECEIPTS Sales of scrap and refuse 99990 13 8 1 1 56 RESALES Sales of products work do. 99980 98 9 1 1 57 Other miscellaneous receipts (including receipts for repair work, etc.) 99980 08 8 99980 06 1 58 TOTAL value of shipments and other receipts Sum of lines 1-56, column (E) 77000 00 8 \$ \$	48	(including house)	nold)	26724 53 4				 				
PRODUCTS MADE INTS product with a sales value of \$\$0,000 or quantity. For all remaining products, write "Other" and report a single total value. 50 18 51 28 52 34 53 34 54 59 55 CONTRACT WORK 56 Receipts for work done for others on their own materials 93000 00 8 56 MISCELLA- RECEUSR RECEUSR RECEUSR RECEIPTS Sales of scrap and refuse 99980 13 8 57 Sales of scrap and refuse 99980 13 8 1 58 Other miscellaneous receipts (including receipts for repair work, etc.) 99980 98 9 1 58 Sales of scrap and refuse or assembly in this establishment. The cost of such items should be reported in item 10, line b. 99980 00 8 1	49	Converted foil foil foil foil foil foil foil foil	or nonpackaging applications and foil	34973 00 8				1	l			
50 Image: state of the s		PRODUCTS MADE IN THIS ESTABLISH-	product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write					 				
51 26 34 34 34 52 34 34 34 34 34 53 42 34 <	50			18				1	1			
52 34 <td< th=""><th></th><th></th><th></th><th>26</th><th></th><th></th><th></th><th> </th><th></th></td<>				26				 				
53				34				 				
54 Image: State of the s				42				 				
CONTRACT WORK Receipts for work done for others on their own materials 93000 00 8 93000 00 8 55 MISCELLA- NEOUS RECEIPTS Sales of scrap and refuse Other miscellaneous receipts (including receipts for repair work, etc.) 99980 13 8 99980 98 9 57 RESALES Sales of products bought and sold without further mainfacture, processing, or assembly in this establishment. The cost of such items should be reported in Sum of lines 1–58, column (E) 99980 00 8 \$	53			59				 	I			
55 WORK own materials 93000 00 8 93000 00 8 <i>Describe below products worked on and kind of work</i> . <i>Describe below products worked on and kind of work</i> . 93000 00 8 Image: Constraint of the second s	54	CONTRACT	Receipts for work done for others on their					 				
56 RECEIPTS Sales of scrap and refuse 99980 13 8 Image: Constraint of the stability	55	WURK	Describe below products worked on and	93000 00 8				 				
RECEIPTSOther miscellaneous receipts (including receipts for repair work, etc.)99980 98 9 57 Other miscellaneous receipts (including receipts for repair work, etc.)99980 98 9 8 Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.99989 00 6 58TOTAL value of shipments and other receipts Sum of lines 1–58, column (E)77000 00 8\$	56		Sales of scrap and refuse	99980 13 8								
RESALES Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b. 99989 00 6 58 TOTAL value of shipments and other receipts Sum of lines 1–58, column (E) 77000 00 8			Other miscellaneous receipts (including					 				
59 Sum of lines 1–58, column (E) 77000 00 8 \$	58		Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in					 				
	59 TOTAL value of shipments and other receipts Sum of lines 1–58, column (E) 77000 00 8 \$											
REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.												
Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.												
Name of person to contact regarding this report (Print or type)Area codeNumberExtension6671Telephone2	sion											
Name of company Address (Number and street, city, State, ZIP Code)												
FROM: Month Day Year TO: Month Day Year Period covered 666 1 2 2 2												
Signature of authorized person Title Date				2		I	Date					