

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value and cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts already put into production, you may report the basis of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Line No.	Materials, parts, and supplies (A)	Census material code (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity (D)	Cost, including delivery cost (freight-in) (E)			
					Millions	Thousands	Dollars	
		571		573	574			
1	Paper	262108 4	Short tons		\$			
2	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and shapes	282104 9	Thousand pounds					
3	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	308007 4						
4	Aluminum foil, plain	335335 6	Thousand pounds					
5	Glues and adhesives	289101 8						
6	Printing ink (complete formulations)	289301 4	Thousand pounds					
7	Paperboard containers, boxes, and corrugated paperboard	265001 8						
8	Cost of all other materials and components, parts, containers, and supplies consumed. <i>Describe the principal materials, etc., included in this value.</i>	970099 8						
9	TOTAL Sum of lines 1–8 should equal item 10, line a				\$			

Item 18A – Not applicable to this report

CONTINUE WITH ITEM 18B ON PAGE 6

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts		
					Quantity (D)	Value, f.o.b. plant (E)	
						584 Millions	Thou- sands
1	SINGLE-WEB PAPER, COATED ROLLS AND SHEETS, INCLUDING WAXED, FOR FLEXIBLE PACKAGING USES (26711)		26711 11 9	Short tons			
2	Other		26711 15 0				
3	SINGLE-WEB FILM, COATED ROLLS AND SHEETS, INCLUDING COEXTRUDED, FOR FLEXIBLE PACKAGING USES (26712)		26712 11 7				
4	Coextruded films		26712 12 5				
5	Multiweb Laminated Rolls and Sheets, Except Foil, for Flexible Packaging Uses		26715 11 0				
6	Paper/paper multiweb laminations		26715 21 9				
7	FILM/FILM MULTIWEB LAMINATIONS (26716)	Polypropylene/polypropylene	26716 12 6				
8		Cellophane/other film	26716 17 5				
9		Metalized film/film laminates	26716 15 9				
10		Other film/film laminates	26716 21 7				
11	Laminated Aluminum Foil Rolls and Sheets for Flexible Packaging Uses (34972)		34972 10 9	Thousand pounds			
12	FOIL/PAPER COMBINATIONS	Extrusion laminated foil/paper combinations	34972 22 4				
13		Adhesive or wax laminated foil/paper combinations	34972 25 7				
14	Foil/film/paper, and foil/foil combinations		34972 28 1				
15	Gift wrap (laminated)		34972 41 4				
16	CONVERTED UNMOUNTED ALUMINUM FOIL PACKAGING PRODUCTS (Not laminated to other materials) (34971)		34971 32 5				
17	Semirigid containers		34971 33 3				
18	Other unmounted foil flexible packaging products (including gift wrap)		34971 37 4				

CONTINUE WITH ITEM 18B ON PAGE 7

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Line No.	Products and services (A)			Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts				
						Quantity (D)	Value, f.o.b. plant (E)			
							Millions	Thou- sands	Dollars	
19	Specialty bags, pouches, and liners, single-web paper, coated (26731)			26731 00 0	Short tons		\$			
20	SPECIALTY BAGS, POUCHES, AND LINERS, SINGLE-WEB FILM (26732)	Polyethylene	Grocery and variety	26732 11 5						
21			Refuse	26732 12 3						
22			Produce	26732 13 1						
23			Textile and clothing	26732 14 9						
24			Drum and box liners	26732 15 6						
25			Shipping sacks	26732 16 4						
26			Household food storage (sandwich and freezer)	26732 17 2						
27			Other	26732 18 0						
28			Coextruded film			26732 21 4				
29			Other film			26732 23 0				
30	SPECIALTY BAGS, POUCHES, AND LINERS, MULTIWEB LAMINATIONS AND FOIL (26733)	Paper/film combinations		26733 06 3						
31		Film/film combinations		26733 09 7						
32		Foil and all paper or film combinations with foil		26733 12 1						
33		Other multiweb combinations including paper/paper		26733 15 4						
34		BAGS: UNCOATED PAPER AND Multiwall, Including Shipping Sacks (26741)	Grocers' bags and sacks, uncoated paper			26741 11 6				
35	Variety bags and pouches (merchandise), uncoated paper		26741 12 4							
36	Shopping bags, uncoated paper		26741 13 2							
37	Other uncoated paper bags, and pouches, not elsewhere classified (including mothproof, specialty bags, etc.) - Specify kind		26741 15 7							
38	SHIPPING SACKS AND MULTIWALL BAGS, ALL MATERIALS, EXCEPT TEXTILES (26742)	Single and double wall		26742 11 4						
39		Multiwall (three plies or more)		26742 12 2						
40	PLASTICS FILM AND SHEET, UNSUPPORTED (30810) (Report converted flexible packaging on lines 3, 4, and 6-10.)	Cellulosic		30810 10 5						
41		Polyethylene		30810 20 4						
42		Polypropylene		30810 30 3						
43		Vinyl and vinyl copolymer		30810 40 2						
44		Other unsupported plastics film and sheet		30810 60 0						

CONTINUE WITH ITEM 18B ON PAGE 8

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued								
Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity (D)	Value, f.o.b. plant (E)		
						584 Millions	Thou- sands	Dollars
45	PRINTING PAPER COATED AT OTHER THAN WHERE THE PAPER WAS PRODUCED (26721)	Coated, one side (for labels and similar uses)	26721 13 4				\$	
46		Coated, two sides (for printing of magazines, directories, catalogs, and similar uses)	26721 53 0					
47		Pressure-sensitive products, including tapes (except rubber-backed and surgical), unprinted labels, and pressure-sensitive base stock	26723 00 7					
48		Waxed and wax-laminated paper for nonpackaging uses (including household)	26724 53 4					
49		Converted foil for nonpackaging applications and foil and leaf	34973 00 8					
50	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single total value.</i>						
			18					
51			26					
52			34					
53			42					
54			59					
55	CONTRACT WORK	Receipts for work done for others on their own materials <i>Describe below products worked on and kind of work.</i>	93000 00 8					
56	MISCELLANEOUS RECEIPTS	Sales of scrap and refuse	99980 13 8					
57		Other miscellaneous receipts (including receipts for repair work, etc.)	99980 98 9					
58	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6					
59	TOTAL value of shipments and other receipts Sum of lines 1-58, column (E)		77000 00 8				\$	

Items 19-21 - Not applicable to this report

REMARKS - Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION - This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (Print or type)		Telephone	Area code	Number	Extension		
667	1		2				
Name of company			Address (Number and street, city, State, ZIP Code)				
Period covered		FROM: Month	Day	Year	TO: Month	Day	Year
		666	1		2		
Signature of authorized person				Title		Date	