lf not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. **General** – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, including the value with "Cost of all other materials ode 970099 8.

Report materials, parts, and supplies purch transferred from other plants withdrawn from inventory. withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

	Materials, parts, and supplies		Census	Unit of	Consumption of purchased materials and of materials received from other establishments of your company			
Line No.			material code	measure for quantities	Quantity	Cost, including delivery cost (freight-in) (E)		
Lin		(A)	(B)	(C)	(D)	574 Millions	Thou- Sands	
1	PLASTICS RESINS	Polyvinyl acetate	282133 8	1		\$	i i	
2	(Purchased and consumed)	All other plastics resins	282106 4	Thousand			1 1	
3	3 Synthetic rubber		282202 1	pounds			 	
4	Starch and dext	rin	204610 0				 	
5	Industrial organ organic	ic chemicals, n.e.c., including synthetic	286010 4				 	
6	Industrial inorga	281000 0				 		
7	Refined petroleusolvents, petrola	291102 2				 		
8	Nonmetallic minerals and earths, ground or otherwise treated, used as extenders and fillers (calcium carbonate, talc, silica, kaolin, mica, barite, soapstone, clay, and other clay minerals)		140010 0					
9	CONTAINERS	Plastics, including bottles, jars, tubes, tubs, etc.	308015 7				 	
10		Metal, including cans, drums, collapsible tubes, etc.	340001 7				 	
11		Paper and paperboard boxes and fiber cans, tubes, and drums	265020 8				 	
12	Cost of all other materials and components, parts, containers, and supplies consumed		970099 8				i i	
	Describe the thr this value.	ee principal materials, etc., included in					 	
13	TOTAL Sum of lin	es 1–12 should equal item 10, line a				\$		

Item 18A - Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."
- 5. Detailed Data Reported Elsewhere Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR) Schedules. If you report on these forms, the sum of the detailed products should equal the total reported on this census form.

NOTE: Only totals are requested; do not duplicate detail.

	·			′	'	•		
				Canaua	Products shipped and other receipts			
<u>ا</u>	Products and services *Item corresponds to products reported on Current Industrial Reports			Census product	Quantity (Thousand	Value, f.o.b. plant		
Line No.		(CIR	Schedules	code 581	₅₈₃ pounds)	584	(E)	1
: <u>-</u>			(A)	(B)	(D)	Millions	Thou-	Dollars
	Natural Base	ANIMAL GLUES						
1	Glues and Adhesives	(Report bone, green, and	reen, and Hide (dry forms)	28913 11 9		\$	1	
2	- (28913)	extracted (dry) forms on line 6)	Flexible, nonwarp, and liquid glue (not glue stock)	28913 26 7			 	
		Protein adhesive soybean, album	es, including casein, blood, fish, en, etc. – <i>Specify kind</i>				 	
3				28913 50 7			 	
4		VEGETABLE ADHESIVES	Dextrines	28913 51 5			1	
5			Starches	28913 55 6			1	
6	natural gums, s varnishes, etc.,		ase glues and adhesives made from hellac, silicates, lacquers, oleoresinous except rubber; including bone, green, dry) forms, bituminous adhesives, oal tar	28913 80 4			 	
	Synthetic Resin and	Epoxy adhesive		28914 11 7			 	
8	Rubber Adhesives.	. ,	erivatives adhesives, including	28914 24 0				
9	All Types of	Urea and modif	ied urea	28914 33 1			 	
10	Adhesives (28914)	VINYL TYPE ADHESIVES	Polyvinyl acetate	28914 37 2				
11			Polyvinyl chloride and copolymers	28914 45 5			 	
12			Other vinyl polymer type adhesives	28914 47 1			 	<u> </u>
13		Acrylic adhesives		28914 53 9			 	
14	Cyanoacrylate adhesives		28914 54 7			[]		
15		Polyester adhesives		28914 55 4			 	
16	-	Urethane adhesives		28914 57 0			1	
17		Styrenic adhesives		28914 61 2			 	
18		Hot melt adhesi and other hot m	ves, including polyamide, polyolefin, nelts	28914 65 3			 	
19		Adhesive films, structural and n	all types, including pressure-sensitive onstructural adhesive films	28914 71 1				
20	(Continued on next page)						 	
	CONTINUE WITH ITEM 18B ON PAGE 7							

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

			TOTAL OF THIS ESTABLISHMENT B		·			
	Products and services				Products shipped and other receipts			
					Quantity Value, f.o.b. pla			ant
Line No.	*Item corresponds to products reported on Current Industrial Reports (CIR) Schedules			product code	(Thousand		(E)	
-ine	(only seriedales		Contraction	581	583 pounds)	584	Thou-	
_			(A)	(B)	(D)	Millions		Dollars
21	Synthetic Resin and Rubber	RUBBER CEMENT, FOR SALE AS SUCH	Latex type	28914 81 0		\$		i i
22	Adhesives, Including	JALL AS SOCIT	Solvent type	28914 83 6			l I	1
	All Types of	Other synthetic	resin and rubber adhesives,	20014 00 0			1	I
	Bonding and Laminating		ose, nitrocellulose, polyamide,				1	
	Adhesives (28914) -	anaerobic, etc.	– Зреспу кта				1	l I
23	Continued			28914 99 2			į	j
	Structural	SYNTHETIC	General performance sealants (PVAC,					
24	Sealants (Load bearing)	BASE	butyl, vinyl, acrylic, neoprene, etc.)	28916 10 4				1
	(28916)		Special performance sealants,				į	
25			including polysulfide, silicone, epoxy, urethane, etc.	28916 25 2			 	
			Preformed tapes (butyl, polybutene,	20010202			1	
26			polyisobutylene, etc.)	28916 50 0			İ	
27	Nonstructural Caulking	NATURAL BASE	Caulks, modified and unmodified oil base	28917 11 0			 	I [
21	Compounds	BAOL	Bituminous base (coal tar or	2031/110			1	
28	and Sealants		asphalt)	28917 21 9			1	1
29	(Including joint compounds)	SYNTHETIC BASE	General performance sealants (PVAC, butyl, vinyl, acrylic, neoprene, etc.)	28917 31 8				
	(28917)		Special performance sealants,				1	
30			including polysulfide, silicone, epoxy, urethane, etc.	28917 46 6			 	[[
			Preformed tapes (butyl, polybutene,					1
31			polyisobutylene, etc.)	28917 71 4			<u> </u>	
32	(corresponds to	patings, including o value of item co and Allied Produc	architectural lacquers (28511) des 5112–5193 on Census Form ets, for 1997)*	28511 00 4			 	
	excluding mari codes 5221–526	ne coatings (285	ipment manufacturers (OEM), 12) (corresponds to value of item m MA28F, Paints and Allied Products,				 	
33			Procedure Constitution for the College	28512 00 2			1	1
	construction ar	nd maintenance, t	ling all marine coatings (e.g., industrial raffic marking, transportation after				1	
	market, marine item codes 530	and aerosol pair 1–5331 on Censu	nts) (28513) (corresponds to value of s Form MA28F, Paints and Allied				į	j
34	Products, for 19	997)*	,	28513 00 0				
	removers, thini	ners, pigment dis	ucts, including paint and varnish persions, glazing compounds, etc. of item codes 5523–5598 on Census					
35	Form MA28F, F	Paints and Allied	Products, for 1997)*	28515 00 5			 	l
	RESINS AND PLASTICS	Thormonlostics	rocine and plactice materials including					
36	MATERIALS		resins and plastics materials, including ective coatings (28213)	28213 00 7			 	
							I	
37	Thermosetting resins and plastics materials, including resins for protective coatings (28214)			28214 00 5			1	!
37	Synthetic rubbe		astomers), including SBR, butyl,	20214 00 0			1	I
	polychloroprene	e, stereo polyisop	orene, stereo polybutadiene, and ling polyurethane elastomers –				1	l I
	Specify kind	idotorrioro, exciut	ang poryurodiane elastomers –				1	l I
								1
38							I 	
39	excluding urea	end-use chemical	s and chemical products,	28696 00 3				
40	MISCELLA- NEOUS CYCLIC AND	Fluorocarbon g	ases	28697 11 8				
41	ACYCLIC CHEMICALS	Carbon bisulfid	le (disulfide)	28697 13 4			i i	
71	AND	Carbon bisuino	a (disama)	20007 13 4			<u> </u>	l
42	CHEMICAL PRODUCTS (28697)	Fatty acid ester	rs	28697 15 9			 	
43		Other		28697 19 1			<u> </u>	I

CONTINUE WITH ITEM 18B ON PAGE 8

Ite	em 18B - PRO	DUCTS AND SERVICES OF	THIS ESTA	ABLISHME	NT DURING 199	77 – Continued			
					Census	Products shipped and other receipts			
9.	Products and services				product		Value, f.o.b. plant		
Line No.					581 S	Quantity 583	584	Thou-	l I
		(A)			(B)	(D)	Millions		Dollars
	ALL OTHER PRODUCTS	Describe and report separate a sales value of \$50,000 or m	ly each prod	duct with				, 	
	MADE IN THIS ESTABLISH-	assigned to one of the lines a	above. Spec	ifv unit of				Î I	I I
	MENT	measure for quantity. For all write "Other" and report a sir	ngle value.	,				i I	i I
					18			 	
44					26		\$	1	
45								 	
46					34			 	
					42			1	<u> </u>
47					59			1	
48								 	
49	CONTRACT WORK	Receipts for work done for ot own materials	thers on thei	ir 	93000 00 8			I I	
		Describe below products wor	rked on and	kind of wor	k.			1	l I
								1	I I
								1	1 1
								1	1 1
								1	
	MISCELLA- NEOUS	Sales of scrap, refuse, electri- miscellaneous receipts (inclu	city and oth	er s for				1	
50	RECEIPTS	repair work, etc.)			99980 00 5			 	
	RESALES	Sales of products bought and manufacture, processing, or a	d sold witho	ut further				1	
		establishment. The cost of sureported in item 10, line b.	ich items sh	ould be	99989 00 6			1	
51								1	
51	TOTAL v	·	r receints		77707000			1	
51 52	TOTAL va	alue of shipments and other les 1–51, column (E)	r receipts		77000 00 8		\$	 	
52	Sum of lir	alue of shipments and other					\$		
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e.	77000 00 8	tanding your reg			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E)		nt may be e.	77000 00 8	standing your rep		1 1	
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e	77000 00 8	tanding your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e.	77000 00 8	tanding your rep		 	
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		at may be e.	77000 00 8	tanding your rep		 	
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		it may be e.	77000 00 8	standing your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e.	77000 00 8	standing your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e.	77000 00 8	standing your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e	77000 00 8	tanding your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		it may be e	77000 00 8	standing your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e.	77000 00 8	standing your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e	77000 00 8	standing your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e	77000 00 8	standing your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		it may be e.	77000 00 8	standing your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e	77000 00 8	standing your rep			
52 Ite	Sum of lir ems 19-21 - N	alue of shipments and other les 1–51, column (E) Not applicable to this report		nt may be e	77000 00 8	standing your rep			
S2	Sum of linems 19–21 – NEMARKS – Pleas	alue of shipments and other les 1–51, column (E) Not applicable to this report se use this space for any expla	anations tha		ssential in unders		ported data.	nstruct	ions
It RI	Sum of linems 19-21 - NEMARKS - Pleas	alue of shipments and other les 1–51, column (E) Not applicable to this report	anations tha	accurate a	77000 00 8 ssential in unders		ported data.	nstruct Exten	
1tt RI RI 1tt Ni 667	ems 19-21 - NEMARKS - Please	Alue of shipments and other less 1–51, column (E) Not applicable to this report se use this space for any explorations and the less than the	anations tha	accurate a	77000 00 8 ssential in unders and has been pre Telephone 2	pared in accord a code Numbe	ported data.		
1tt RI RI 1tt Ni 667	Sum of linems 19–21 – NEMARKS – Pleas	Alue of shipments and other less 1–51, column (E) Not applicable to this report se use this space for any explorations and the less than the	anations tha	accurate a	77000 00 8 ssential in unders	pared in accord a code Numbe	ported data.		
1tc RE	ems 19-21 - NEMARKS - Please em 22. CERTII ame of person to ame of company	Alue of shipments and other less 1–51, column (E) Not applicable to this report se use this space for any explorations and the less than the	anations tha	accurate a	77000 00 8 ssential in unders and has been pre Telephone 2	pared in accord a code Numbe	ance with i		