If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Co of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory. inventory

Contract Work - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10. i.e., and should include freight in and out in me other hand, materials owned by other 100 used a rhis establishment in making and his thribtlers under contract or on a company and so in the contract of the company and so in the contract of the company and so in without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Consumption of purchased materials

			Census material code	Unit of measure for quantities	and of materials received from other establishments of your company			
Line No.		Quantity			Cost, including delive cost (freight-in) (E)			
Line	(A)		571 (B)	(C)	573 (D)	574 Millions	Thou- Sands Dollars	
1	NATURAL RUBBER	NATURAL		1	(-7	\$		
2		Dry	083111 5	Theres			 	
3		Inorganic pigments	281600 7	Thousand pounds				
4	PRODUCTS	Plastics resins consumed in the form of granules, pellets, powder, liquids, etc., but excluding sheets, rods, tubes, and shapes	282104 9					
5		Synthetic rubber, including vulcanizable elastomers	282200 5					
6		Rubber processing chemicals (accelerators, antioxidants, blowing agents, inhibitors, peptizers, etc.)	286933 7					
7		Plasticizers	286935 2	† Thousand				
8		Carbon black	289501 9	pounds				
9	All other chemical and allied products		280095 1					
10	RUBBER PRODUCTS	Reclaimed rubber, excluding "mud" and crumb or ground scrap	306903 6	† Thousand				
11		Rubber compounds and mixtures purchased (dry rubber solids content)	306991 1	pounds ↓				
12		All other rubber products	306999 4					
13	TIRE CORD AND TIRE	Nylon cord	229603 6	1			1	
14	FABRICS	Polyester cord	229605 1	Thousand pounds				
15		Metallic cord	229607 7					
16		All tire fabrics and rayon, fiberglass, chafer, and other tire cord	229690 3					
17	Fabricated metal	340091 8						

CONTINUE WITH ITEM 17 ON PAGE 6

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued											
			Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company						
No.		Materials, parts, and supplies			Quantity	Cost, including delivery cost (freight-in) (E)					
Line		(A)		(C)	573 (D)	574 Millions	Thou- sands	l Dollars			
1	8	Steel wire	331014 1	Short tons		\$	 				
1	9	Paper and paperboard containers (including shipping sacks and other paper packaging supplies)	260091 4				 				
2	20	Cost of all other materials and components, parts, containers, and supplies consumed	970099 8				 				
		Describe the principal materials, etc., included in this value.									
							 	<u> </u>			
								I			
2	1	TOTAL Sum of lines 1–20 should equal item 10, line a				\$	 				

Item 18A - Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."
- 5. Rubber The term "rubber" includes products made from natural, synthetic, or reclaimed rubbers. The term plastics is defined to include synthetic resinous materials which are not described as "elastomers," a material which, when vulcanized, will stretch repeatedly to 150 percent or more and will return rapidly and with force to its approximate original state. Synthetic elastomers include synthetic rubber.

\vdash											
		Products and services			code	Unit of measure for quantities	Products shipped and other receipts				
No.							Quantity 583	Value, f.o.b. plant (E)			
2	Line							584	l Thou-	i	
-	-	(A)			(B)		(D)	Millions		Dollars	
	1	Tires and Inner Tubes,	PASSENGER CAR	Radial		30111 12 4			\$	 	
	2	tires on	PNEUMATIC TIRES (Casings) (30111)	Other		30111 15 7	Thousand tires			 	
;	3		TRUCK AND BUS (Including off-the-highway	Light truck	Radial	30112 11 4				 	
	4		pneumatic tires) (30112)		Other	30112 12 2	\			 	
į	5			Large off- the-highway (Sizes 16.00 inches and larger) Other truck and bus tires,	Radial	30112 21 3				 	
	6	;			Other	30112 22 1				 	
	7				Radial	30112 31 2					
	8	Continued on next page)		pneumatic tires	Other	30112 32 0					

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

				Census L	Unit of	Products shipped and other receipts				
0.	Products and services			product	measure for quantities		Value, f.o.b. plant			
Line No				code ₅₈₁		Quantity 583	(E)			
Li		(A)			(B)	(C)		Millions	Thou-sands	 Dollars
9	Tires and Inner Tubes,	Tractor and implement (farm and industrial) pneumatic			30117 00 6	(C)	(D)	\$		1
10	New (Report factory rebuilt and	Industrial and uti	30118 00 4	tires			 			
	retreaded tires on	Other pneumatic tires and casings including motor bike, motorcycle, moped, bicycle,							 	
11	line 23) – Continued	aircraft, and mobile home			30119 00 2				1	
12		SOLID AND SEMI- PNEUMATIC TIRES (3011A)	Solid tires	Industrial, highway, bogie, idler, and support rollers	3011A 39 7	Thousand tires			 	
13			Other solid and semipneumatic tires (including hand lawnmower, baby carriage, tricycle, juvenile, etc.)		3011A 52 0				 	
14		INNER TUBES (3011C)	Passenger car a motorcycle	ınd	3011C 21 1	† Thousand			 	
15			Truck and bus in (including off-the	e-highway)	3011C 23 7	tubes			 	
16			All other inner tubes (including tractor and implement (farm and industrial), aircraft, industrial, utility, garden, and bicycle)		3011C 27 8				 	
17	TREAD RUBBER, TIRE SUNDRIES,	Tread rubber (ca rubber for use in extruding machir	melback) (includir automatic tread re	ng slab ubber	3011D 11 0					
	AND REPAIR MATERIALS (3011D)	Tire flaps			3011D 31 8				 	
19	,	Other tire sundries, repair materials, and tiring			3011D 39 1				 	
20	Rubber compoun (excluding slab ru extruding machin	ds or mixtures for ubber for use in au es)	sale or interplant tomatic tread rubl	transfer ber	30699 00 3				 	
21	Reclaimed rubbe residue or "mud" or synthetic (cher crumb or ground devulcanized by receipts," line 31)	3069E 20 9				 				
22	Synthetic resin are bonding and lami	nd rubber adhesiv nating adhesives)	es (including all ty	rpes of	28914 00 0				 <u> </u>	
23	Tire rebuilding an	nd retreading			75340 00 0				1	
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH- MENT	Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of								
24					18				 	
25					26				 	
26					34				 	
27					42				i 	
28					59				 	
29					67				 	

lt	em 18B. PROD	OUCTS AND SERVICES OF	THIS ESTAB	BLISHMENT DU	JRING 1997	7 – Continue	d			
				Census	Unit of	Products shipped and other receipts				
9.		Products and services		product	measure	Quantity		Value, f.o.b. plant (E)		
Line No.			581	quantities	583	584	Thou-	1		
_		(A)		(B)	(C)	(D)	Millions	sands	Dollars	
30	CONTRACT WORK	Receipts for work done for o own materials		93000 00 8			\$	1		
		KITU OF WOLK.								
31	MISCELLA- NEOUS RECEIPTS	Miscellaneous receipts (inclu for repair work, scrap, refuse	uding receipts e, etc.)	99980 00 5				 		
32	RESALES	Sales of products bought an without further manufacture or assembly in this establish cost of such items should be item 10, line b.	d sold , processing, ment. The e reported in	99989 00 6				 		
33	TOTAL va	alue of shipments and othe les 1–32, column (E)	er receipts	77000 00 8			\$	 		
		Not applicable to this repor	4							
It	tem 22. CERTIF	FICATION – This report is sul	bstantially ac	curate and has	been prepa	ared in accord	dance with ins	truction	ns.	
N 667		contact regarding this repor	t (Print or typ		Are phone 2	a code Nur	mber	Exten	sion	
	ame of company	,				street, city, S	State, ZIP Code)			
P		FROM: Month	Day		O: Month	I	Day	Year		
	ignature of autho		Tit	le 2		<u> </u>	Date			