lf not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. **General** – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials..." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials...," Census material code 970099.8

If the information as requested cannot be tak Decetly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials. Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies

of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be tak Docetty from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

adjusted for changes in the materials and supplies inventory to the amount purchased or transfer and subtracting ending inventory.

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4. Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

	Materials, parts, and supplies		Census	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
Line No.			material		Quantity	Cost, including delivery cost (freight-in) (E)			
Lin	(A)				(B)	(D)	574 Millions	Thou- sands	Dollars
1	FABRICATED METAL PRODUCTS (Except	Aluminum foil, converted – Report metal content in column (D)		349703 9	Thousand pounds		\$	 	
2	forgings)	Other fabricated	metal products	340095 9	J			 	!
3	Castings (rough and semifinished)		330091 0				 		
4	Forgings		346000 3				 		
5	Shapes and Forms, Except	ALUMINUM AND ALUMINUM-	Plain foil	335304 2	1			 	
6	Castings, Forgings,	BASE ALLOY	Sheet and plate	335303 4				 	i I
7	and Fabricated Metal Products		All other aluminum and aluminum-base alloy shapes and forms	335008 9	Thousand pounds			 	
8		All other nonferro	ous shapes and forms	335091 5				 	
9	CHEMICALS AND ALLIED PRODUCTS	Glues and adhes adhesives)	ives (including synthetic resin	289102 6				 	
10		Printing inks		289300 6				 	
11		Other chemicals and allied products		280098 5				 	
12	Plastics products consumed in the form of sheets, rods, tubes, and other shapes			308007 4				l I	
13	Paper and paperl other paper pack	260091 4				 			

CONTINUE WITH ITEM 17 ON PAGE 6

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued							
		Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
ON oui I	Materials, parts, and supplies			Quantity	Cost, including deliver cost (freight-in) (E)		
-	(A)	(B)	(C)	(D)	Millions	Thou- sands Dollars	
1	Cost of all other materials and components, parts, containers, and supplies consumed	970099 8			\$		
	Describe the principal materials, etc., included in this value.						

Item 18A - Not applicable to this report

TOTAL

15

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. **General** – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

Sum of lines 1-14 should equal item 10, line a

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

\$

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

Line No.		Products and services		Census	Unit of measure for		Products shipped and other receipts				
				product measure code for quantities			Quantity	Value, f.o.b. plant (E)		ant	
						583	584 Millions	Thou-sands	Dollars		
L	4	(A)			(B)	((C)	(D)	IVIIIIOIIS	Salius	Dollars
	1	CONVERTED UNMOUNTED Household, institutional, and freezer foil ALUMINUM FOIL PACKAGING Semirigid containers		34971 32 5				\$	 		
	2			ners	34971 33 3					 	
	3	PRODUCTS (Not laminated to other materials) (34971)	Other unmounted foil flexible packaging products (including gift wrap)		34971 37 4		Isand Inds			 	
	4	Laminated Aluminum	Film/foil without paper		34972 10 9					 	
	5	Foil Rolls and Sheets for Flexible Packaging Uses	FOIL/PAPER	Extrustion laminated foil/paper combinations	34972 22 4					 	
	6	(Converting and printing or convert-		Adhesive or wax laminated foil/paper combinations	34972 25 7	,				 	
	7	ing only) (34972)	Foil/film/paper co	mbinations (including foil/foil)	34972 28 1					 	
	8	Gift wrap (laminated)		34972 41 4					 		

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Census File Number

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Products and services Cansular Code Cansu	lt	Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued								
Products and services					Canque	Unit of	Products shipped and other receipts			
Converted fail for signing and particular contents of the content	76.		Products and	services	product	measure	Quantity		-	ant
Converted Market Converted Colors (C) (D) National Sense Colors (C	ine [T	
Paper Inches In	7				(B)	(C)	(D)	Millions		
Some content of the			ALUMINUM			↑			i i	
10 Applica- 10 College	9	Nonpack-		or printed	34973 52 9			\$	i I	
Foli and Leaf (34973) Second Common Comm	10	Applica-		Laminated to other materials	34973 54 5	_			i I	
of two metals or more) and metal leaf (including aluminum leaf) - Specify kind 11		Foil and Leaf	Other foil, includi	ing composition (combination	0.070010			1	 	
Foliopas, pouchas, and liners, including all combinations 2873312 1 13 2873312 13 2873312 14 2873312 14 2873312 15 28									 	
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19 Countract 19 Countract 2673200 8 267320	12			ncluding all combinations	2673312 1				 	
14 Deckeging uses (converting and printing or converting only) 2671100 2	13	Film, single web coextruded film	o, bags, pouches,	, and liners, including	2673200 8				 	
Selection Sele	14				2671100 2	Short			i 1	
18 hetes for flexible packaging uses (converting and printing or converting only) 17 Film/film multitweb laminated rolls and sheets for flexible packaging uses (converting and printing or converting only) 18 Label and wrapper printing (Gravure) 27542 00 0 28 PRODUCTS MADE IN THIS ESTABLIST MADE IN	15	Film, single-web packaging uses	o, coated rolls an (converting and	d sheets for flexible printing or converting only)	2671211 7				<u> </u> 	
17 packaging uses (converting and printing or converting only) 18 Label and wrapper printing (Gravure) All CATHER PRODUCTS RADE IN THIS ESTABLISH MENT 19 20 21 22 23 24 25 CONTRACT WORK Receipts for work done for others on their own materials Descarb and reports worked on and hind of work. 27 MISCELLA NEOUS RECEIPTS RESALES Sales of scrap and refuse Other miscellaneous raceipts (including receipts for receipts (including receipts for receipts for receipts for receipts (including receipts for such there worked to mand without further manufacture, processing, cost of such items should be reported in item 10, line b. TOTAL value of shipments and other receipts Sum of lines 1–29, column (E) 77000 00 8	16	sheets for flexib	heets for flexible packaging uses (converting and printing						1 1 1	
ALL OTHER PRODUCTS MADE IN THIS ESTABLISH- MENT Describe and report separately each products with a sales value of \$50,000 or more which cannot be assigned to one of the interest of quantity. For all remaining products, write "Other" and report a single total value. 19 20 21 22 23 24 25 CONTRACT Receipts for work done for others on their own materials. Describe below products worked on and kind of work. Describe below products worked on and kind of work. MISCELLA- NEOUS RECEIPTS Other miscellaneous receipts (including receipts for report work, etc.) RESALES Sales of products bought and sold without further manufacture, processing or assembly in this establishment. The cost of such items should be reported in item 10, line b. TOTAL value of shipments and other receipts Sum of lines 1–29, column (E) TOTAL value of shipments and other receipts Sum of lines 1–29, column (E) Total value of shipments and other receipts Sum of lines 1–29, column (E)	17				2671600 1	1			 	
PRODUCTS MADE IN THIS ESTABLISH MENT In which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write 'Other' and report a single total value. Is CONTRACT WORK CONTRACT WORK MISCELLA- Describe below products worked on and kind of work. MISCELLA- RECEIPTS CONTRACT Other miscellaneous receipts (including receipts for repair work, etc.) RESALES RESALES Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b. TOTAL value of shipments and other receipts Sum of lines 1–29, column (E) TOTAL value of shipments and other receipts Sum of lines 1–29, column (E)	18	Label and wrappe	er printing (Gravur	re)	27542 00 0				 	
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19 20 21 22 23 24 25 CONTRACT WORK Receipts for work done for others on their own materials			quantity. For all	I remaining products, write					 	1
20 21 22 23 24 25 CONTRACT Receipts for work done for others on their own materials		Other and report a single total value.						1	1	
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23 24 25 26 CONTRACT WORK Page 1	22				50				1	
25 26 CONTRACT WORK Receipts for work done for others on their own materials	23				59				 	
CONTRACT WORK Receipts for work done for others on their own materials					67					
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Items 19–21 – Not applicable to this report						
REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.						
Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with inst	tructions					
Name of person to contact regarding this report (<i>Print or type</i>) Area code Number	Extension					
667 1 Telephone 2 Name of company Address (Number and street, city, State, ZIP Code)						
Period covered 666 1	Year					
Signature of authorized person Title Date						