

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

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Contract Work – Include as materials consumed those you purchase for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Line No.	Materials, parts, and supplies (A)		Census material code 571 (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company						
					Quantity 573 (D)	Cost, including delivery cost (freight-in) (E)					
						574 Millions	Thou-sands	Dollars			
1	FABRICATED METAL PRODUCTS (Except forgings)	Aluminum foil, converted – Report metal content in column (D)	349703 9	Thousand pounds		\$					
2		Other fabricated metal products	340095 9								
3	Castings (rough and semifinished)		330091 0								
4	Forgings		346000 3								
5	Shapes and Forms, Except Castings, and Forgings, and Fabricated Metal Products	ALUMINUM AND ALUMINUM-BASE ALLOY	Plain foil	Thousand pounds							
6		ALUMINUM AND ALUMINUM-BASE ALLOY								Sheet and plate	335303 4
7										All other aluminum and aluminum-base alloy shapes and forms	335008 9
8		All other nonferrous shapes and forms								335091 5	
9	CHEMICALS AND ALLIED PRODUCTS	Glues and adhesives (including synthetic resin adhesives)	289102 6								
10		Printing inks	289300 6								
11		Other chemicals and allied products								280098 5	
12	Plastics products consumed in the form of sheets, rods, tubes, and other shapes		308007 4								
13	Paper and paperboard containers (including shipping sacks and other paper packing supplies)		260091 4								

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Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued

Line No.	Materials, parts, and supplies (A)	Census material code (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity (D)	Cost, including delivery cost (freight-in) (E)		
					574 Millions	Thou- sands	Dollars
14	Cost of all other materials and components, parts, containers, and supplies consumed. <i>Describe the principal materials, etc., included in this value.</i>	970099 8			\$		
15	TOTAL Sum of lines 1–14 should equal item 10, line a				\$		

Item 18A – Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

Line No.	Products and services (A)	Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
				Quantity (D)	Value, f.o.b. plant (E)		
					583	584 Millions	Thou- sands
1	CONVERTED UNMOUNTED ALUMINUM FOIL	Household, institutional, and freezer foil	34971 32 5	↑ Thousand pounds ↓			
2	FOIL PACKAGING PRODUCTS (Not laminated to other materials)	Semirigid containers	34971 33 3				
3	(34971)	Other unmounted foil flexible packaging products (including gift wrap)	34971 37 4				
4	Laminated Aluminum Foil Rolls and Sheets for Flexible Packaging Uses (Converting and printing or converting only) (34972)	Film/foil without paper	34972 10 9				
5		FOIL/PAPER					
6		Extrusion laminated foil/paper combinations	34972 22 4				
7		Adhesive or wax laminated foil/paper combinations	34972 25 7				
8		Foil/film/paper combinations (including foil/foil)	34972 28 1				
		Gift wrap (laminated)	34972 41 4				

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued										
Line No.	Products and services			Census product code	Unit of measure for quantities	Products shipped and other receipts				
						Quantity		Value, f.o.b. plant (E)		
						581	583	584	Thou-	sands
	(A)		(B)	(C)	(D)	Millions				
9	Converted Foil for Nonpackaging Applications and Foil and Leaf (34973)	ALUMINUM	Unmounted or coated, plain or printed	34973 52 9	↑ Thousand pounds ↓		\$			
10			Laminated to other materials	34973 54 5						
11			Other foil, including composition (combination of two metals or more) and metal leaf (including aluminum leaf) – <i>Specify kind</i>	34973 58 6						
12	Foil bags, pouches, and liners, including all combinations with paper and film			2673312 1	↑ Short tons ↓					
13	Film, single web, bags, pouches, and liners, including coextruded film			2673200 8						
14	Paper, single-web, coated rolls and sheets for flexible packaging uses (converting and printing or converting only)			2671100 2						
15	Film, single-web, coated rolls and sheets for flexible packaging uses (converting and printing or converting only)			2671211 7						
16	Paper/paper and paper/film multiweb laminated rolls and sheets for flexible packaging uses (converting and printing or converting only)			2671500 3						
17	Film/film multiweb laminated rolls and sheets for flexible packaging uses (converting and printing or converting only)			2671600 1						
18	Label and wrapper printing (Gravure)			27542 00 0						
19	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single total value.</i>								
		18								
20		26								
21		34								
22		42								
23		59								
24		67								
25		75								
26	CONTRACT WORK	Receipts for work done for others on their own materials <i>Describe below products worked on and kind of work.</i>			93000 00 8					
27	MISCELLANEOUS RECEIPTS	Sales of scrap and refuse			99980 13 8					
28		Other miscellaneous receipts (including receipts for repair work, etc.)			99980 98 9					
29	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.			99989 00 6					
30	TOTAL value of shipments and other receipts Sum of lines 1–29, column (E)			77000 00 8		\$				

Items 19-21 - Not applicable to this report

REMARKS - Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION - This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)				Telephone	Area code	Number	Extension
667	1			2			
Name of company				Address (<i>Number and street, city, State, ZIP Code</i>)			
Period covered	FROM: Month	Day	Year	TO: Month	Day	Year	
	666	1		2			
Signature of authorized person			Title			Date	