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Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Co of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory. inventory

Contract Work - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this estriblishment in making products for others under cold act broncommission should be excluded.
 Cas Cost for products bound any sold with the products by the product of your company and sold with a further manufacture, processing, or use may sold with a further manufacture, processing, or use may sold with a further manufacture. The products shipped by this establishment should be reported in item 10, line b, not in tem 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Produced and Consumed - Forgings, foundries, and screw machine products - Report the quantities produced and used in manufacturing other products made in this establishment in item 19. Note that the materials used to produce these items should be reported in item 17

Consumption of

Line No.		Materials, parts, and supplies	Census material code	purchased materials and of materials received from other establishments of your company Cost, including delivery cost (freight-in) (E)			
Line		(A)	571 (B)	574 Thou- Millions sands Dollars			
1	ELECTRIC MOTORS AND	Fractional horsepower (less than 1 hp; excluding timing motors)	362115 8	\$			
2	GENERATORS	Integral horsepower (1 hp or more)	362120 8				
	Flootwicel transcri	· · · · · · · · · · · · · · · · · · ·					
3	FLUID POWER	nission, distribution, and control equipment Fluid power pumps, motors, and hydrostatic transmissions (complete	360101 0				
4	PRODUCTS, HYDRAULIC	assemblies)	359412 4				
5	AND PNEUMATIC	Fluid power valves and hose and tube fittings and assemblies	349275 8				
6		Other, including fluid power cylinders, actuators, and filters	190087 7	i			
7	Ball and roller b	earings (mounted or unmounted)	356200 6				
8	Internal combus	stion engines (diesel, semidiesel, gasoline, and other carburetor)	351910 5				
9	FABRICATED METAL PRODUCTS,	Pipe, valves, and pipe fittings, except fluid power	349402 8				
10	(Except fluid power	Bolts, nuts, screws, washers, rivets, and screw machine products	345001 2				
11	products and forgings)	Fabricated structural metal products, including metal tanks, heat exchangers, steam condensers, other boiler products, steel plate, weldments, and sheet metal products	344001 3	1 1			
12		Other	340072 8				
13	FORGINGS	Iron and steel	346200 9				
14		Nonferrous	346300 7				
15	CASTINGS (Rough and semifinished)	Iron and steel	332001 7				
16		Aluminum and aluminum-base alloy	336005 4				
17		Other nonferrous	336003 9				
		CONTINUE WITH ITEM 17 ON PAGE 6					

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It	Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued											
		Ma	Census material code	Consumption of purchased materials and of materials received from other establishments of your company								
No.						code		ding de reight-ii (E)	n)			
Line No.			571 (B)	574	Thou-	l I Dollars						
18	(A) Shapes and STEEL Bars, bar shapes, and plates						\$					
19	(Except castings, forgings, and		Sheet and strip			331022 4		 				
20	fabricated metal products)		All other steel shapes and forms			331034 9		 	 			
21		NONFERROUS	Aluminum and aluminum-base alloy			335001 4		 	, 			
22			Other			335091 5		[l			
23	Fabricated plast	tics products, exc	ept gaskets			308006 6		i I	<u> </u>			
24	Fabricated rubb	er products, exce	pt gaskers			306001 9		 				
25		es), packing, and				305302 2		 	! !			
26	Paints, varnishe products	es, stains, lacquer	s, shellacs, japans, enamels, and allied	. t		285100 4		[
27			nd corrugated paperboard			265001 8		 	<u> </u>			
28	supplies consur	med	omponents, parts, containers, and			970099 8		 				
	Describe the pri	meipai materiais,	etc., metaded in this value.					 	 			
								l I	 			
						_		 	 			
29	TOTAL Sum of lir	nes 1–28 should e	equal item 10, line a				\$	 				
It	em 18A. INST	ALLATION (OR	ERECTION) OF PRODUCTS OF TH	IS ES	STABLISHME	NT						
ei re	roducts excluding rection. The insta eported on line 98	g the amounts red Illation and erection	alue of shipments for individual ceived for installation and on receipts (if any) should be der to evaluate the reporting for ng questions:	Key	Λ 5512	Mark (X) appropriate boxes						
1	a. Do the value include the o	of shipments fi cost of installati	igures for individual products on or erection of the products?	592	1 ☐ Yes	2 No 3 Don't know						
			al amount received for installation	593	1 Under \$ 2 \$50,000	50,000 -\$499,999	3 □ \$500,0 4 □ \$1 mil	00–\$99 lion or	9,999 more			
2	. Do the emplo or erect the p If "Yes," includ	1 ☐ Yes	2 ☐ No	3 🗌 Do	on't kno	ow						
3. Does a distinct outside labor force (not attached to this manufacturing plant) erect or install the products for your establishment? If "Yes," do not include this labor force in item 2 or their wages in item 3A. Payments made by this establishment for any work done by others should be reported as a cost of contract work in item 10, line e. The payroll of this outside labor force should be reported by the establishment that maintains the records for them.						2 🗌 No	3 🗌 Do	on't kno)W			
	CONTINUE WITH ITEM 18B ON PAGE 7											

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

3. Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."
- 5. Detailed Data Reported Elsewhere Items denoted by an asterisk(*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR forms, the sum of the detailed CIR products should equal the total reported on this census form. The Current Industrial Reports related to this report are as follows:
 - a. MA35A, Farm Machinery and Lawn and Garden Equipment
 - **b.** MA35D, Selected Construction Machinery
 - MA35F, Mining Machinery and Mineral Processing Equipment
 - d. MA35M, Air-conditioning and Refrigeration Equipment
 - e. MA35N, Fluid Power Products (Including Aerospace)
 - f. MA35P, Pumps (Except Hydraulic) and Compressors
 - g. MA36A, Switchgear and Industrial Controls
 - h. MA36H, Motors and Generators
 - i. MA36L, Electric Lighting Fixtures
 - i. MA38B, Selected Instruments and Related Products

NOTE: Only CIR totals are requested; do not duplicate detail reported on the CIR.

Products shipped

				Census		onds to the sum	Products shipped and other receipts			
	Jo.		Products and services	product code		ucts reported for 1997 on –	Value, f.o.b. plant (E)		lant	
	Line No.		(0)	581	CIR form	Item code	584 Millions	Thou-	l Dollars	
ŀ			(A)	(B-1)	(B-2)	(B-3)		1		
	1	PUMPS AND PUMPING EQUIPMENT	Oil well and oil field pumps (except boiler feed); complete units	35617 00 0	1	1698–1721	\$	 		
	2	(Except hydraulic fluid	Domestic sump pumps, 1 hp or less; complete units	35614 00 7		1435–1439		 		
	3		Domestic water systems (pumps for home and farm use), excluding irrigation pumps; complete units	35613 00 9		1367–1390		 		
	4	dispensing (gasoline service station) pumps, concrete pumps, and automotive	Industrial pumps (centrifugal, vertical turbine, reciprocating, diaphragm, rotary, etc.; including sump pumps over 1 hp, boiler feed pumps, and irrigation pumps); complete units	35612 00 1		1098–1298		 		
	5	circulating pumps and similar pumps for motor vehicles; including the value of the driver if shipped as a complete unit)	Other (including hot water heating circulator pumps, oil burner and appliance pumps, fire engine pumps, laboratory pumps, and other pumps for conducting liquids, slurries, semisolids, etc., but not gases; report pumps for conducting gases in the appropriate code for compressors and vacuum pumps); complete units	35618 00 8	MA35P	1800		 		
	6		Parts and attachments, except seals, gaskets, packing, and other sealing devices	35619 00 6		1911–1995		 		
	7	AIR AND GAS COMPRESSORS AND VACUUM PUMPS (Except	Air and gas compressors, complete units	35633 00 7		3298-3388		 		
	8	refrigeration, air-conditioning, and ice-making compressors, pneumatic air motors, and laboratory vacuum pumps;	Vacuum pumps, complete units	35634 00 5		3398-3477		 		
	9	including the value of the driver if shipped as a complete unit)	Parts and attachments	35636 00 0		3900		 	 	
ſ										

CONTINUE WITH ITEM 18B ON PAGE 8

It	Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued										
								nds to the sum	Product and oth	s shipp er rece	oed ipts
0.	*Item	corresponds	and services to products r	eported	Census product	of pr		cts reported for 1997 on –	Value, f	.o.b. pl	ant
Line No.		on Current Ind	dustriai Repoi	rts	code 581		CIR form Item code		584	Thou-	
			(A)		(B-1)	(B-2			Millions	sands	Dollars
10	Measuring and Dispensing	GASOLINE DISPENSING PUMPS.	Single Units	With suction pumping unit	35860 13 9				\$	 	
11	Pumps for Service	COMPUTING TYPE		Without suction pumping unit	35860 14 7					 	
12	Station Use for Dispensing	(Complete units)	Multiple Units	With suction pumping unit	35860 15 4					 	
13	Petroleum			Without suction pumping unit	35860 16 2					 	
14	Grease Guns	oil pumps, b	cts, including arrel pumps, ng-type gasol te units	grease guns,	35860 55 0					 	
15		Parts and att			35860 91 5					 	
16	INDUSTRIAL SPRAYING EQUIPMENT	Power paint- liquid power	spraying outf sprayers	its and other	35637 31 3					1 	
17	(Except agricultural	Hand spraye	rs		35637 51 1					 	
18	and flame)	Parts and att	achments		35637 99 0					 	
19	Fluid Power Pumps, Motors, and	NON- AEROSPACE	Pumps	Reciprocating types*	35943 00 0	\uparrow		5504–5517		 	
20	Hydrostatic Transmission			Rotary and other types, n.e.c.*	35944 00 8			5534–5538		 	
21	Components	Motors*			35945 00 5			5545–5571		 	
22		Aerospace p	Aerospace pumps and motors*				5581–5589		! 	! 	
23		Parts for pur	mps and moto	ors*	35949 00 7		5591–5597		 		
24	Fluid Power Cylinders and Actuators	NON- AEROSPACE	Hydraulic flu and rotary	uid power, linear	35934 00 9		4501–4519		 	1	
25	Actuators		Pneumatic fl and rotary	luid power, linear	35935 00 6	MA3	5 N	4601–4619		 	
26				and pneumatic	35932 00 3			4851–4877		 	
27		actuators, hy including acc	d power cylin /draulic and p cumulators, c r shock absor s	neumatic, ushions,	35939 00 8			4841–4847 and 4893		 	
28	Flareless fittings non-aerospace, u	and coupling used in fluid p	s (including r oower transfe	non-metal fittings), r systems	3492K 00 7			2211–2221		 	
	Fluid power (hyo power hose fittir	draulic and pn ngs – <i>Briefly d</i>	eumatic) valv lescribe produ	ves and other fluid uct						. — I I	
29					34920 00 9	1		1201–2209, 2241–2277		 	
30	Automatic valve (except nuclear a	s (regulating a and fluid pow	and control ty er)	pe) and parts	34918 00 3	MA3	8B	4001–4049		 	
_	Other industrial	valves			34910 00 0					 	
32	GASKETS, PACKING, AND	Axial mecha	nical face sea	ls	30538 00 3					 	
	SEALING DEVICES	Rotary oil se			30539 00 1					 	
	Other, including compression packings, nonmetallic gaskets and gasketing, molded packings and seals, and metallic gaskets and machined seals – Specify kind							 	 		
34	Laboratory	IIM DUMBS	ad other lab	ratory apparatus	30530 00 0	NAAA	ED:	2204, 4520, 4520		 	
35	complete units (see also lines	36 and 71–73	ratory apparatus, i)	38210 10 0	MA3 MA3		3394; 4520–4538, 4541–4548		1 	
36	Laboratory furni	ture, and part	s sold separa	tely	38210 20 9	MA3	8B	4539, 4540		 	
37	Farm machinery	and equipme	ent, including	parts	35230 00 2	MA3	5 A	6101–8143, except "Totals"			
			С	ONTINUE WITH I	TEM 18B ON	PAGE	9				

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Item 188. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued									
Line No.		Products and	services	Census product code	of products	ds to the sum s reported for 7 on –	Produc and oth Value, f	er rece	ipts
Line		(A)		581 (B)	CIR form (C)	Item code	584 Millions	 Thou-	I I I Dollars
	Concrete pumps	, and other cons	truction mixing and					. T	
38	paving machine Other constructi (including simila Specify kind of µ attachments, or	on machinery ar ar machinery use coroduct and whe	nd equipment	35312 00 8	MA35D	3222–3295	\$	 	
39				35310 00 2				1	
40	Oil and Gas Field Machinery	Portable drilling	rigs and parts	3533A 00 8	MA36F	6005–6500		i 	
41	and Equipment	DRILLING MACHINERY AND	Rotary	35337 00 5				 	1
42		EQUIPMENT	Other	35338 00 3				 	
43		Derricks and we	ell surveying machinery	3533B 00 6					
44		Production made except pumps	hinery and equipment,	35339 00 1				i I	
45	MINING MACHINERY AND EQUIPMENT	Complete units	- Specify kind of product	35320 00 1				 	
4.	(Except oil and gas field)	Parts and attack Specify kind of	nments, sold separately – product	25222 22 2				 	
46	REFRIGERATION	N	. ,	35329 00 2	<u> </u>	F6.12 = -		<u> </u>	
47	COMPRESSORS	Not for use in n For use in moto		3585A 00 5 3585B 00 3	MA35M	5811–5858 5F53		 	
40	Other air-conditi equipment, and equipment – Spe complete units o	33352 00 0	•	3, 33					
49				35850 00 7				 	
50	Industrial proces electric heating	ss furnaces, over equipment (and	ns, and kilns, and industrial parts)	35670 00 9				<u> </u>	
51	Swimming pool	heaters		35699 48 7					
52	Heating equipme	ent, except elect	ric	34330 00 1				 	
53	Turbine Generator Sets,	STEAM TURBINES	Complete units	35110 11 3				 	
54	Turbines, Turbine Generators,		Parts	35110 72 5				<u>i</u>	<u> </u>
	and Parts (Except	GAS TURBINES	Complete units	35110 75 8				 	
56	report those on lines 88-95)	Other – Specify	Parts kind	35118 81 6				 	
57				35110 00 6				 	
	Motor vehicle (c accessories (incl diesel engines; r kind of product a					 	 		
58				37140 00 1				 	
	(except aircraft e	engines; report tl	t elsewhere classified nose on lines 88–95) – ete units or parts					 	
59				35190 00 8				 	
60	Centrifugal blow ventilators), com	vers and fans (ex	cept power roof	35643 00 6				 	
			CONTINUE WITH	ITEM 18B ON	I PAGE 10				

jo.		Droducte and convices	Census product	of products	s to the sum reported for on –	Products shipped and other receipts Value, f.o.b. plant			
Line No.		Products and services (A)	code 581	CIR form (C)	Item code (D)	584	(E)	 	
61	Axial and prope attachments, an for centrifugal b	ller fans, power roof ventilators, and parts d accessories; and parts and attachments	35644 00 4			\$	 	 	
62	Swimming pool	filters	35892 95 9				 		
63	Air pollution cor	ntrol devices	35646 00 9				 	İ	
64	Dust collection a	and other air purification equipment for air (including HVAC filters)	35645 00 1				 		
65	Industrial filters those on lines 8	and strainers (except fluid power; report 8-95), including media	35693 00 1				 		
	SEWAGE TREATMENT EQUIPMENT	Distilling or rectifying equipment	35892 85 0				 	 	
67		Filtering or purifying apparatus	35892 87 6				 		
68		Centrifuges	35892 88 4				 <u> </u>		
69		Other sewage treatment equipment	35892 89 2				 		
70	cleaning and bla	nore than 1000 pounds per square inch) sting machinery and equipment report products for foundry use on	35892 86 8				 		
71	Instruments for c industrial process	ontrol (or measurement or display) of svariables	38230 00 9	MA38B	4612–4897		I I	<u> </u>	
72	Integrating and to	otalizing meters for gas and liquids	38242 00 4	MA38B	5390–5425		 		
		ientific instruments (except optical – report	38260 00 6	MA38B	8001–8196		 		
	Transformers (except electronic; report those on lines 88–95)		36120 00 4	IVIAGOD	0001 0170		 		
	Prime mover gen	erator sets (except steam or hydraulic		N440/11	7404 7475				
75	turbine)		36214 00 5	MA36H	7401–7475 1015–5310 and 8513– 8595, except		 	 	
76	Other electric mo	tors and generators	36210 00 3	MA36H	"Totals"		 		
77	Relays and indus	trial controls	36250 00 9	MA36A	5400-6705 except "Totals"		 	 	
	Swimming pool I		36489 00 3	1111 1007 1	Totals				
			36485 00 1	MA36L	2510–2587		 		
	Outdoor lighting Fabricated steel p	plate work (boiler shop products), including		IVIA30L	2310-2387		 		
	weldments, heat Machinery, not e	exchangers, tanks, vessels, and gas cylinders lsewhere classified, for use in paper products,	34430 00 1					İ	
81	paper, or pulp ma	anufacturing or converting	35540 00 4				 		
82	chemicals (included paint, etc.), included	e specifically in the manufacture of ling pharmaceuticals, cleaning preparations, ling parts	35591 00 7				 		
83	Electroplating, planetals)	ating, polishing, and anodizing (performed on	34710 00 4				 		
84	Etching, engravir metals)	g, coating, and allied services (performed on	34790 00 6				 		
85	Heat treating of r brazing, shot pee	netal (heat treating, pickling, annealing, ning, tempering, etc.)	33980 00 4				 		
86	Receipts for mac	nine shop job work and job order repairs	35995 00 0				 		
	and soil pipe, and	s, other than white and ductile iron, pressure difittings and rolls for rolling mills – Specify er of short tons which the value in column (E)					 		
87			33219 98 1				 	 	

CONTINUE WITH ITEM 18B ON PAGE 11

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Line No.		Products and services	Census product code	Unit of measure for quantities	Products shipped and other Value, f.o.l Quantity (E)			o.b. plant			
۱÷۱			501		583	584	ı ı Thou-	<u>'</u>			
		(A)	(B)	(C)	(D)	Millions		Dollars			
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH- MENT	Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single total value.					 	 			
88			18			\$	 				
89			26				! 				
90			34				 				
91			42				l I				
92			59				 				
93			67				 				
94			75				 				
95			83				 				
96	CONTRACT WORK	Receipts for work done for others on their own materials	93000 00 8				 				
		Describe below products worked on and kind of work.					 	1			
							 	1			
97	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6				 				
98	MISCELLA- NEOUS RECEIPTS	Miscellaneous receipts (including receipts for repair work, installation fees, sale of scrap and refuse, etc.)	99980 00 5				 				
99	TOTAL Sum of	value of shipments and other receipts lines 1-98, column (E)	77000 00 8			\$	 				

CONTINUE WITH ITEM 19 ON PAGE 12

Item 19. SELECTED PRODUCTS PRODUCED IN THIS ESTABLISHMENT AND USED IN MANUFACTURING OTHER PRODUCTS MADE IN THIS ESTABLISHMENT												
			II	NSTRUCTIO	NS							
	 Report below the quantity of each listed item produced in this establishment and used in manufacturing other products made in this establishment. 				 3. Materials used to produce the items specified below should be reported in item 17. 4. Quantities produced for sale as such and not for incorporation in other products should be reported in items. 							
2. Purchases or receipts of the items specified below should be reported only in item 17.					item 18B. 5. Report quantities in the unit of measure specified in column (D).							
Line No.		Item		ensus code	Was this operation performed at this establishment during 1997?		Unit meas for quant	ure -	Quantities produced in this establishment and used in manufacturing other products made in this establishment			
_		(A)		591	591 (B)	Yes	No	(D)	_	593 (E)		
1	Ferrous foundrie	es		10	001 7	1	2	Sho				
2	NONFERROUS FOUNDRIES	Aluminum		10	002 5	1 🗆	2	」 ↑				
3	(Except die-casting)	Copper		10	003 3	1	2					
4		Zinc		10	004 1	1	2	Thous				
5		Other		10	005 8	1 🗆	2		-			
6	Nonferrous die-	casting foundries		10	006 6	1	2	$\Big]$				
7	Precision turned centers, and CN	I products (on screw machine C equipment)	s, turning		007 4	1 🗆	2					
It	ems 20 and 2	1 - Not applicable to this re	eport									
It	em 22. CERTIF	ICATION – This report is sul	ostantiall	y accurate an	d has be	een prepare	ed in accord	dance v	vith ir	nstructions.		
	ame of person to	contact regarding this repor	t (Print or	type)	Teleph	one 2	code Nur	nber		Extension		
	ame of company	,		Add	-		treet, city, S	tate, ZII	^P Cod	le)		
	eriod covered	FROM: Month	Day	Year	TO:	Month	 	Day	T =	Year		
S	ignature of autho	prized person		Title					Da	te		