

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include contract bill and out. On the other hand, materials purchased by others but used by this establishment in making products for other than the contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

5. Produced and Consumed – Forgings, foundries, and screw machine products – Report the quantities produced and used in manufacturing other products made in this establishment in item 19. Note that the materials used to produce these items should be reported in item 17.

INFORMATION COPY
DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies (A)		Census material code (B)	Consumption of purchased materials and of materials received from other establishments of your company		
				Cost, including delivery cost (freight-in) (E)		
				574 Millions	Thou- sands	Dollars
			571			
1	FABRICATED METAL PRODUCTS (Except forgings)	Bolts, nuts, screws, washers, rivets, and other screw machine products	345001 2	\$		
2		Other fabricated metal products	340098 3			
3	CASTINGS (Rough and semifinished)	Iron and steel	332001 7			
4		Aluminum and aluminum-base alloy	336005 4			
5		Other nonferrous	336003 9			
6	Shapes and Forms (Except castings, forgings, and fabricated metal products)	STEEL				
		Bars, bar shapes, and plates	331007 5			
7		All other steel shapes and forms	331087 7			
8		Aluminum and aluminum-base alloy	335010 5			
9		Other nonferrous shapes and forms	335091 5			
10	Paperboard containers, boxes, and corrugated paperboard		265001 8			
11	Flexible packaging materials		190003 4			
12	Gaskets (all types), packing and sealing devices		305302 2			

CONTINUE WITH ITEM 17 ON PAGE 6

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued					
Line No.	Materials, parts, and supplies (A)	Census material code (B)	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in) (E)		
			574 Millions	Thou- sands	Dollars
13	Cost of all other materials and components, parts, containers, and supplies consumed <i>Describe the principal materials, etc., included in this value.</i>	970099 8	\$		
14	TOTAL Sum of lines 1–13 should equal item 10, line a		\$		

Item 18A – Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

If quantities are requested, please use the unit of measure specified.

3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

Line No.	Products and services (A)		Census product code (B)	Total shipments (including interplant transfers)		
				Value, f.o.b. plant (E)		
				584 Millions	Thou- sands	Dollars
1	Carburetors, All Types (35921)	NEW For motor vehicle engines (passenger car, truck, and bus)	35921 01 4	\$		
2		All other carburetors	35921 02 2			
3		Rebuilt carburetors, all types	35921 03 0			
4		Parts for carburetors (excluding gaskets and screw machine products)	35921 05 5			
5	PISTONS, ALL TYPES (Machined – do not report rough castings)	For motor vehicle engines (passenger car, truck, and bus)	35922 01 2			
6		All other pistons	35922 02 0			
7	Piston Rings, All Types, and Piston Pins	OIL TYPE For motor vehicle engines (passenger car, truck, and bus)	35922 03 8			
8		All other oil type piston rings	35922 04 6			
9		COMPRESSION TYPE For motor vehicle engines (passenger car, truck, and bus)	35922 05 3			
10			All other compression type piston rings	35922 06 1		
11		Piston pins	35922 09 5			
12	VALVES (Intake and exhaust only) (35923)	For motor vehicle engines (passenger car, truck, and bus)	35923 01 0			
13		All other valves	35923 02 8			

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Line No.	Products and services (A)	Census product code	Unit of measure for quantities (C)	Total shipments and other receipts including interplant transfers			
		581		Quantity (D)	Value, f.o.b. plant (E)		
		(B)			583	584	Thou-
				Millions	sands		
14	Gray iron castings, automotive uses	33219 39 5	Short tons			\$	
15	Aluminum and aluminum-base alloy castings (except cast aluminum cooking utensils)	33650 00 3					
16	Motor vehicle hardware (including lock units, door and window handles, window regulators, hinges, license plate brackets, instrument panel knobs, etc.)	34296 00 4					
17	Complete electrical equipment for internal combustion engines - <i>Specify kind</i>	36940 00 5					
18	Gasoline engines and gasoline engine parts for motor vehicles, new	37142 00 7					
19	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT <i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single total value.</i>						
		18					
20		26					
21		34					
22		42					
23		59					
24		67					
25		75					
26		83					
27	91						
28	CONTRACT WORK <i>Receipts for work done for others on their own materials Describe below products worked on and kind of work.</i>	93000 00 8					
29	MISCELLANEOUS RECEIPTS Sales of scrap, refuse, and other miscellaneous receipts (including receipts for repair work, etc.)	99980 00 5					
30	RESALES Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6					
31	TOTAL value of shipments and other receipts Sum of lines 1-30, column (E)	77000 00 8				\$	

CONTINUE WITH ITEM 19 ON PAGE 8

Item 19. SELECTED PRODUCTS PRODUCED IN THIS ESTABLISHMENT AND USED IN MANUFACTURING OTHER PRODUCTS MADE IN THIS ESTABLISHMENT

INSTRUCTIONS

- 1. Report below the quantity of each listed item produced in this establishment and used in manufacturing other products made in this establishment.
- 2. Purchases or receipts of the items specified below should be reported only in item 17.
- 3. Materials used to produce the items specified below should be reported in item 17.
- 4. Quantities produced for sale as such and not for incorporation in other products should be reported in item 18B.
- 5. Report quantities in the unit of measure specified in column (D).

Line No.	Item (A)	Census code		Was this operation performed at this establishment during 1997?		Unit of measure for quantities (D)	Quantities produced in this establishment and used in manufacturing other products made in this establishment (E)
		591 (B)	592 (C)				
				Yes	No		
1	Ferrous foundries	1001 7	1 <input type="checkbox"/>	2 <input type="checkbox"/>	Short tons		
2	NONFERROUS FOUNDRIES (Except die-casting)	1002 5	1 <input type="checkbox"/>	2 <input type="checkbox"/>	Thousand pounds		
3		1003 3	1 <input type="checkbox"/>	2 <input type="checkbox"/>			
4		1004 1	1 <input type="checkbox"/>	2 <input type="checkbox"/>			
5		1005 8	1 <input type="checkbox"/>	2 <input type="checkbox"/>			
6	Nonferrous die-casting foundries	1006 6	1 <input type="checkbox"/>	2 <input type="checkbox"/>			
7	Precision turned products (on screw machines, turning centers, and CNC equipment)	1007 4	1 <input type="checkbox"/>	2 <input type="checkbox"/>			

Items 20 and 21 – Not applicable to this report

REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)		Telephone	Area code	Number	Extension	
667	1		2			
Name of company			Address (<i>Number and street, city, State, ZIP Code</i>)			
Period covered	FROM: Month	Day	Year	TO: Month	Day	Year
	666	1		2		
Signature of authorized person			Title		Date	