lf not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. **General** – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials..." lir at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . , " Census material code 970099 8.

If the information as requested cannot be taken direct from your book records, REASONABLE ESTINATED ARE ACCEPTABLE.

 Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges). If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

You purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should in the figure with and out. On the other hand, with making products for the information as requested cannot be taken direct.

If the information as requested cannot be taken direct.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Produced and Consumed – Forgings, foundries, and screw machine products – Report the quantities produced and used in manufacturing other products made in this establishment in item 19. Note that the materials used to produce these items should be reported in item 17.

Line No.		Ma	terials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company Cost, including delivery cost (freight-in) (E)		
			(A)	(B)	Millions	Thou- sands	l I Dollars
1	FABRICATED METAL PRODUCTS	Metal stamping	S	346901 2	\$	 	
2	(Except forgings)	All other fabrica	ted metal products	340085 0		 	
3	Forgings			346000 3		 	
4	CASTINGS (Rough and semi-	Iron and steel		332001 7		 	
Ę	finished)	Nonferrous (alu	minum, copper, etc.)	336010 4		 	
•	LEAD AND LEAD ALLOYS	Refined unalloy	ed lead	333986 8		 	
-	,	Antimonial lead		333988 4		 	
8	3	Lead-calcium al	333989 2		 		
٤	Shapes and Forms (Except	331022 4		 			
10	castings, forgings, and		All other steel shapes and forms	331085 1		 	
11	fabricated metal products)	NONFERROUS	Zinc and zinc-base alloy	335697 9		 	I
12	2	335030 3		 			
13	Litharge	281634 6		 			
14	Sulfuric acid	281930 8		 			
15	Other industrial	inorganic chemic	cals (including mercury oxide and silver oxide)	281914 2		I	
16	Plastics resins of excluding sheet	onsumed in the f s, rods, tubes, an	orm of granules, pellets, powders, liquids, etc., but d shapes	282104 9		 	l I

CONTINUE WITH ITEM 17 ON PAGE 6

lt	em 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued				
	Materials, parts, and supplies	Census material	Consur purchase and of received establishm con	d mate materia from o	rials als ther
e No.		code	Cost, inclu- cost (fi	ding de eight-i (E)	elivery n)
Line	(A)	(B)		Thou- sands	
17	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	308007 4	\$		
18	Fabricated plastics products (except gaskets, hoses, and belting)	308006 6		l	
19	Paperboard containers, boxes, and corrugated paperboard	265001 8		 	
20	Carbon and graphite electrodes and other carbon and graphite products for electrical use	362406 1		 	
21	Cost of all other materials and components, parts, containers, and supplies consumed	970099 8		 	
	Describe the principal materials, etc., included in this value.			 	
	TOTAL				
22	Sum of lines 1–21 should equal item 10, line a		\$	 	

Item 18A - Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes. If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

				0	Products and other	shipped receipts
e No.			Census product code	Value, f.o.b. plant (E)		
Line			(A)	581 (B)		Thou- I
	Storage	STARTING,	(A)	(B)	IVIIIIONS	sands Dollars
	Batteries,	LIGHTING,			1	
1	Lead Acid Type, BCI	AND IGNITION (SLI) TYPE	For original equipment	36913 11 9	\$	
	Dimensional Size Group	, , , , ,				
2	8D (1.5 cu ft [.042 cu m]		For replacement	36913 12 7	l I	
	and smaller)		'		i	
3	(36913)	Other than (SLI)		36913 17 6	[
	Storage Batteries,	MOTIVE POWER TYPE			1	
	Lead Acid	FOWER TIPE			i	
	Type, Larger Than BCI				[
4	Dimensional Size Group		Industrial truck	36914 11 7	į	
	8D (1.5 cu ft [.042 cu m]) (36914)					
	(30314)					
5	(Continued on next page)		Other (including mining and industrial locomotive)	36914 19 0		

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

It	em 188. PROL	DUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - (Continued	Product	s shinn	ed	
) ·		Products and services	Census product	Products shipped and other receipts Value, f.o.b. plant			
Line No.		code		.o.b. pi (E)	ant		
		(A)	(B)		Thou- sands		
6	Storage Batteries, Lead Acid Type, Larger	Communication (for central office telephone supervisory equipment, telemetering, and microwave)	36914 21 6	\$	 	 	
7	Than BCI Dimensional	Standby emergency power	36914 22 4		 		
8	Size Group 8D (1.5 cu ft [.042 cu m]) – Continued (36914)	Other, including starting, lighting, and ignition (SLI type) for aircraft and marine, fire alarms, and railroad signaling	36914 79 4		 		
9	STORAGE BATTERIES (Except lead	Nickel cadmium (sealed or vented)	36915 01 5		 		
10	acid) İncluding parts for all	Other than nickel cadmium	36915 02 3		 		
11	storage batteries (36915)	Parts for storage batteries (excluding cases and containers)	36915 91 6		 	İ	
12	PRIMARY BATTERIES, (Round and	Alkaline manganese	36920 11 5		 		
13	prismatic cells)	Zinc carbon	36920 13 1		 		
14		Mercuric oxide	36920 15 6		 		
15		Lithium	36920 17 2		 		
16		Other	36920 19 8		 		
17	PRIMARY BATTERIES, (Button and	Silver oxide	36920 21 4				
18	coin cells)	Alkaline manganese	36920 23 0		 		
19		Zinc air	36920 25 5		[
20		Lithium	36920 27 1		[
21		Other	36920 29 7		 		
22	Parts for primar	y batteries (excluding cases and containers)	36920 09 8		 		
23	(corresponds to	esins and plastics materials (including resins for protective coatings) detailed data collected on International Trade Commission Schedule nic Chemicals, Section VIII, Plastics and Resin Materials)*	28213 00 7		 		
24	Lead, secondary	y smelting, unalloyed (pig, ingots, shot, etc.)	33413 11 3		 		
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH-	Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. For all remaining products, write "Other" and report a single total value.			 	 	
25	MENT		18		[
26			26		! 		
27			34		[[
28			42		[
29			59		! 		
30	CONTRACT WORK	Receipts for work done for others on their own materials Describe below products worked on and kind of work.	93000 00 8				

CONTINUE WITH ITEM 18B ON PAGE 8

Products and services Census product code GE	Products and services Products and services Product Value, 1.0.b, plant Code S81 Millions Though Th	Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued											
Products and services	Products and services	Census and c								Produ and ot	ucts shipped other receipts		
MISCELLA- Sales of scrap and refuse 99980 13 8 99980 13 99980 13 99980 13 8 99980 13 999	MISCELLA-3 NEGUS AS Sales of scrap and refuse RECEITS Other miscellaneous receipts (including repair work, etc.) RESALES Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in fine 10, line b. TOTAL value of shipments and other receipts Sum of lines 1-33, column (£) Item 19. SELECTED PRODUCTS PRODUCED IN THIS ESTABLISHMENT AND USED IN MANUFACTURING OTHER PRODUCTS MADE IN THIS ESTABLISHMENT INSTRUCTIONS 1. Report below the quantity of each listed item produced in this establishment and used in establishment and used in establishment and used in establishment. 2. Purchases or receipts of the items specified below should be reported in this establishment. 2. Purchases or receipts of the items specified below should be reported only in item 17. (A) Soil (B) Ves No (D) Soil (C) Vas this operation performed at this establishment and used in establishment and used in establishment. Limit Soil (B) Ves No (D) Soil (C) Unit of measure specified in column (D). Consus establishment (Limit Soil (B)) NONERROUS Profused (A) NONERROUS NONERROUS NONERROUS NONERROUS Aluminum Copper Zinc 1004 1 1 2 1 Thousand pounds Other 1005 8 1 2 1 Thousand pounds Nonerrous dis-casting foundries Precision turned products on screw machines, turning diseased in this space for any explanations that may be essential in understanding your reported data.	No.	Products and services						produc		Value		
Sales of scrap and refuse 99980 13 8	Sales of scrap and refuse 99980 13 8	Line			581			Thou- I					
RESALES Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b. 99989 00 6 TOTAL value of shipments and other receipts Sum of lines 1–33, column (E) 77000 00 8 \$ Item 19. SELECTED PRODUCTS PRODUCED IN THIS ESTABLISHMENT AND USED IN MANUFACTURING OTHER PRODUCTS MADE IN THIS ESTABLISHMENT INSTRUCTIONS 1. Report below the quantity of each listed item produced in this establishment. STABLISHMENT STABLIS	RESALES Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such 9988 06 6	24						IVIIIIONS	sands Dollars				
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Item 19. SELECTED PRODUCTS PRODUCED IN THIS ESTABLISHMENT AND USED IN MANUFACTURING OTHER PRODUCTS MADE IN THIS ESTABLISHMENT INSTRUCTIONS	Sum of lines 1-33, column (E) 77000 00 8	33		processing, or assembly in th	is establis	hment. T	he cost of s	uch	99989 00	6			
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2. Purchases or receipts of the items specified below should be reported only in item 17. Census	2. Purchasos or receipts of the items specified below should be reported only in item 17. Consus Was this operation performed at this establishment during 1997? Unit of measure specified in column (D).	produced in this establishment and used in manufacturing other products made in this establishment. should be reported in item 17. 4. Quantities produced for sale as such and not for incorporation in other products should be reported in											
Item Census Cen	Item Census Cen	2. Purchases or receipts of the items specified below 5. Report quantities in the unit of measure specified in											
Thousand pounds Thousand p	Thousand pounds Thousand p	Item Census code Was this operation performed at this establishment for during 1997? Unit of measure for during 1997? Census code Unit of measure for man										Quantities produced in this establishment and used in manufacturing other products made in this establishment	
1 Ferrous foundries 1001 7 1 2 tons NONFERROUS FOUNDRIES (Except die-casting) Copper 1003 3 1 2 Thousand pounds Thousand pounds Nonferrous die-casting foundries Nonferrous die-casting foundries Nonferrous die-casting foundries Nonferrous die-casting foundries 1006 6 1 2 Vertical descriptions for the second of the	1 Ferrous foundries										593 (E)		
2 FOUNDRIES (Except die-casting) Copper 1002 5 1 2 Thousand pounds Thousand pounds Nonferrous die-casting foundries Precision turned products (on screw machines, turning centers, and CNC equipment) 1007 4 1 2 Thousand pounds	2 FOUNDRIES (Except die-casting) 4 Copper 1003 3 1 2 Thousand pounds 5 Other 1006 8 1 2 Thousand pounds 6 Nonferrous die-casting foundries 1006 6 1 2 Thousand pounds 7 Precision turned products (on screw machines, turning centers, and CNC equipment) 1 tems 20 and 21 – Not applicable to this report REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.	1	Ferrous foundrie	es			1001 7	1	2	_			
Copper 1003 3 1 2 Thousand pounds	3 die-casting) Copper Zinc 1004 1 1 2 Thousand pounds Thousand pounds Thousand pounds Nonferrous die-casting foundries Precision turned products (on screw machines, turning centers, and CNC equipment) 1007 4 1 2 Thousand pounds Thousand pounds 1006 6 1 2 Thousand pounds 1007 4 1 2 Thousand pounds Th	2	FOUNDRIES	Aluminum			1002 5	1	2	1			
Zinc 1004 1 1 2 pounds	Zinc 1004 1 1 2 pounds	3		Copper			1003 3	1	2				
5 Other 1005 8 1 2 7 8 8 1 7 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	6 Nonferrous die-casting foundries Precision turned products (on screw machines, turning centers, and CNC equipment) Items 20 and 21 – Not applicable to this report REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.	4		Zinc			1004 1	1	2				
Precision turned products (on screw machines, turning centers, and CNC equipment) 1007 4 1007 4 1007 4	Precision turned products (on screw machines, turning centers, and CNC equipment) Items 20 and 21 – Not applicable to this report REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.	5		Other			1005 8	1	2				
Precision turned products (on screw machines, turning centers, and CNC equipment) 1007 4 1007 4 1007 4	Precision turned products (on screw machines, turning centers, and CNC equipment) Items 20 and 21 – Not applicable to this report REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.		Nonferrous die-	casting foundries			1006 6	1	2		,		
Items 20 and 21 – Not applicable to this report	Items 20 and 21 – Not applicable to this report REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.		Precision turned	d products (on screw machines	, turning				2				
REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.					port		1007 4						
	Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.).											
	This report is substantially accurate and has been prepared in accordance with instructions.												
Itam 22 CERTIFICATION - This report is substantially accurate and has been prepared in accordance with instruction	Name of person to contact regarding this report (Print or type) Area code Number Extension												
Name of person to contact regarding this report (Print or type) Area code Number External Ex	Telephone 2 Name of company Address (Number and street, city, State, ZIP Code)	667	1 1					_	treet, citv. St	ate, Z	IP Code	 ;)	
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