lf not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code

withdrawn from inventory.

If quantities are requested, please use measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

 Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, for materials, parts, and supplies purchased or transferred from other plants of your company, or withdrawn from inventory.

Sometimes work – Include as materials consumed those withdrawn from inventory.

you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded

 Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

		Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company			
line No.			571	Cost, including delivery cost (freight-in) (E) 574			
		(A)	(B)	Millions	sands	Dollars	
	Lumber and wo	od products, except furniture	240001 8	\$			
2	Paperboard con	tainers, boxes, and corrugated paperboard	265001 8				
3	CHEMICALS AND ALLIED PRODUCTS	Pigments, lakes, and toners; organic and inorganic	280033 2				
4		Paints, varnishes, lacquers, shellacs, japans, enamels, and allied products	285101 2				
į	5	Other chemical and allied products	280093 6				
•	Plastics product	s consumed in the form of sheets, rods, tubes, and other shapes	308007 4		 		
-	Stone, clay, gla	ss, and concrete products (including natural graphite)	320001 1				
8	Fabricated meta	al products, including forgings	340004 1		l l		
9	Parts for pens a	nd mechanical pencils	395101 9				
10	supplies consur	materials and components, parts, containers, and med	. 970099 8				
	Describe the pri	incipal materials, etc., included in this value.					
1.	TOTAL Sum of lir	nes 1–10 should equal item 10, line a		\$			

Item 18A - Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. **General** – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value

to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

					Products shipped and other receipts			
Line No.		Census product code	Value, 1	ant				
Line			(B)	584 Millions	Thou- sands	Dollars		
1	Pens (39511)	BALLPOINT	(A) Refillable	39511 02 7	\$			
2	(66611)		Nonrefillable	39511 04 3	<u> </u>			
3		Roller		39511 13 4		 		
	MARKERS		line writing pens)	39512 02 5				
4	(39512)	-				 		
5	Other Pens,		ick-line coloring pens and markers)	39512 06 6		 		
6	Mechanical Pencils, and Parts	REFILL	cils, including clutch action and twist action	39513 05 6				
7	(39513)	CARTRIDGES FOR PENS AND MARKERS	Ballpoint pen refills	39513 10 6		 		
8		WAINEITO	All other refills (fountain and roller pen, fine point markers, etc.)	39513 13 0				
		All other pens, r	39513 25 4					
9	NONMECHAN- ICAL PENCILS.			39523 10 5		<u> </u> 		
10	CRAYONS, AND CHALK	Other nonmecha	(wood-cased) black graphite pencils anical (wood-cased) pencils (including indelible, colored,	39523 10 5		 		
11	(39523)	etc.) and graphi mechanical pen	te and colored sticks (including refill sticks for cils, for sale separately)	39523 13 9		 		
12		Crayons and cha	alk, except artists', including tailors' chalk	39523 22 0		 		
13	DRAFTING AND DRAWING TABLES		39524 11 1					
14	AND BOARDS	Made of wood		39524 12 9		 		
15		Made of other m	39524 13 7		 			
	and boards, pale	nt, including child						
	crayons and othe Specify kind			 	 			
16			39524 14 5		 			
	Drawing and Indi	ia ink		39524 18 6				
	Other art materi	als (including monpera colors, fing	39524 21 0		 			

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

ltem	18B.	PRODUCTS	AND SERVICES	OF THIS	ESTABLISHMENT	DURING	1997 - Continued
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_ II1	Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued										
		Census	Products shipped and other receipts								
No.		product code	Value, f.o.b. plant (E)								
Line			(B)	584 Millions	Thou- sands	Dollars					
19	Hand Stamps, Stencils, and Other	RUBBER AND VINYL STAMPS	Hand stamps, typeholders, and dies, custom and stock	39530 13 4	\$	 					
20	Marking Devices	31AIVII 3	Permanently inked stamps, excluding print dies	39530 15 9		 					
21	(39530)	Mechanical hand stamps, and met	stamps, self inkers including daters, time and numbering al and rubber wheel band goods	39530 33 2		 					
22		Embossing seal etc.	s, including notary, engineering, corporate, stationery,	39530 35 7		 					
23	;	stamps; type an	nps; steel incising and embossing dies; letter and figure d type holders; steel embossing and incising numbering ferrous types and dies	39530 37 3		! 					
24		Other marking of stamp pads, bra	levices, such as stencils, letters, figures, numerals, nding irons, etc.	39530 98 5		 	 				
25	Inks (writing and drawing inks)	d stamp pad ink,	including indelible ink and marking fluid, excluding	28995 72 8		 					
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH-	or more which c	port separately each product with a sales value of \$50,000 annot be assigned to one of the lines above. For all acts, write "Other" and report a single total value.			 	 				
26	MENT			18		[[[[
27	,			26		1 	 				
28			34		 						
29			42		 	 					
30	CONTRACT WORK		k done for others on their own materials	93000 00 8		 	 				
					 	 - -					
	MISCELLA-					 					
31	NEOUS RECEIPTS	Sales of scrap, receipts for repa	efuse, and other miscellaneous receipts (including iir work, etc.)	99980 00 5		 					
32	RESALES	processing, or a	ts bought and sold without further manufacture, ssembly in this establishment. The cost of such items ted in item 10, line b.	99989 00 6		 					
33	TOTAL va Sum of lir	alue of shipmen nes 1–32, column	ts and other receipts (E)	77000 00 8	\$	 					
ŀ	tems 19–21 – N	Not applicable to	o this report								

Items 19–21 – Not applicable to this report

REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.										
Name of person t	o contact regarding this repor	t (Print or typ	e)			Ai	rea code	Number		Extension
667 1					Telephone	2				
Name of compan	Addre	ddress (Number and street, city, State, ZIP Code)								
	FROM: Month	Day	Year	r	TO: Mo	nth		Day		Year
Period covered	666 1	 	! 		2				 	
Signature of authorized person Title									Date	