

**If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.**

**17** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

**General** - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **22**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Materials Consumed** - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

**Contract Work** - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **16**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

**Resales** - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **16**, line A2, not in **17**. The value of these products shipped by this establishment should be reported in **22** under Census product code 999899 1000, "Resales."

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Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
		0630	0636	0632	0631			
<b>1</b>	Raw fibers							
	Cotton . . . . .	111920 01						
<b>2</b>	Wool, mohair, and other animal fibers	112000 00						
<b>3</b>	Manmade fibers staple and tow							
	Rayon, acetate, and/or lyocell . . . . .	325221 04						
<b>4</b>	Nylon . . . . .	325222 15						
<b>5</b>	Polyester . . . . .	325222 23	1000 lb					
<b>6</b>	All other manmade fiber staple and tow, excluding glass . . . . .	325222 27						

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17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued							
Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity	Cost, including delivery cost (freight-in)		
					\$ Bil.	Mil.	Thou.
0634		0630	0636	0632	0631		
7	Manmade filament yarns						
	Rayon, acetate, and/or lyocell . . . . .	325221 01					
8	Nylon . . . . .	325222 11	↑ 1000 lb ↓				
9	Polyester . . . . .	325222 01					
10	All other filament yarns, excluding glass . . . . .	325222 03					
11	Glass filament yarn and roving . . . . .	327212 06					
12	Spun yarn, all fibers . . . . .	313111 02					
13	Broadwoven fabrics including piece goods (over 12 inches in width) . . . . .	313210 23					
14	Dyes, pigments, lakes and toners (organic and inorganic) . . . . .	325130 07					
15	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↘	009700 99					
16	<b>TOTAL</b> (Should equal total reported in 16, line A1) . . . . .	771000 00					

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18 Not Applicable.

19 TYPE OF OPERATION  
(Mark "X" the "Yes" box for each operation performed. Mark the "No" box for all others.)

**Operations performed in this establishment during 2012**

**Spinning yarns**

0620 711  Yes

712  No

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19 TYPE OF OPERATION - Continued

Texturing, crimping, etc. of filament yarns

0620 709  Yes

710  No

Weaving broad fabrics (over 12 inches wide)

705  Yes

706  No

Knitting fabrics

707  Yes

708  No

Finishing broadwoven fabrics

713  Yes

714  No

Finishing knit fabrics

715  Yes

716  No

Finishing yarn, raw stock, and narrow fabrics

717  Yes

718  No

Cutting and/or sewing textile or plastics products

703  Yes

704  No

Performing other operations

901  Yes (Specify kind) 7

Blank text box for specifying kind of operation.

0621

902  No

20 and 21 Not Applicable.

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

**A. Yarns Spun at This Establishment**

**General** - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of **22**. PLEASE DO NOT COMBINE PRODUCT LINES.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Products** - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

**Contract Work** - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" in **22D** or **22E** on Census code 9998992000.

**Resales** - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999899 1000, "Resales."

**Products Shipped and Other Receipts** - Report the value of each product physically shipped during 2012. Include products shipped to other plants and warehouses of your company, and on consignment. Deduct returned goods. Also report the value of services performed at this establishment where specified.

Information on products shipped should be reported based on the product condition at the time of shipment. For example, do not report as gray goods shipments any sales of finished fabrics or fabricated textile products.

Report products transferred to other plants for further processing such as yarn to be woven, gray goods to be finished, finished goods to be fabricated into sheets, etc. The establishment receiving such transfers should report them as materials consumed at the same value plus costs of freight and other direct handling charges.

**Yarn and Fabrics Classification** - Yarn and fabrics made from more than one fiber are classified by chief fiber content. For example, fabrics which are 40 percent cotton, 30 percent rayon, and 30 percent acetate would be considered manmade fiber fabrics. Blends and mixtures which are by weight 50 percent manmade fibers and 50 percent natural fiber should, for purposes of continuity, be classified in the manmade fiber category. Blends with 36 percent or more wool are classified as wool.

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Line No.	Products and services	Census product code	Products shipped and other receipts			
			Value, f.o.b. plant			
			\$ Bil.	Mil.	Thou.	
	0734	0730	0731			
<b>1</b>	Carded cotton yarns					
	Spun gray . . . . .	313111 1111				
<b>2</b>	Spun and finished in this establishment . . . . .	313111 1221				
<b>3</b>	Combed cotton yarns					
	Spun gray . . . . .	313111 3111				
<b>4</b>	Spun and finished in this establishment . . . . .	313111 3121				
<b>5</b>	Rayon, acetate, and/or lyocell yarns					
	Spun gray . . . . .	313111 5111				
<b>6</b>	Spun and finished in this establishment . . . . .	313111 5121				

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**A. Yarns Spun at This Establishment - Continued**

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
7	Noncellulosic fibers and other natural yarns  Polyester spun yarns, gray . . . . .	313111 6111			
8	Other spun noncellulosic fibers and other natural fibers, gray (Specify kind of gray yarns.) ↴  				
9	Other spun noncellulosic fibers and other natural fibers, excluding gray, spun and finished in this establishment (Specify kind of spun and finished yarns.) ↴  	313111 6511			
10	Wool spun yarns, including new, reused, and reprocessed . . .	313111 9100			
11	Textured, crimped, or bulked filament yarns made from purchased filament yarn, including stretch yarn . . . . .	313112 5100			
12	Tops and noils, including top or silver converted from tow without combing; scoured wool; and other scouring and combing mill products (nubs and slubs, etc.) (Specify kind) ↴  	313111 C100			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**B. Broadwoven Gray Goods, Tire Cord, and Tire Fabrics**  
**Special Reporting Instructions and Definitions -**

**Yarn and Fabrics Classification** - Yarn and fabrics made from more than one fiber are classified by chief fiber content. For example, fabrics which are 40 percent cotton, 30 percent rayon, and 30 percent acetate would be considered manmade fiber fabrics. Blends and mixtures which are by weight 50 percent manmade fibers and 50 percent natural fiber should, for purposes of continuity, be classified in the manmade fiber category. Blends with 36 percent or more wool are classified as wool.

See **2A** for additional instructions.

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
1	Cotton broadwoven fabrics, gray goods  Plain weave fabrics, excluding pile . . . . .	313210 1100			
2	Twill weave fabrics, excluding pile . . . . .	313210 3100			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**B. Broadwoven Gray Goods, Tire Cord, and Tire Fabrics - Continued**

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
<b>3</b>	Cotton broadwoven fabrics, gray goods - Continued All other weaves, excluding pile ( <i>Specify kind</i> ) ↴ <input type="text"/>	313210 5100	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>4</b>	Pile fabrics . . . . .	313210 7100	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>5</b>	Manmade fiber filament yarn broadwoven fabrics, gray goods 85 percent or more filament rayon, acetate, and/or lyocell fabrics, including blends chiefly rayon, acetate, and/or lyocell . . . . .	313210 E100	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>6</b>	85 percent or more filament fabrics, excluding rayon, acetate, and/or lyocell . . . . .	313210 G100	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>7</b>	Manmade fiber broadwoven fabrics, gray goods, of 85 percent or more spun yarn, excluding wool Plain weave fabrics, excluding pile . . . . .	313210 H100	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>8</b>	Twill weave fabrics, excluding pile . . . . .	313210 J100	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>9</b>	All other weaves, excluding pile ( <i>Specify kind</i> ) ↴ <input type="text"/>	313210 L100	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>10</b>	Other manmade fiber and natural fiber, broadwoven and silk fabrics, gray goods Combinations of spun and filament yarn fabrics, each less than 85 percent of the total fiber content, excluding wool blends and pile . . . . .	313210 M100	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>11</b>	Piles fabrics, excluding cotton . . . . .	313210 N111	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>12</b>	All other chiefly manmade fiber fabrics and natural fiber fabrics, excluding cotton ( <i>Specify kind</i> ) ↴ <input type="text"/>	313210 N121	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>13</b>	Wool broadwoven fabrics, gray goods . . . . .	313210 T100	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>14</b>	Tire cord and tire fabrics . . . . .	314992 0100	<input type="text"/>	<input type="text"/>	<input type="text"/>

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**C. Finishing of Own Broadwoven Fabrics and Contracting for the Finishing of Broadwoven Fabrics**

**Special Reporting Instructions and Definitions -**

**Fabrics finishing includes** - Bleaching and white finishing, plain dyeing and finishing, printing and finishing, flameproofing, mildewproofing, mercerizing, embossing, sponging of fabric for the trade, etc.

See **22A** for additional instructions.

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
<b>1</b>	Finished cotton broadwoven fabrics (manufactured in a weaving mill) Plain weave, excluding pile	313210 912			
<b>2</b>	Twill weave, excluding pile	313210 9161			
<b>3</b>	Pile fabrics, including velvets, plushes, corduroy, terry toweling, terry cloth, and others	313210 9181			
<b>4</b>	All other weaves, excluding plain, twill, and pile, including sateens, oxfords, table damask, jacquard, and dobby shirting (Specify kind) ↴  	313210 9171			
<b>5</b>	Finished broadwoven fabrics of manmade fibers or of natural fibers, including silk, excluding cotton and wool (manufactured in a weaving mill) 85 percent or more spun yarn fabrics Plain weave, excluding pile  Print cloth	313210 P111			
<b>6</b>	All other types of plain weave fabrics, excluding print cloth (Specify kind) ↴  	313210 P143			
<b>7</b>	Twill weave, excluding pile	313210 P151			
<b>8</b>	Pile fabrics, including velvets, plushes, corduroy, and others	313210 P181			
<b>9</b>	Other weaves, excluding pile (Specify kind) ↴  	313210 P159			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**C. Finishing of Own Broadwoven Fabrics and Contracting for the Finishing of Broadwoven Fabrics -**  
 Continued

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
10	Finished broadwoven fabrics of manmade fibers or of natural fibers, including silk, excluding cotton and wool (manufactured in a weaving mill) - Continued 85 percent or more filament yarn fabrics Chiefly polyester .....	313210 P1B1			
11	All other filament yarn fabrics (Specify kind) ↴ [Redacted]	313210 P1D5			
12	All other fabrics, including combinations of spun yarn and filament, blends with wool, silk, and blends with silk (Specify kind) ↴ [Redacted]	313210 P1F1			
13	Finished broadwoven wool fabrics and felts, finished in a weaving mill .....	313210 U100			
14	Finished broadwoven wool fabrics and felts, not finished in a weaving mill .....	313311 9100			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**D. Job or Commission Finishing of Broadwoven Fabrics**  
**Special Reporting Instructions and Definitions -**  
**Fabrics finishing includes** - Bleaching and white finishing, plain dyeing and finishing, printing and finishing, flameproofing, mildewproofing, mercerizing, embossing, sponging of fabric for the trade, etc.  
**See 22A for additional instructions.**

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
1	Job or commission finishing of broadwoven fabrics Cotton, print cloth .....	313311 3500			
2	All other fabrics, including combinations of spun yarn and filament, and blends (Specify kind) ↴ [Redacted]	313311 7600			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**E. Fabricated Textile Products; All Other Products and Receipts**

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
	0734	0730	0731		
	Fabricated textile products, made in weaving mills				
1	Towels and washcloths, including terry, huck, etc. . . . .	313210 D111			
2	Sheets and pillowcases . . . . .	313210 D121			
3	Bedspreads . . . . .	313210 D131			
4	Comforters and quilts . . . . .	313210 D141			
5	Blankets . . . . .	313210 D151			
6	Pillows and cushions, excluding bed pillows . . . . .	313210 D193			
7	Slipcovers including furniture and nonquilted mattress covers; fabrics; plastics; other materials, excluding paper; other types and custom . . . . .	313210 D195			
8	Quilted household products, excluding bed quilts . . . . .	313210 D197			
9	Table linen (tablecloths napkins, placemats, placemat sets, etc.), including knitted, crocheted, and plastics . . . . .	313210 D191			
10	Mattress protectors, including covers, quilted, wholly or chiefly cotton and all other fabrics . . . . .	313210 D181			
11	Shower bath curtains, including plastics (unsupported film), coated fabrics, and all other types of materials . . . . .	313210 D171			
12	All other fabricated textile products ( <i>Specify kind</i> ) ↴ <div style="border: 1px solid black; height: 20px; width: 100%; margin-top: 5px;"></div>	313210 D199			
13	Warp knit fabrics Greige goods Narrow, 12 inches wide or less . . . . .	313249 1111			
14	Broad, more than 12 inches wide . . . . .	313249 1121			
15	Knit and finished in the same establishment, including narrow and broad . . . . .	313249 3100			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE  
**E. Fabricated Textile Products; All Other Products and Receipts - Continued**

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
<b>16</b>	Weft knit fabrics Greige goods Narrow, 12 inches wide or less . . . . .	313241 1111			
<b>17</b>	Broad, more than 12 inches wide . . . . .	313241 1221			
<b>18</b>	Knit and finished in the same establishment, including narrow and broad . . . . .	313241 3100			
	All other products made in this establishment ( <i>Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the preceding products and services. For all remaining products, write "Other" and report a single total value.</i> )				
<b>19</b>		18			
<b>20</b>		26			
<b>21</b>		34			
<b>22</b>		42			
<b>23</b>		59			
<b>24</b>		67			
<b>25</b>	Contract work - Receipts for work done for others on their materials ( <i>Specify products worked on and kind of work.</i> ) ↘	999899 2000			
<b>26</b>	Resales - Sales of products bought and sold without further manufacture, processing, or assembly ( <i>The cost of such items should be reported in 16, line A2.</i> ) . . . . .	999899 1000			
<b>27</b>	Miscellaneous receipts, including receipts for repair work, sales of scrap and refuse, etc. . . . .	999899 9000			
<b>28</b>	<b>TOTAL</b> ( <i>Should equal total reported in 5</i> ) . . . . .	770000 0000			

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**23-25** Not Applicable.

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**26** SPECIAL INQUIRIES

**A. PURCHASE OF CONTRACT MANUFACTURING**

1. Did this establishment **purchase** contract manufacturing services from other companies or foreign plants of your company in 2012?

**Include:**

- Products for which the manufacturing (i.e., transforming or otherwise processing materials or components based on specifications provided by your company) was outsourced to other companies.
- Products for which the manufacturing was performed by your company's foreign plants.

**Exclude:**

- Services for packaging and assembling.
- Purchases of merchandise for resale (sale of products bought and sold without further processing or transformation).

1011  Yes - Go to line 2

1012  No - Go to **B**

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2. Report the costs incurred by this establishment for contract manufacturing purchased in 2012 . . . . . 1013

2012		
\$ Bil.	Mil.	Thou.

3. Report the value of sales, shipments, receipts, or revenue generated in 2012 from products whose purchases were reported as contract manufacturing costs in line 2 . . . . . 1015

2012		
\$ Bil.	Mil.	Thou.

**B. RECEIPTS FROM CONTRACT MANUFACTURING**

1. Did this establishment **provide** contract manufacturing services to others in 2012 (*regardless of materials ownership*)?

**Include:**

- Products manufactured at this location (i.e., transforming or otherwise processing materials or components based on specifications provided by the contracting company).
- Products manufactured and transferred to other plants of your company.
- Products manufactured and exported.

**Exclude:**

- Services for packaging and assembling.
- Sales of products purchased and sold without further processing or transformation.

1017  Yes - Go to line 2

1018  No - Go to **30**

2. Report the value of sales, shipments, receipts, or revenue generated in 2012 from contract manufacturing performed at this location for others (**regardless of materials ownership and based on specifications provided by the contracting company**) . . . . . 1019

2012		
\$ Bil.	Mil.	Thou.

Please describe the product(s) being manufactured for others at this establishment. ↴

1020

**27-29** Not Applicable.

31303217

REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

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**30** CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

Yes

No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
	<input type="text"/>	<input type="text"/>		<input type="text"/>	<input type="text"/>

Name of person to contact regarding this report

Title

Area code	Number	Extension
<input type="text"/>	<input type="text"/>	<input type="text"/>

Area code	Number
<input type="text"/>	<input type="text"/>

E-mail address

Date completed	Month	Day	Year
	<input type="text"/>	<input type="text"/>	<input type="text"/>

**Thank you for completing your 2012 ECONOMIC CENSUS form.  
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.**

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