17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . . " at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . " Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **(b**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **(b**, line A2, not in **(b**, The value of these products shipped by this establishment should be reported in **(2**) under Census product code 999890 0000, "Resales."

	No.	Materials, parts, and supplies	Census material	Unit of measure for	materials rece	ived from of your c	of purchased materials and of ved from other establishments of your company Cost, including delivery cost				
	Line No.		code	quantities	Quantity		n)				
		0634	0630	0636	0632	\$ Bil. 0631	Mil.	Thou.			
	1	Logs and bolts	113310 19	1000 bd ft Int (1/4 in. scale)							
:	2	Pulpwood	113310 21	standard cords							
4	3	Wood chips, slabs, edgings, sawdust, and other sawmill waste excluding planer shavings	321000 15	short tons							
4	4	Planer shavings	321000 17	COP	Y						
ŗ	5	Hardboard (wood fiberboard)	321219 09	REPO)K I						
4	6	Hardboard (wood fiberboard) Medium density fiberboard (MDF) Particleboard (wood)	SE1219 07	1000 ft² (3/4							
ŀ	7	Particleboard (wood)	321219 03	in. basis)							
1	8	Paints, varnishes, lacquers, stains, shellacs, japans, enamels, and allied products	325510 03	gallons							
•	9	Urethane adhesives	325520 07								
ľ	10	Urea and melamine resins	325211 41	1000 lb (dry basis)							
ľ	11	Phenolic and other tar acid resins	325211 43	↓							
ŀ	12	All other plastics resins consumed in the form of granules, pellets, powders, liquids, etc.	325211 13								
ŀ	13	Petroleum wax	324190 09								
	CONTINUE WITH © ON PAGE 9										

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lf n Nu	ot shown, please enter your 11-digit Census File mber (CFN) from the mailing address.							
D	DETAILED COST OF MATERIALS, PARTS, AND SUPP	PLIES - Continued	k					
o.		Census material Unit of	Consumption of purchased materials and of materials received from other establishments of your company					
Line No.	Materials, parts, and supplies	code	measure for quantities	Quantity	Cost, ir	ncluding de (freight-i	elivery cost n)	
	0634	0630	0636	0632	\$ Bil. 0631	Mil.	Thou.	
4	Overlays, vinyl and paper	001900 59						
	Cost of all other materials and components, parts,							
	containers, and supplies consumed (Specify the							
5	principal materials, etc., included in this value.) γ	009700 99						
		-						
		-						
~					1			
6	TOTAL (Should equal total reported in (, line A1)	771000 00						
	•							
22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVI							
	General - The manufactured products and services products that are not listed, describe and report ther the end of P . PLEASE DO NOT COMBINE PRODUCT	m in the "All othe	generally m r products r	ade in your i nade in this e	ndustry. establish	lf you ma ment" sea	ake ction at	
	If quantities are requested, please use the unit of me	easure specified.						
	If the information as requested cannot be taken direct ACCEPTABLE.	ctly from your bo	ok records,	REASONABL	E ESTIN	IATES AR	E	
	Valuation of Products - Report the value of the pr f.o.b. plant to the customer; i.e., after discounts and	oducts shipped a allowances, and	nd services exclusive of	performed at freight charg	t the net ges and	selling va excise tax	alue, 	
	If you transfer products to other establishments with the transferred products; i.e., include all direct costs profits.							
	Contract Work - Report PRODUCTS MADE BY OTH they were made in this establishment. On the other YOU MADE FROM MATERIALS OWNED BY OTHERS contract receipts" under Census code 930000 0000.	hand, do not rep	ort on the s	pecific produc	ct lines F	RODUCT	S THAT	
	Resales - Do not report on the specific product lines OTHER ESTABLISHMENTS OF YOUR COMPANY AN under Census code 999890 0000, "Resales."	s those PRODUC1 D SOLD WITHOU	rs Bought Jt Further	AND SOLD (MANUFACT	OR TRAN URE. Re	ISFERRED port only	D FROM a value	
	Special Reporting Instructions and Definitions	-						
	PARTICLEBOARD - A panel manufactured from ligno particles, as distinguised from fibers, combined with under heat and pressure in a hot press by a process binder. Other materials may have been added prior	a synthetic resin in which the ent	n or other su ire interpart	itable binder icle bond is c	and bor reated b	nded toge y the add	s or ther led	
	WAFERBOARD AND ORIENTED STRANDBOARD (OS or strands bonded with exterior type adhesives. The either randomly or directionally oriented. In most ca (usually 3 or 5) to provide strength in both panel dir limited exposure to the weather may be expected.)	flakes or strands ses the wafers or	s may range r strands are	in size and tl arranged in	hickness perpend	and may licular lay	be ers	
	MEDIUM DENSITY FIBERBOARD (MDF) - A panel pro synthetic resin or other suitable binder. The panels a grams per cubic centimeter) to 55 pounds per cubic and pressure by a process in which the interfiber bo	are manufactured foot (0.88 grams	to a density	y of 31 pound entimeter) by	ls per cu the app	ıbic foot (0.50	
	CELLULOSIC FIBERBOARD - A panel made from lign density less than 31 pounds per cubic foot character which has not been consolidated under heat and pre	ized by an integr	e (either woo al bond proo	od or cane) ar duced by inte	nd felted erfelting	into a pa of the fibe	inel of ers but	
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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

HARDBOARD - A panel made from lignocellulosic fibers and felted into a panel of density of 31 pounds or more per cubic foot under controlled combinations of consolidating pressure, heat, and moisture so that the board produced has a characteristic ligneous bond.

MACHINED/CUT - Panels or boards that have been molded, cut to size, perforated, or further machined to add groves and rabbets.

COATED/LAMINATED FINISH - Panels or boards that are face finished on one or both surfaces by printing or by the addition of fillers, sealers, waxes, oils, stains, varnishes, paints, enamels, and/or similar materials or have been overlaid or laminated with nonwood materials including vinyl.

o.			Unit of	Products	shipped a	and other r	eceipts
ž	Products and services	Census product code	measure for	Quantity	V	alue, f.o.b.	plant
Line No.			quantities		\$ Bil.	Mil.	Thou.
	0734	0730	0736	0732	0731		
	Particleboard made from particleboard produced at this location		1000 80 10/4				
			1000 ft² (3/4 in basis)		1		1 1
	Flooring, including underlayment and manufactured (mobile) home decking	321219 1221					
	Industrial, commercial, and shelving, siding,				'		
	sheathing and door core.	321219 1311					
3	Waferboard and oriented strandboard	321219 2200					
	Medium density fiberboard (MDF) made from MDF				'		
ŀ	produced at the same location	321219 3300					
5	Cellulosic fiberboard (insulating board)	321219 5100	1000 ft² (1/2 in. basis)				
		321219 5100	III. Dasis)				
5	Hardboard Products	321219 6100					
	Prefinished particleboard and medium density						1 1
,	fiberboard (MDF) made from purchased particleboard and MDF	321219 8200					
	All other products made in this establishment -						
	Specify and report each product with sales value						
	of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all						
	remaining products, write "Other" and report a						
	single total value.						
3		18					
•		26					
)		20					
-		34					
0					1		
		42					
1							
		59			1		1 1
2							
3		67					
3	l						
	Contract work - Receipts for work done for others						
	on their materials (Specify products worked on and						
	kind of work.)						
							1 1
4		930000 0000					
	·						
	Resales - Sales of products bought and sold						
	without further manufacture, processing, or assembly (<i>The cost of such items should be</i>				1		1 1
5	reported in (), line A2.)	999890 0000					
	CONTINUE	E WITH 🧟 ON PAGI	= 11				

2	DETAIL C	F SAL	ES, SHIPMENTS, RECEIPTS, OR REV	ENUE - Continue	d				
No.			Products and services	Census product	Unit of measure for			and other r alue, f.o.b.	
Line				code	quantities	Quantity	\$ Bil. Mil.		Thou.
	0734			0730	0736	0732	0731		
	Miscellane	eous re	eceipts						
6	Sales o	of scra	p and refuse	999801 3000					
7	1 <i>' '</i> _ F		999809 8000						
8			770000 0000						
23		Applic			1				
26	SPECIAL	INQUI	RIFS						
-			ABLISHMENT ACTIVITIES						
	1. Die	d this e	establishment design, engineer, or fo	ormulate the man	ufactured pr	oducts that it	t sold, p	roduced, o	or
	sn	ipped?							
	031	8	Yes						
0319 No									
	031	9	No						
			No the following best describes this est	ablishment's prir	nary activity	? (Mark "X" d	only ONI	E box.)	
		nich of				? (Mark "X" d	only ONI	E box.)	
	2. Wi	nich of	the following best describes this est	ervices for others	3				r
	2. WI	nich of 2	the following best describes this est Providing contract manufacturing s Transforming raw materials or com	ervices for others	s v products tl	hat this estat	olishmen		r
	2. WI 036 036	1 ch of 2 3 4	the following best describes this est Providing contract manufacturing s Transforming raw materials or com controls	ervices for others	s v products tl	hat this estat	olishmen		r
	 WI 036 036 036 036 036 	nich of 2 3 4 5	the following best describes this est Providing contract manufacturing s Transforming raw materials or com controls Reselling goods manufactured by c	ervices for others	s v products tl	hat this estat	olishmen		r
	 WI 036 	nich of 2	the following best describes this est Providing contract manufacturing s Transforming raw materials or com controls Reselling goods manufactured by c	ervices for others	s v products th thout minor es from othe	hat this estat final assemt	olishmen oly) s or othe	t owns or	
	 WI 036 	hich of 2 2 3 2 4 2 5 2 6 4 9	the following best describes this est Providing contract manufacturing s Transforming raw materials or com controls Reselling goods manufactured by c Other - <i>Specify</i>	ervices for others nponents into nev others (with or wi nufacturing servic nponents that this	s v products th thout minor es from othe establishme	hat this estat final assemt er companies ent owns or o	olishmen oly) s or othe	t owns or	
	 WI 036 036	hich of 2 3 4 5 6 your c 6 6	 The following best describes this est Providing contract manufacturing s Transforming raw materials or com controls Reselling goods manufactured by c Other - Specify Sestablishment purchase contract man company to process materials or com 	ervices for others aponents into nev others (with or wi nufacturing servic aponents that this WITHIN the 50 S	s v products th thout minor es from othe establishme tates and the	hat this estab final assemb er companies ent owns or o e District of C	olishmen oly) s or othe controls	t owns or r establisi	
	 WI 036 036	hich of 2 3 4 5 6 6 7 7	The following best describes this est Providing contract manufacturing s Transforming raw materials or com controls Reselling goods manufactured by c Other - <i>Specify</i>	ervices for others aponents into nev others (with or wi nufacturing servic aponents that this WITHIN the 50 S	s v products th thout minor es from othe establishme tates and the	hat this estab final assemb er companies ent owns or o e District of C	olishmen oly) s or othe controls	t owns or r establisi	

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REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

	Is the time period covered by this report a calendar year?			Month	Yea	r		Month	Year			
20	Yes	Yes □ No - Enter time period covered→		FROM				то				
071	Name of person to contact regarding this report				Title	e						
3210												
(1)		Area code	Number	Exte	nsion			Area code Number			nber	
	Telephone		-			Fa	x			-		
	Internet e-mail address						Month Day			Day	Year	
							Date comple					1
	Thank you for completing your 2007 ECONOMIC CENSUS form. PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.											