

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **22**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **16**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **16**, line A2, not in **17**. The value of these products shipped by this establishment should be reported in **22** under Census product code 999899 1000, "Resales."

INFORMATION COPY
DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
1	Glass sand, all types	212322 00			
	Chemicals and allied products				
2	Sodium carbonate (soda ash) (58 percent Na ₂ O)	325181 04			
3	Industrial inorganic chemicals (excluding sodium carbonate)	325000 79			
4	Other chemicals and allied products (excluding sodium carbonate (soda ash), and industrial inorganic chemicals)	325000 56			
5	Glass, float, sheet and plate	327211 03			
6	Paperboard containers, boxes, and corrugated paperboard	322210 01			
7	Wood boxes, pallets, skids, and containers (including combination wood and paperboard)	321920 04			
8	Cullet (glass scrap)	327000 41			

32707119



CONTINUE WITH **17** ON PAGE 12

CONTINUE ON PAGE 12

17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
9	Cost of all other materials and components, parts, containers, and supplies consumed (<i>Specify the principal materials, etc., included in this value.</i>) ↴	009700 99			
10	TOTAL (<i>Should equal total reported in 16, line A1</i>)	771000 00			

INFORMATION COPY
DO NOT USE TO REPORT

18 Not Applicable.

19 TYPE OF OPERATION
(Mark "X" the ONE box that best describes the operation performed at this establishment during 2012.)

Method of operation of this establishment during 2012

- 0620 346 Manufacturing flat glass from glass sand, cullet, etc. (primary producer)
- 348 Manufacturing glass containers from glass sand, cullet, etc. (primary producer)
- 350 Manufacturing pressed, blown, or shaped glassware or other glass products from glass sand, cullet, etc. (primary producer)
- 354 Manufacturing or fabricating glass products from purchased glass or glass transferred from other establishments of your company (secondary producer)
- 356 Performing other operations (such as manufacturing doors, windows, skylights, furniture, etc.) (*Specify kind*) ↴

0621

20 and 21 Not Applicable.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

CONTINUE WITH **22** ON PAGE 13

CONTINUE ON PAGE 13

32707127



If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 999899 2000.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999899 1000, "Resales."

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
	Glass and glass products made by flat glass producers				
1	Flat glass (float, sheet, and plate) prices	327211 100			
2	Rolled and wire glass	327211 4111			
3	Tempered glass for automotive purposes	327211 4122			
4	Tempered glass for construction and architectural purposes	327211 4126			
5	Tempered glass for other uses (including appliances)	327211 4131			
6	Other glass products (including laminated, multi-glazed and sealed insulating glass units, bent, enameled, stained, leaded, faceted, and colored slabs) (Specify kind)	327211 4193			
7	Glass fiber mat, textile-type, made by establishments producing glass Mat	327212 1111			
8	Fiber optic cable made from fiber optic strand manufactured in the same establishment for communication and all other applications	327212 1223			
9	Other glass fiber, textile-type (including yarn, strand, staple yarn, sliver, roving, chopped strand, and milled glass fiber) made by establishments producing glass (Specify kind)	327212 1222			
10	Machine-made pressed and blown lighting, automotive, and electronic glassware, made by glass producers	327212 5100			
11	Handmade pressed and blown glassware, made by glass producers	327212 9100			

INFORMATION COPY
DO NOT USE TO REPORT

32707135



CONTINUE WITH 22 ON PAGE 14

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Products shipped and other receipts			
			Value, f.o.b. plant			
			\$ Bil.	Mil.	Thou.	
0734		0730	0731			
	Glass product manufacturing made of purchased glass					
	Machine-made pressed					
12	Tableware (items in which food and beverages are served but not prepared)	327215 1111				
13	Cookware, ovenware, and kitchenware (including microwave specialty pieces)	327215 1121				
14	Ornamental, decorative, novelty glassware and smokers accessories	327215 1131				
15	Other table kitchen, art and novelty glassware (Specify kind) ↴ [Redacted]	327215 1141				
	All other machine-made pressed					
16	Aquariums and related products	327215 3101				
17	Tubing, rods and canes, all types (excluding electrical and electronic)	327215 3111				
	Scientific and laboratory glassware					
18	Reusable	327215 3121				
19	Disposable	327215 3131				
20	Technical and industrial glassware	327215 3141				
21	Ophthalmic lens blanks and optical instruments lens blanks	327215 3151				
22	Lighting, automotive, and electronic glassware	327215 3171				
23	Other glassware (including balls, radomes, nose cones, nursery bottles, vials, etc.) (Specify kind) ↴ [Redacted]	327215 3161				
24	Handmade pressed and blown glassware	327215 5100				

INFORMATION COPY
DO NOT USE TO REPORT

32707143



CONTINUE WITH **22** ON PAGE 15

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Products shipped and other receipts			
			Value, f.o.b. plant			
			\$ Bil.	Mil.	Thou.	
0734		0730	0731			
25	Glass product manufacturing made of purchased glass - Continued Mirrors (decorated and undecorated) Automotive mirrors	327215 9131				
26	Other unframed and framed mirrors (Specify kind) ↴ 	327215 9131				
27	Other glass products Tempered glass for other uses (including appliances) (Specify kind) ↴ 	327215 B121				
28	Tempered glass for automotive purposes	327215 B112				
29	Tempered glass for construction and architectural purposes	327215 B113				
30	Optical glass fiber, data and nondata transmission	327215 B231				
31	Glass and glass fiber optical components	327215 B341				
32	Other glass products (including laminated, multi-glazed and sealed insulating glass units, bent, enameled, stained, leaded, faceted, and colored slabs) (Specify kind) ↴ 	327215 B393				
33	Doors and windows Plastics doors, partitions, moldings, windows and frames, and decorative trim (excluding foam, hardware, and reinforced plastics)	326199 8131				
34	Shower doors and tub enclosures (all metals) and other metal doors not made of aluminum or steel	332321 1761				
35	All other metal window awning, skylights, sash and frames (including jalousie , single and double hung frames) (excluding storm sash)	332321 3500				
36	Metal combination screen, storm sash, and storm doors	332321 7100				

INFORMATION COPY
DO NOT USE TO REPORT

32707150



CONTINUE WITH **22** ON PAGE 16

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Products shipped and other receipts			
			Value, f.o.b. plant			
			\$ Bil.	Mil.	Thou.	
0734		0730	0731			
37	Fiber optic cable Made from purchased fiber optic strand for communications applications Single-mode stepped index	335921 0203				
38	Multimode index	335921 0204				
39	Made from purchased fiber optic strand All other applications (Specify kind) <input type="text"/>	335921 0301				
40	All other products made in this establishment (Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the pre-listed products and services. For all remaining products, write "Other" and report a single total value.) <input type="text"/>	18				
41		26				
42		34				
43		42				
44		59				
45		67				
46	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.) <input type="text"/>	999899 2000				
47	Resales - Sales of products bought and sold without further manufacture, processing, or assembly	999899 1000				
48	Miscellaneous receipts Sales of scrap and refuse	999899 9003				
49	Other miscellaneous receipts (including receipts for repair work, etc.)	999899 9090				
50	TOTAL (Should equal total reported in 5)	770000 0000				

INFORMATION COPY
DO NOT USE TO REPORT

32707168



If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

23-25 Not Applicable.

26 SPECIAL INQUIRIES

A. PURCHASE OF CONTRACT MANUFACTURING

1. Did this establishment **purchase** contract manufacturing services from other companies or foreign plants of your company in 2012?

Include:

- Products for which the manufacturing (i.e., transforming or otherwise processing materials or components based on specifications provided by your company) was outsourced to other companies.
- Products for which the manufacturing was performed by your company's foreign plants.

Exclude:

- Services for packaging and assembling.
- Purchases of merchandise for resale (sale of products bought and sold without further processing or transformation).

1011 Yes - Go to line 3

1012 No - Go to B

INFORMATION COPY
DO NOT USE TO REPORT

2. Report the costs incurred by this establishment for contract manufacturing purchased in 2012 1013

2012		
\$ Bil.	Mil.	Thou.

3. Report the value of sales, shipments, receipts, or revenue generated in 2012 from products whose purchases were reported as contract manufacturing costs in line 2 1015

2012		
\$ Bil.	Mil.	Thou.

B. RECEIPTS FROM CONTRACT MANUFACTURING

1. Did this establishment **provide** contract manufacturing services to others in 2012 (*regardless of materials ownership*)?

Include:

- Products manufactured at this location (i.e., transforming or otherwise processing materials or components based on specifications provided by the contracting company).
- Products manufactured and transferred to other plants of your company.
- Products manufactured and exported.

Exclude:

- Services for packaging and assembling.
- Sales of products purchased and sold without further processing or transformation.

1017 Yes - Go to line 2

1018 No - Go to 30

2. Report the value of sales, shipments, receipts, or revenue generated in 2012 from contract manufacturing performed at this location for others (**regardless of materials ownership and based on specifications provided by the contracting company**) 1019

2012		
\$ Bil.	Mil.	Thou.

Please describe the product(s) being manufactured for others at this establishment. ↴

1020

27-29 Not Applicable.

32707176



REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

**INFORMATION COPY
DO NOT USE TO REPORT**

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

Yes

No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
	<input type="text"/>	<input type="text"/>		<input type="text"/>	<input type="text"/>

Name of person to contact regarding this report

Title

Area code	Number	Extension
<input type="text"/>	<input type="text"/>	<input type="text"/>

Fax	Area code	Number
<input type="text"/>	<input type="text"/>	<input type="text"/>

E-mail address

Date completed	Month	Day	Year
	<input type="text"/>	<input type="text"/>	<input type="text"/>

**Thank you for completing your 2012 ECONOMIC CENSUS form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.**

32707184

