

17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **16**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **16**, line A2, not in **17**. The value of these products shipped by this establishment should be reported in **2** under Census product code 999890 0000, "Resales."

Toll Operations - Tolling must be performed for customers outside your own company. If the work is done for other establishments within your company, the value of the materials consumed in the tolling operation should be reported in your cost of materials data and the processed value of the products should be reported as a product shipment and a corresponding interplant transfer.

The figure for coal, line 33, should represent the amounts used as a raw material for the production of coke. Coal purchased for heat and power should be reported in **16**.

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
1	Shapes and forms (excluding castings, forgings, and fabricated metal products) Ferrous Steel Rod for wiredrawing	331200 81	short tons					
2	Wire for redrawing	331200 67						
3	All other steel shapes and forms (excluding rod and wire for wiredrawing)	331200 74						
4	Ferroalloys Ferromanganese, silicomanganese, and manganese	331112 03	short tons					
5	Ferrochromium	331112 05						
6	Ferrosilicon (more than 8 percent silicon)	331112 07						

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CONTINUE WITH **17** ON PAGE 9

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
	Shapes and forms (excluding castings, forgings, and fabricated metal products) - Continued							
	Ferrous - Continued							
	Ferroalloys - Continued							
7	Ferrovanadium	331112 09	short tons					
8	Other ferroalloys (including silvery iron, ferrotungsten, ferromolybdenum, ferronickel, etc.)	331112 01						
9	All other ferrous metal shapes and forms (excluding ferroalloys)	331000 96						
	Nonferrous							
10	Aluminum and aluminum-base alloy shapes and forms	331310 16						
11	Nickel (excluding ferronickel)	331419 33	short tons					
12	Tin and tin-base alloy	331419 39						
13	Zinc and zinc-base alloy	331491 05						
14	All other nonferrous shapes and forms	331419 05						
	Castings							
15	Gray iron ingot molds and stools	331511 03						
16	All other iron and steel castings	331510 07						
	Stone, clay, glass, and concrete products							
17	Clay refractories	327124 00						
18	Nonclay refractories	327125 00						
	Fluxes							
19	Dead-burned dolomite	327410 09						
20	Fluorspar	327992 09						
21	Other fluxes	327992 11						
22	All other stone, clay, glass, and concrete products (excluding clay and nonclay refractories and fluxes)	327000 14						

33101098



CONTINUE WITH 17 ON PAGE 10

17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity	Cost, including delivery cost (freight-in)		
					\$ Bil.	Mil.	Thou.
0634		0630	0636	0632	0631		
23	Chemicals and allied products						
	Industrial chemicals (excluding sulfuric acid and oxygen)	325000 11					
24	Industrial chemicals (chemical reagents, calcium chloride, acidizing materials etc.), excluding explosive materials, blasting accessories, and drilling fluids	325000 74					
25	Industrial chemicals, including acidizing materials (excluding drilling fluids)	325000 75					
26	Oxygen (including low and high purity) (liquid oxygen should be converted to its gaseous equivalent)	325120 03					
27	Sulfuric acid (new and spent) (100 percent H2SO4)	325188 02					
28	All other chemicals and allied products (excluding industrial chemicals, oxygen, and sulfuric acid (100% H2SO4))	325000 40					
	Metal mining						
29	Iron ore (including pelletized and manganese)		short tons				
	Crude and concentrates (Report quantity in gross weight.)	212210 11					
30	Agglomerates (Report quantity in gross weight.)	212210 09					
31	Manganese ore (including 10 percent manganese) and ferroalloy ore	212299 01					
32	All other metal mining	212200 13					
33	Coal used in the production of coke (Do not report coal used for heat and power.)	212110 01	short tons				
34	Iron and steel scrap (excluding home scrap)	330000 45					
35	Direct-reduced iron (DRI)	001900 53					
36	Pig iron (excluding silvery iron)	331200 45					
37	Lubricating oils and greases and other petroleum products	324100 17					
38	Lubricating oils and greases (including hydraulic oils)	324100 18					
39	Carbon and graphite electrodes	335991 03					

33101106



CONTINUE WITH 17 ON PAGE 11

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17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity	Cost, including delivery cost (freight-in)		
					\$ Bil.	Mil.	Thou.
0634		0630	0636	0632	0631		
40	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99					
41	TOTAL (Should equal total reported in 16 , line A1)	771000 00					

18 Not Applicable.

19 TYPE OF OPERATION
(Mark "X" the statements below that best describe the manufacturing operation(s) at this establishment during 2007.)

Drawn plain wire

- 0620 368 Either all or partly produced from the rods or bars produced in this establishment
- 372 All produced from rods, bars, or redrawn wire purchased from other companies or received from other plants of the same company

Cold-rolled and cold-finished sheet, strip, or bars

- 380 Either all or partly produced from hot-rolled shapes produced in this establishment
- 382 All produced from hot-rolled shapes purchased from other companies or received from other plants of the same company

Pipe and tube

- 384 Either all or partly produced from semifinished shapes or plate produced in this establishment
- 386 All produced from semifinished shapes or plate purchased from other companies or received from other plants of the same company

Steel forgings

- 388 Either all or partly produced from ingot, blooms, billets, slabs, or bars produced in this establishment
- 390 All produced from ingot, blooms, billets, slabs, or bars purchased from other companies or received from other plants of the same company

Wire products

- 364 Either all or partly produced from wire drawn in this establishment from steel rods or bars produced in this establishment
- 370 Either all or partly produced from wire drawn in this establishment from steel rods or bars purchased from other companies or received from other plants of the same company

CONTINUE WITH **16** ON PAGE 12

CONTINUE ON PAGE 12

33101114



19 TYPE OF OPERATION - Continued

Wire products - Continued

- 0620 366 Either all or partly produced from nonferrous wire drawn in this establishment
- 378 All produced from plain wire purchased from other companies or received from other plants of the same company

20 and 21 Not Applicable.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Quantity Produced For All Purposes - Report in this column the total quantity for each specified product made in this establishment during 2007. Do not report any data on the production of intermediate stages through which the metal may be processed in the production of other rolled, drawn, or extruded products. For example, if you purchase ingot or wire bars, roll them into rods and then draw wire from these rods, you should only report information on the wire in this section of the form; no information is necessary on the rods.

Products Shipped and Other Receipts - Report in these columns the value of all products made in this establishment which were physically shipped on consignment, whether or not sold at the end of the year. The value of the products shipped and services performed should be based on the net selling value, f.o.b. plant, after discounts and allowances, and exclusive of freight charges and excise taxes.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 930001 4000.

Toll Operations - Tolling must be performed for customers outside your own company. If the work is done for other establishments within your company; the value of the materials consumed in the tolling operation should be reported in your cost of materials data and the processed value of the product should be reported as a product shipment and a corresponding interplant transfer.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999890 0000, "Resales."

Detailed Data Reported Elsewhere - Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR forms, the sum of the detailed CIR products should equal the total reported on this census form.

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Quantity produced for all purposes	Products shipped and other receipts					
					Quantity	Value, f.o.b. plant				
						\$ Bil.	Mil.	Thou.		
0734		0730	0736	0733	0732	0731				
	Coke oven products, made in steel mills									
1	Coke (excluding screenings and breeze)	331111 1101	↑ short tons							
2	Screenings and breeze	331111 1103	↓							
3	Crude tar	331111 1105	↑							
4	Crude light oil	331111 1107	↓							
5	Other coke oven products (including tar derivatives, ammonia, light oil derivations, and coke oven gas) (Specify kind.) ↘	331111 1109								

CONTINUE WITH 22 ON PAGE 13

33101122



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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Quantity produced for all purposes	Products shipped and other receipts			
					Quantity	Value, f.o.b. plant		
						\$ Bil.	Mil.	Thou.
0734		0730	0736	0733	0732	0731		
6	Blast furnace products (excluding ferroalloys) Pig iron (including pig iron with silicon content up to and including 6 percent silicon)	331111 1111						
7	Slag	331111 1113						
8	Blast furnace sinter from ore, flue dust, blast furnace gas, and all other blast furnace products (excluding ferroalloys), made in steel mills (Specify kind.) ↘ 	331111 1119						
9	Products made in electric and other furnaces Ferosilicon (including briquets) and other silicon alloys	331112 3100	↑ short tons ↓					
10	Primary unalloyed silicon	331419 A121						
11	Super alloys and ferrous materials (excluding pig iron)	331112 7201	↑ ↓					
12	All other ferroalloys (including, chromium alloys and additives, silvery iron, ferromanganese, ferromolybdenum, ferronickel, ferrotitanium, and ferrovanadium) (Specify kind.) ↘ 	331112 7101	↑ short tons ↓					
13	Steel mill products Ingots and semifinished shapes and forms (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331111 3100						
14	Tinplate, blackplate, terneplate, tin free steel, and hot-rolled sheet and strip (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331111 5100						
15	Plates, structural shapes, piling, hot-rolled bars, and bar shapes (including concrete reinforcing and tool steel bars) (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331111 7100						

33101130



CONTINUE WITH 22 ON PAGE 14

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Quantity produced for all purposes	Products shipped and other receipts			
					Quantity	Value, f.o.b. plant		
						\$ Bil.	Mil.	Thou.
0734		0730	0736	0733	0732	0731		
16	Steel mill products - Continued Wire (including galvanized and other coated wire) Made in plants producing wire rods or hot-rolled bars (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)* . . .	331111 9100						
17	Made in plants not producing wire rods or hot-rolled bars, made in plants that draw wire (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)* . . .	331222 5100						
18	Noninsulated ferrous wire rope, cable, and fabricated wire rope assemblies (including lifting slings), made in plants that draw wire (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331222 1102						
19	Noninsulated ferrous wire forms and strand [including strand for prestressed concrete, composite wire strand (excluding aluminum conductors steel reinforced), and guard rail cable], made in plants that draw wire (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331222 1202						
20	Wire cloth and other woven wire products, made in plants that draw wire (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331222 9100						
21	Other wire products, made in plants that draw wire (excluding springs) (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)* (Specify kind.) ↴	331222 B100						
22	Steel nails made in plants that draw wire (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331222 3101						
23	Steel staples, tacks, spikes, and brads, made in plants that draw wire (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331222 3103						

33101148



CONTINUE WITH **22** ON PAGE 15

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Quantity produced for all purposes	Products shipped and other receipts			
					Quantity	Value, f.o.b. plant		
						\$ Bil.	Mil.	Thou.
0734		0730	0736	0733	0732	0731		
24	Steel mill products - Continued Fencing and fence gates, made in plants that draw wire (excluding posts, gates, and fittings, including galvanized and plastics coated) (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331222 7100						
25	Pipes and tubes Made in plants producing semifinished shapes or plate (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331111 B100						
26	Made in plants not producing semifinished shapes or plate (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331210 0100						
27	Cold rolled sheet and strip Made in plants producing hot-rolled sheet or strip (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331111 D100						
28	Made in plants not producing hot-rolled sheet or strip (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331221 1100						
29	Cold finished bars and shapes Made in plants producing hot rolled bars and bar shapes (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331111 F100						
30	Made in plants not producing hot-rolled bars and bar shapes (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)*	331221 3100						
31	Other steel mill products (including steel rails, excluding wire products) (Corresponds to value of shipments on CIR MA331B, Steel Mill Products, 2007.)* (Specify kind.) ↘	331111 L100						

33101155



CONTINUE WITH 22 ON PAGE 16

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued									
Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Quantity produced for all purposes	Products shipped and other receipts				
					Quantity	Value, f.o.b. plant			Thou.
						\$ Bil.	Mil.		
0734		0730	0736	0733	0732	0731			
32	Iron and steel forgings Seamless rolled ring forgings, ferrous Carbon steel and alloy steel (excluding stainless and hi-temp)	331111 H101							
33	Stainless and hi-temp (iron, nickel, or cobalt-base alloy)	331111 H203							
34	Open-die or smith forgings, ferrous (hammer or press) Carbon steel and alloy steel (excluding stainless and hi-temp)	331111 J101							
35	Stainless and hi-temp (iron, nickel, or cobalt-base alloy)	331111 J203							
36	Hot impression die impact, press, and upset steel forgings Carbon steel	332111 1101	↑ short tons ↓						
37	Alloy steel (excluding stainless and hi-temp)	332111 1206							
38	Stainless	332111 1311							
39	Iron and steel powders, paste, and flakes, made from purchased steel	331221 5100	1000 lb						
40	Secondary copper and copper-base alloy powders, paste, and flakes	331423 0101							
41	Fabricated structural steel for buildings, bridges, ships, offshore oil or gas platforms, transmission towers, tunneling, and subway work (Specify for what use.) ↘ 	332312 WYWW							
42	Electrical conduit and conduit fittings (including plastics conduit and conduit fittings) (Corresponds to value of shipments on CIR MA335K, Wiring Devices and Supplies (Shipments), 2007.)*	335932 3100							
43	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value. 	18							
44		26							

33101163



CONTINUE WITH 22 ON PAGE 17

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Unit of measure for quantities	Quantity produced for all purposes	Products shipped and other receipts			
					Quantity	Value, f.o.b. plant		
						\$ Bil.	Mil.	Thou.
0734		0730	0736	0733	0732	0731		
45		34						
46		42						
47		59						
48		67						
49	Contract work Receipts for conversion of steel for other companies (including fees received from both steel-producing and nonsteel companies)	930008 6000						
50	Receipts for processing (drawing, redrawing, insulating) materials owned by others	930008 7000						
51	All other receipts for work done for others on their own materials. (Specify products worked on and kind of work.) ↴ [Redacted]	930001 4000						
52	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 16, line A2.)	999890 0000						
53	Miscellaneous receipts Sales of scrap and refuse	999801 3000						
54	Receipts for research and development	999804 1000						
55	Other miscellaneous receipts (including receipts for repair work, etc)	999809 8000						
56	TOTAL (Should equal total reported in 5)	770000 0000						

23-25 Not Applicable.

33101171



26 SPECIAL INQUIRIES

A. STEEL MILL OPERATIONS

1. Was this establishment considered a mini-mill?

8051 Yes - Go to line 2 8052 No - Go to **29** B

2. Date this establishment was built 8055

Month	Year

3. Greatest distance that you shipped your products 8056

4. Shortest distance that you shipped your products 8057

Miles

B. DEPARTMENTAL OPERATIONS

(All establishments should complete this item except electrometallurgical plants. If you do not maintain actual departmental records on hours worked and wages of production workers, please enter estimates.)

- 1. Coke ovens 01
- 2. Blast furnaces 02
- 3. Basic oxygen furnaces 03
- 4. Electric arc furnaces 04
- 5. Steel department (furnaces) (through pouring stage) 05
- 6. Rolling and finishing mills
 - a. Sheet and strip mills 06
 - b. Tin mills 07
 - c. Bar mills, including rebars 08
 - d. Wiredrawing mills 09
 - e. Pipe mills 10
 - f. Other mills, including semifinishing, plate, and structural. 11
- 7. Foundry (iron or steel). 12
- 8. Forging (presses, hammers, or upsetter), excluding manufacture of nuts, bolts, etc. 13
- 9. Other manufacturing or fabricating departments (nuts, bolts, steel containers, etc.). 14
- 10. Service or auxiliary operations (all other activities not directly assignable above). 15
- 11. **TOTAL** (Sum lines 1 through 10) 00

Cen- sus use	Total for 2007			
	Hours worked by production workers		Wages paid to production workers	
	Thou.	\$ Mil.	Thou.	
81	82			
01				
02				
03				
04				
05				
06				
07				
08				
09				
10				
11				
12				
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14				
15				
00				

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26 SPECIAL INQUIRIES - Continued

C. OTHER ESTABLISHMENT ACTIVITIES

1. Did this establishment design, engineer, or formulate the manufactured products that it sold, produced, or shipped?

0318 Yes

0319 No

2. Which of the following best describes this establishment's primary activity? (Mark "X" only ONE box.)

0362 Providing contract manufacturing services for others

0363 Transforming raw materials or components into new products that this establishment owns or controls

0364 Reselling goods manufactured by others (with or without minor final assembly)

0365 Other - Specify ↴

0366

3. Did this establishment purchase contract manufacturing services from other companies or other establishments of your company to process materials or components that this establishment owns or controls?

0496 Yes, primarily with establishments WITHIN the 50 States and the District of Columbia

0497 Yes, primarily with establishments OUTSIDE of the 50 States and the District of Columbia

0498 No

27-29 Not Applicable.

REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

Yes

No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
	<input type="text"/>	<input type="text"/>		<input type="text"/>	<input type="text"/>

Name of person to contact regarding this report				Title			
<input type="text"/>				<input type="text"/>			

Telephone	Area code	Number			Extension	Fax	Area code	Number		
	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>		<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

Internet e-mail address						Date completed		Month	Day	Year
<input type="text"/>						<input type="text"/>		<input type="text"/>	<input type="text"/>	<input type="text"/>

Thank you for completing your 2007 ECONOMIC CENSUS form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

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