# If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.



## DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in 22. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials..." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . " Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be aported it their full economic value (the value assigned by the shipping plant, plus the cost of freight and (their hinding charges).

If purchases or transfers do not differ fig. in anti-yillom the amounts cetumy of timb production, you may report the cost of purchases or transfers flowever, if consumption of if resign tile but y from the amounts purchased or transferred, these amounts should be adjusted for localities in the materials and supplies inventories by adding the beginning inventory to the amount rule has do that it is not purchased for the production.

Contract Work - Include as mutations consumed these your purchased for the production.

Contract Work - Include a transconsumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in 16, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in to, line A2, not in to. The value of these products shipped by this establishment should be reported in 22 under Census product code 999899 1000, "Resales."

ю.		Census material	Consumption of purchased materials and of materials received from other establishments of your company					
Line No.	Materials, parts, and supplies	code	Cost, including delivery cost (freight-in)					
	0634	0630	\$ Bil. 0631	Mil.	Thou.			
1	Plastics coated fabrics and shade cloth	313320 03						
2	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes	326100 13						
	Aluminum and aluminum-base alloy shapes and forms							
3	Sheet, plate, foil, and welded tubing	331315 00						
1	All other shapes and forms (excluding castings, forgings, sheet, plate, foil, welded tubing, and fabricated metal)	331000 54						
5	Steel shapes and forms (excluding castings, forgings, and fabricated metal products)	331200 01						
6	Fabricated metal products (including forgings)	332000 05						
7	Paperboard containers, boxes, and corrugated paperboard	322210 01						

CONTINUE WITH TO ON PAGE 12

3

Form	n MC-33712 (02-09-2012)				Page 12			
T	DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continu	ed						
Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company  Cost, including delivery cost					
			\$ Bil.	(freight-in) Mil.	Thou.			
	0634	0630	0631					
8	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.)	009700 99						
9	INFORMATION INFORMATION INFORMATION ON OT USE TO TOTAL (Should equal to preported in ©, line A1)	COPY REPO	RT					
18		771000 00						
22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE							
	<b>General</b> - The manufactured products and services listed below as products that are not listed, describe and report them in the "All of the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.  If quantities are requested, please use the unit of measure specified if the information as requested cannot be taken directly from your list.	ner products mad	le in this e	stablishment"	section at			
	ACCEPTABLE.							
	Valuation of Products - Report the value of the products shipped f.o.b. plant to the customer; i.e., after discounts and allowances, an	and services per d exclusive of fre	formed at ight charg	the net sellin es and excise	g value, taxes.			
	If you transfer products to other establishments within your compa the transferred products; i.e., include all direct costs of production a profits.	ny, you should as and a reasonable	ssign the f proportion	ull economic n of all other o	value to costs and			
	Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU they were made in this establishment. On the other hand, do not re YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the contract receipts" under Census code 999899 2000.	port on the speci	ific produc	t lines PRODU	JCTS THAT			
	<b>Resales</b> - Do not report on the specific product lines those PRODUCTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUNDER Census code 999899 1000, "Resales."	CTS BOUGHT AN OUT FURTHER MA	ID SOLD C ANUFACTI	R TRANSFER JRE. Report o	RED FROM nly a value			
о.		Census product	Products	s shipped and o	other receipts			
Line No.	Products and services	code		Value, f.o.b. p				
Ē	0734	0730	\$ Bil.	Mil.	Thou.			
1	Window shades (including accessories and rollers)	337920 2100						
2	Venetian blinds (including components and parts)	337920 4500						
	Blinds and shades, all other types (excluding awnings) (Specify kind)							

CONTINUE WITH 29 ON PAGE 13

337920 8115

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Nu	not shown, please enter your 11-digit Census File mber (CFN) from the mailing address.									
22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continu	ed I								
0.		Census product	Products shipped and other receipts							
Line No.	Products and services	code		Value, f.o.b. pl	ant					
Ë			\$ Bil.	Mil.	Thou.					
	0734	0730	0731							
	Curtains and draperies, woven and custom, all lengths, all fabrics									
4	(including glass, knit, and lace curtains made from purchased fabrics)	314121 0600								
5	Curtain and drapery fixtures, poles, and rods (excluding window shade accessories and rollers)	337920 8121								
	,	- ODV								
6	Canvas products, awnings	C <sub>1917</sub> 0111								
•		REPO	RT							
	All other products made in this exactisment (Specify and report each product with sales value of \$50,000 or more half amount to assigned to one of the pre-listed products and survices. For all remaining products, write Other and survices a single total value.)	REPU								
	assigned to one of the pre-listed products and structure. For all									
	remaining products, writt the " the " and levore a single total value.)									
		18								
7										
		26								
8										
		34								
9										
		42								
10										
		59								
11										
•••		67								
40										
12										
	Contract work - Receipts for work done for others on their									
	materials (Specify products worked on and kind of work.)									
13		999899 2000								
	Resales - Sales of products bought and sold without further									
1.4	manufacture, processing, or assembly (The cost of such items should be reported in 6, line A2.)	999899 1000								
14	snoula be reported in <b>6</b> , line A2.)	999899 1000								
	Miscellaneous receipts (including receipts for repair work, sales of									
15	scrap and refuse, etc.)	999899 9000								
16	TOTAL (Should equal total reported in 6)	770000 0000								
23	Not Applicable.									



### A. PURCHASE OF CONTRACT MANUFACTURING

1. Did this establishment **purchase** contract manufacturing services from other companies or foreign plants of your company in 2012?

### Include:

- Products for which the manufacturing (i.e., transforming or otherwise processing materials or components based on specifications provided by your company) was outsourced to other companies.
- Products for which the manufacturing was performed by your company's foreign plants.

### **Exclude:**

- Services for packaging and assembling.
- Purchases of merchandise for resale (sale of products bought and sold without further processing or transformation).

1011		Yes - Go to line 2	7	
1012		No - Go to B  INFORMATION COPY  INFORMATION COPY  INFORMATION COPY	DT	
		INFORMATION REPO	KI	
		IN O. LOE TO KEY	\$ Bil.	
		TISE IS		
Repo	ort th	ne costs incurred by this entablishment for contract		

2.	Report the costs i manufacturing pu	neurro	by t	i e	ta	plis	Ш	er	11	fo	r c	or	ntr	ac	t	
	manufacturing pu	ch a se	in 2	12.	•	٠	٠			٠			٠			

Report the value of sales, shipments, receipts, or revenue generated in 2012 from products whose purchases were reported as contract
manufacturing costs in line 2

1013

1015

2012 Mil.

Thou.

# **B.** RECEIPTS FROM CONTRACT MANUFACTURING

1. Did this establishment **provide** contract manufacturing services to others in 2012 (regardless of materials ownership)?

### Include:

- Products manufactured at this location (i.e., transforming or otherwise processing materials or components based on specifications provided by the contracting company).
- Products manufactured and transferred to other plants of your company.
- Products manufactured and exported.

### **Exclude**

- · Services for packaging and assembling.
- Sales of products purchased and sold without further processing or transformation.

1017	Yes - Go to line 2
1018	No - Go to 🗿

		2012	
	\$ Bil.	Mil.	Thou.
9			

Please describe the product(s) being manufactured for others at this establishment.

1020



Not Applicable.

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REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

# INFORMATION COPY DO NOT USE TO REPORT

<b>30</b> CE	30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.								
Is the time period covered by this report a calendar year?				Month		Year		Month	Year
	Yes	No - Enter time period covered —	→ FROM				то		
Name	Name of person to contact regarding this report  Title								
	Area code	Number	Extens	ion		Area cod	е	Number	
Tele- phone		- 000 - 0000 -			Fax			-	
E-mail address							Month	Day	Year
					Date com	pleted			
	Thank you for completing your 2012 ECONOMIC CENSUS form.								

PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.