## DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in 22. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials..." at the end of this section. If you consumed less than $\$ 25,000$ of a listed material, include the value with "Cost of all other materials . . . "Census material code 009700998.
Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.
If quantities are requested, please use the unit of measure specified.
If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.
Valuation of Materials Consumed - The value of the materials, etc., consumed sho ld b ba en one delivered cost; i.e., the amount paid or payable after discounts and including frgigy a d ather dect, abayes incurred in acquiring the materials.
 If purchases or transfers do not diffe, si nifiently from the amountiactual v (ut in) to pundis, you may report the cost of purchases or transfe bowever, if consumption dif ss shifica hti, from the amounts purchased or transferred, these amounts should be adjusted fon nges $n$ t er terials and supplies inventories by adding the beginning inventory to the amount purctise ( $r$ rtr) ns ferredaplablracting ending inventory.
Contract Work - Include $a$ m ria) consunhethose you purchased for use by others making products for you under contract. Amounts pa d th, ceeompanies doing the contract work should be reported in (15, line A5, and should include freight in and out. OHt the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in 15, line A2, not in (16. The value of these products shipped by this establishment should be reported in 22 under Census product code 0009998900 6, "Resales."


If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued


DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued


Not Applicable.

## DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.
If quantities are requested, please use the unit of measure specified.
If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.
Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 00093000008.
Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 0009998900 6, "Resales."
Furniture and Fixture Product Classification - If applicable, classify furniture and fixture products based on the component materials from which they are made: Classify furniture and fixture products made from more than one material based on the material used in the frame, or if there is no frame, the predominant component material.

Upholstered Furniture - Upholstered furniture is interior seating furniture (except dining room, folding, and kitchen chairs) that accommodates one or more persons and has a construction or frame with loose or detachable back or seat cushions or has a construction or frame with more than the front of the back or top surface of the seat covered.
Furniture in Suites - If your records are maintained in suites, an estimate of the distribution of the individual pieces (based on a sample of invoices or on cutting orders supplied to your production department) will be acceptable.

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

| $\begin{aligned} & \dot{\circ} \\ & \stackrel{\text { ® }}{ \pm} \\ & . \end{aligned}$ | P Products and services |  | Census product code | Unit of measure for quantities | Products shipped and other receipts |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Quantity |  | Value, f.o.b. plant |  |  |
|  |  |  | \$ Bil. |  | Mil. | Thou. |
|  |  |  | 0730 | 0736 | 0732 | 0731 |  |  |
| 1 | Custom architectural woodwork, millwork, and fixtures, including wood custom fixture tops (except kitchen cabinet tops, bathroom vanity tops, and plastics laminated wood fixture tops) . . . . . <br> Wood office furniture <br> Wood office seating, including upholstered seating <br> Task and general office chairs <br> Arm and side chairs <br> Lounge seating <br> Other wood office seating, including stacking chairs <br> Wood office desks and extensions <br> Desks <br> Desk extensions <br> Wood office files, storage units, and tables Storage units <br> Credenzas |  |  | 33721201110 |  |  |  |  |  |
| 2 |  |  | 33721111152 |  |  |  |  |  |
| 3 |  |  | 33721111319 |  |  |  |  |  |
| 4 |  |  | 33721111418 |  |  |  |  |  |
| 5 |  |  | 33721111715 |  |  |  |  |  |
| 6 |  |  | 33721141118 |  |  |  |  |  |
| 7 |  |  | 33721141217 |  |  |  |  |  |
| 8 |  |  | 33721171115 |  |  |  |  |  |
| 9 |  | Bookcases and other storage units, excluding files | 33721172113 |  |  |  |  |  |
| 10 |  | Files, legal-size and letter-size <br> Vertical files | 33721173111 |  |  |  |  |  |
| 11 |  | Horizontal-lateral files | 33721173210 |  |  |  |  |  |
| 12 |  | Conference and work tables | 33721173418 |  |  |  |  |  |
| 13 |  | Other wood office files and tables, including wood equipment support tables | 33721173715 |  |  |  |  |  |
| 14 |  | Wood office furniture panel systems, including accessories and components | 337211 A115 2 |  |  |  |  |  |
| 15 |  | Wood office furniture desking systems, including accessories and components | 337211 A135 0 |  |  |  |  |  |
| 16 |  | Other wood office furniture . . . . . . . . . . . . | 337211 A141 8 |  |  |  |  |  |

DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued


If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued


DETAIL OF SALES，SHIPMENTS，RECEIPTS，OR REVENUE－Continued


If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued


DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued


If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued


DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued


Not Applicable.

If not shown, please enter your 11-digit Census File
Number (CFN) from the mailing address.

## ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

1. Product design/engineering
2. Order fulfillment
a. Bundling or kitting (combining multiple items into a prepackaged product)
b. Pick and pack (taking goods from inventory and packaging them to fill orders).
c. Warehousing of finished products
d. Breaking bulk (reducing large shipments into smaller portions for customers)
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)
f. Long distance delivery (beyond local areas and commercial zones).
g. Processing of returned merchandise

| This activity was performed - |  |  |  |
| :---: | :---: | :---: | :---: |
| By this establishment |  | By another company | Not at all |
| $0921 \square$ | $8071 \quad \square$ | $0941 \square$ | $0961 \square$ |
| ${ }_{0923} \square$ | $8072 \quad \square$ | $0943 \quad \square$ | ${ }_{0963} \square$ |
| ${ }_{0924} \square$ | ${ }_{8073} \square$ | 0944 | $0964 \square$ |
| $0925 \square$ | $8074 \quad \square$ | $0945 \square$ | $0965 \square$ |
| ${ }_{0} 0926$ | ${ }_{8075} \square$ | $0946 \square$ | $0966 \square$ |
| ${ }_{0927} \square$ | ${ }_{8076} \square$ | $0947 \square$ | ${ }_{0967} \square$ |
| ${ }_{0} 028$ 吅 | ${ }_{8077} \square$ | $0948 \quad \square$ | $0968 \square$ |
| $0932 \square$ | 8078 | $0952 \square$ | $0972 \square$ |

B. During 2002 did this establishment:

1. Manage inventory owned by this establishment AND held at this location?

2. Manage inventory owned by another company BUT held at this location?Yes

3. Manage inventory owned by another company AND held somewhere other than at this location?. 0994Yes

4. Contract with another firm for any of your production using materials owned by this location?


5. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion?
Yes

6. Manufacture products for a government to their specifications? 8047Yes

7. Manufacture products for another business to their specifications? 8016Yes

8. Manufacture products for a final retail customer to their specifications?

OPERATIONAL STATUS
Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

0011
$\square$ In operation

0012Under construction, 0014 development, or exploration

0015


Temporarily or seasonally inactive
Ceased operation - Give date at right $\longrightarrow$ 0018


Give date at right AND enter new name and mailing address below


0062 Mailing address (number and street, P.O. Box, etc.)


Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.


Thank you for completing your 2002 Economic Census form.

